AFA4000/2

Airflow monitor

Installation and operating manual

Issue 1

Contents

1. Introduction

The TEL AFA4000 is a system for controlling and monitoring airflow in industrial and educational fume cupboards and biological safety cabinets for user safety. The AFA4000 airflow monitor and controller is available with optional Auto Sash integration. Using the Auto Sash with the AFA4000 controller means you will no longer need a separate Auto Sash keypad.

The AFA4000 user interface is full colour, intuitive and is easy to navigate. It features a simple two-step calibration process with on-screen prompts to guide end users. The unrivalled reliability of the AFA4000 means that once calibrated, you will not need to re-calibrate in the future. The AFA4000 has in-built communications as standard and it can be used with either Modbus or BACnet protocol.

Featuring an innovative hot wire sensor, the AFA4000 has no inherent drift meaning that the sensor will provide stable readings over many years of operation ensuring reliability and safety.

The AFA4000 has full alarm diagnostics and test functionality, a sixty-minute timeline of environmental conditions and field-upgradable software, with password protected menus and diagnostic menus to aid installation and commissioning.

This manual covers the AFA4000/2 and AFA4000/2/AS airflow monitors.

1.1 Features

- Full colour 3.5" LCD Display for continuous velocity reading in m/sec
- Auto Sash integration
- BACnet and Modbus on board
- Velocity bar graph or fault time line over the last 60 minutes
- Visual & audible alarms
- Three digital inputs and three digital outputs
- Diagnostics Menu
- Bespoke overlay designs, with a choice of two, coloured cases
- Bespoke software options tailored to customer requirements
- Touch sensitive buttons

2. Safety

2.1 Safety practices

This guide is a supplement to the safety codes of the user's country. Not every safety procedure that should be followed is covered by this guide. Maintaining a safe laboratory environment is the responsibility of the user.

Review product documentation prior to use and follow instructions carefully.

If the Airflow Monitor or Auto Sash Controller are not used or operated in accordance with this manual, the protection provided by the devices may be impaired.

2.2 Precautions

- Ensure the equipment voltage corresponds to the voltage available at the installation position.
- Do not remove equipment panels without shutting down the equipment and disconnecting the power supply.

2.3 Warnings

2.3.1 Warning notices

WARNINGS must be followed in order to avoid personal injury.

2.3.2 Warning labels

WARNINGS appear as follows:

Switch off the mains voltage and remove the mains cord before maintenance.

Always follow the instructions given by warning labels on the equipment. For further information refer to this guide and other documentation provided.

2.4 Operating conditions

2.4.1 General operation

The Airflow Monitor and associated equipment have been designed and tested in accordance with the International Electrotechnical Commissions (IEC) safety requirements. The Airflow Monitor conforms to IEC61010-1 (Safety Requirements for electrical equipment for measurement, control and laboratory use) as it applies to IEC Class 1 (earthed) appliances, and therefore meets the requirements of EC directive 2014/30/EU.

Adjustment, maintenance or repair of the equipment whilst covers are open or the equipment is in operation is only to be done by skilled persons who are aware of the potential hazards.

Make unsafe equipment inoperative.

Examples of unsafe equipment:

- Appears damaged
- Fails to perform correctly
- Has undergone transport stresses
- Has been stored incorrectly

2.4.2 Environmental conditions

Ensure the equipment is used under the following conditions:

- Indoors
- Temperature, 5°C to 40°C
- Relative humidity below 80% for temperatures up to 31°C, decreasing linearly to 50% at 40°C
- Electrical supply fluctuations not to exceed +10% of nominal voltage

The protection provided by the equipment may be impaired if the environmental conditions do not lie within these parameters.

2.5 Electrical safety

Lethal voltages are present at certain points within the equipment.

When the equipment is connected to mains power, removing the equipment's covers is likely to expose live parts.

Even when the power switch is off, high voltage can still be present. Capacitors within the equipment may still be charged even if the equipment has been disconnected from all live voltage sources.

Connect the Airflow Monitor and associated equipment correctly to a suitable electrical supply. The supply must have a correctly installed protective conductor (earth or ground), which must be installed and checked by a qualified electrician before initial power up.

Any interruption of the protective conductor inside or outside the Auto-Sash Controller System, or disconnection of the protective conductor terminal is likely to make the equipment dangerous.

Never interrupt the protective conductor.

If the mains power cord needs to be replaced, ensure that the replacement cord is appropriately rated and approved for the intended use.

To prevent potential personal injury and damage to the equipment, switch OFF all components in the system and disconnect them from the mains power supply before altering or making any new electrical connections.

When working with the Airflow Monitor System and/or the Auto Sash Controller System:

- Do not operate equipment with any covers or internal parts removed.
- Disconnect the equipment from live voltage sources before adjustments, replacements, maintenance or repairs are carried out. If the equipment must be operated during adjustment, maintenance or repair, only a supplier's Service Engineer is to carry out the procedure.

- Ensure equipment that is not electrically safe is made inoperative. Secure the equipment against unauthorised or unintentional operation. Examples of electrically unsafe equipment conditions are as follows:
  - Appears damaged
  - Has undergone transport stresses
  - Has been stored incorrectly

2.6 Electrical protection

Observe the following electrical protection precautions:

Insulation:	Class I rating for external circuits. Only connect equipment that meets the requirements of IEC 61010-1, IEC 60950 or equivalent standards.
Installation category:	The equipment can withstand transient over-voltages typically present on the mains supply. The normal level of transient over-voltages is impulse withstand (overvoltage) Category II of IEC 60364-4-443.
Pollution degree 2:	Normally only non-conductive pollution occurs. Occasionally, however, temporary conductivity caused by condensation must be expected.
External circuits:	External circuits which are connected to the Auto Sash controller, except mains connection, shall be insulated by double or reinforced insulation from the mains.

2.7 EMC compliance

2.7.1 EC Directive

The Airflow Monitor and Auto Sash Controller Systems are designed and tested to meet the requirements of the EC directive 2014/30/EU and complies with the EMC standard EN61326 (EMC standard for electrical equipment for measurement, control and laboratory use) and EN55011 (ISM) Class A (RF emissions).

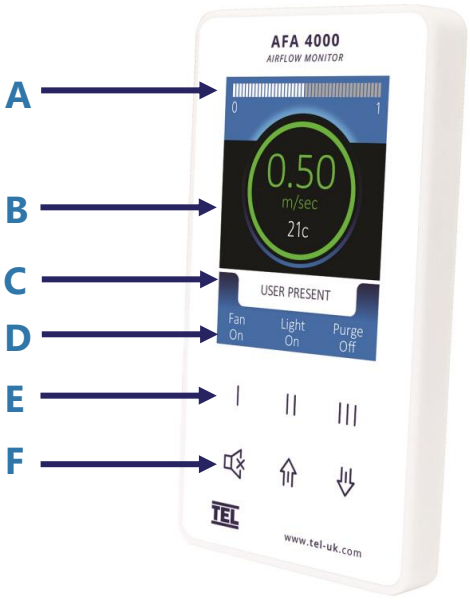
2.7.2 FCC Rules and Regulations

The Airflow Monitor System and Auto Sash Controller Systems are classified as digital devices used exclusively as industrial, commercial or medical test equipment. They are exempt from the technical standards specified in Part 15 of the FCC Rules and Regulations based on Section 15.103 (c).

3. Overview: Airflow Monitor

3.1 Display

3.1.1 Operator display panel



A	Airflow bargraph or timeline display
B	Airflow velocity display with LED halo *(red/amber/green)*
C	Status window, airflow alarm status Auto Sash status
D	Airflow monitor pushbutton icons
E	Airflow monitor pushbuttons
F	Menu pushbuttons and alarm mute Auto Sash Up/Down/Cancel buttons

Figure 1: Operator display panel

Note: Access to the Calibration and Configuration menus is password protected and is factory set.

To access and or change the password contact the supplier for the engineer's password and enter the passwords in the Main Menu, or alternatively use a laptop connected to the Com port and use the Upload/Download software provided.

3.1.2 *Display features*

The airflow monitor displays the following features:

- The digital display is a backlit, full colour high resolution graphic unit with a visual display area of approximately 70 x 52 mm. The display operates through the software allowing the generation of figures, words and icons. You can choose either blue or black for the background colour of the display.
- Using the alarm keypad, you can configure the display to show the fume cupboard velocity in **m/sec** or **fpm**. Alternatively, you can configure the display to show **AIR FAIL** / **AIR SAFE** continuously.

The colour of the velocity on the display screen changes when in an alarm condition, to the following:

- Air Safe Green
- Low/ High Air Alarm Red
- Warning Air Alarm Amber

An **'event time line'** segmented into 60 x 1 minute segments scroll across the display (when enabled). The event time line is displayed as a graphical scale ranging over 0-1.00 m/sec that progresses across the screen, representing the airflow value at each segment.

The segment colour changes, as above, if the value is in the range of an airflow alarm.

- The alternative to the event time line is a dynamic **'bar graph'** representing the airflow velocity.

The display shows an up and down arrow icon, , in the bottom right hand corner of the screen when an input function is set to **Hi** / **Lo** (2 speed operation). The up arrow indicates High speed and the down arrow indicates Low speed.

- The display shows a **Horn** icon (with a line across it) when the audible alarm is muted.
- The display backlight dims to save energy when the following functions are in use:
  - **Fan Off** activated- display backlight dims until **Fan On** is selected.
    Backlight brightens to normal level when you access the Set Up or Diagnostics menus.

- **Setback** activated- display backlight dims until the Setback is deactivated. Backlight brightens to normal level when you access the Set Up or Diagnostics menus.

3.2 Alarms and events

Message	Displayed when
Sash high	The Sash alarm is activated, and the sash is raised above the maximum safe working opening. Sash high alternates on/off with the velocity reading.
External alarm	The external alarm input is activated. External alarm alternates on/off with the velocity reading.
Air fail	The airflow is less than the low air alarm point. Air fail alternates on/off with the velocity reading.
High air alarm	The airflow is more than the high air alarm point. High air alternates on/off with the velocity reading.
Setback	The night setback function is activated. Setback alternates on/off with the velocity reading. The display backlight dims.
Alarm disabled	The alarm disable function is activated. Alarm disable alternates on/off with the velocity reading.
Close sash	The sash is raised and the operator is not present (when activated). Close sash alternates on/off with the velocity reading.
Emergency	The emergency input is activated. Emergency alternates on/off with the velocity reading.
Up / down arrow	The **Hi/Lo** 2 Speed operation is enabled.
Off	Pushbutton I is set to Fan On/Off, hide airflow is enabled when the Fan is switched off. The display backlight will dim when in a Fan off condition.
Start Up	Pushbutton I is set to Fan On/Off, the start-up timer is enabled from 0 - 600 seconds when the Fan is switched on. The remaining start up time is displayed.

Message	Displayed when
Mains fail	The power fails to connect to the monitor, when activated. *Note: This is an optional extra feature that requires an additional battery unit.*
Low temperature	The cupboard temperature drops below the low temperature alarm point, when activated. The display alternates on/off with the velocity reading. *Note: This is an optional extra feature that requires an additional temperature sensor.*
High temperature	The fume cupboard temperature rises above the high temperature alarm point, when activated. *Note: This is an optional extra feature that requires an additional temperature sensor.*
Fire Alarm	The Fire alarm input is activated. Fire alarm alternates on/off with the velocity reading.
High Air	This alarm displays when the airflow is more than the High Air cut off value.

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3.3 Controls and indicators

3.3.1 LED Halo indicator

The alarm unit has a LED Halo indicator that changes colour:

- **Red** Alarm
- **Amber** Caution
- **Green** Safe

The Red Alarm LED Halo is illuminated when pushbutton I is set to *Fan On/Off* and is switched off.

3.3.2 Audible alarm sounder

The AFA4000/2 has an audible sounder with local or remote mute facilities. You can permanently disable the alarm in the *Cal Config Menu*.

The audible alarm is muted when *Fan Off* is selected on pushbutton I or when the Setback or Alarm Disable functions are activated.

When the audible alarm is muted/ disabled, the mute icon displays at the bottom left side of the screen.

When an input is set to the mute function the keypad **Mute** button is disabled and you can only mute the alarm by using the selected mute input.

3.3.3 Pushbuttons

The AFA4000/2 has 3 menu configurable pushbuttons. Each pushbutton can be configured to a different function. The pushbutton icon and status is shown on the display above the pushbutton.

Pushbutton I:

Fan On/Off	Displayed when the pushbutton is set to *FAN* operation.
Ext Fan On/Off	Displayed when the pushbutton is set to *Extract Fan* operation.

Pushbutton II:

Lights On/Off	Displayed when the pushbutton is set to *Lights* operation.
UV Lights On/Off	Displayed when the pushbutton is set to *UV Lights* operation.
Pump On/Off	Displayed when the pushbutton is set to *Pump* operation.
D/F Fan On/Off	Displayed when the pushbutton is set to *Downflow fan* operation.
High /Low Speed	Displayed when the pushbutton is set to *High/Low Set point* operation.

Pushbutton III:

Lights On/Off	Displayed when the pushbutton is set to *Lights* operation.
Gas On/Off	Displayed when the pushbutton is set to *Gas solenoid* operation.
Sockets On/Off	Displayed when the pushbutton is set to *Sockets* operation.
S/Back O/R	Displayed when the pushbutton is set to *Setback Override* operation.
Purge On/Off	Displayed when the pushbutton is set to *Purge* operation.
Emergency On/Off	Displayed when the pushbutton is set to *Emergency* operation.

Mute	The alarm has a multifunctional **Mute** button,  . Press **Mute** once, when the alarm is sounding to mute the alarm. Press **Mute** for 5 seconds to access the calibration and configuration menus.
↑ / ↓	Use the ↑ and ↓ buttons to scroll through the calibration and configuration menus or to select options and values.

3.4 Operator display panel menu navigation

To scroll through menu items, press the ↑ and ↓ arrows, then press **Mute** to select an option.

3.4.1 Main menu

To display the *Main Menu*, from the *Run Screen*, press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.

Menu item	Option	Instructions
Run	**Run screen**	See **Operation** section
Set up Monitor	**Monitor setup menu**	See **Monitor set up** menu section
Set up Auto Sash *Note: This option is only available if the Auto Sash is connected.*	**Auto Sash Configuration menu**	See **Auto Sash Configuration menu** section

3.4.2 Monitor set up menu

Menu item	Option	Instructions
Configure *	**Monitor config menu**	See section 8.
Calibration *	**Calibration**	See section 7.
Passwords *	**Monitor passwords menu**	Select the password to set: • Admin • Calibration • Configure Enter and re-enter the new password, then press the **Mute** button. Select **Done** to return to the Main menu.

Menu item	Option	Instructions
Done	Return to **Main menu**	

*Note: Menu items marked * are password protected. To enter the password, use ↑ / ↓ to change each digit of the password, then press **Mute**.*

3.4.3 Auto Sash Configuration menu

Note: This option is only available if the Auto Sash is connected.

Menu item	Option	Instructions
TEL Sash Closer	Shows the firmware (F/W) and Hardware (H/W) versions	Read-only information
Setup Menu *	**Auto Sash setup menu**	See section 8.2.1.
Engineering Menu *	**Auto Sash engineering menu**	See section 8.2.2.
Exit	Return to **Main menu**	

*Note: Menu items marked * are password protected. To enter the password, use ↑ / ↓ to change each digit of the password, then press **Mute**.*

3.5 External connections

3.5.1 Inputs

The AFA4000/2 has the following inputs:

3.5.1.1 Input 1, Input2, Input 3

These are volt-free inputs configurable for:

- Normally closed relays
- Normally open relays or
- Analogue 0 - 5 Vdc input

The inputs can be configured as:

Digital input functions (closed or open volt free contact):	Alarm disabled	Night set-back
	External alarm	Emergency
	Sash high	High / Low
	Sash warning	Mains fail
	Fan stop	Mute
	Fire Alarm	
Analogue input functions:	Temperature	

3.5.2 Outputs

The AFA4000/2 has the following outputs:

3.5.2.1 Relay outputs 1, 2, 3

These are volt-free outputs configurable for:

- Normally closed relays or
- Normally open relays

3.5.2.2 Analogue output 1

0 - 10 Vdc re-transmission of face velocity over 0 - 1.00 m/sec, for example 0.50 m/sec = 5 Vdc.

3.5.3 Communications

3.5.3.1 Com port

This enables connection to a laptop or PC for configuration and for communications to building management or automation systems (BMS/BAS).

For specific information on Modbus RTU options and settings, see section 8.1.1.3.

For specific information on BACnet options and settings, see section 8.1.1.4.

3.5.4 Power supply

Low voltage DC power supply from the mains power adaptor.

3.5.5 Optional inputs

3.5.5.1 Temperature sensor

Bespoke temperature sensor for connecting into inputs 1, 2 or 3 to give temperature display with high or low temperature alarms.

3.5.5.2 PIR occupancy sensor

Auxiliary PIR used for close sash alarm based on the fume cupboard occupancy.

3.5.5.3 Mains fail battery unit

Auxiliary plug-in battery unit has a mains fail alarm.

3.6 Functions

3.6.1 Airflow functions

The AFA4000/2 airflow display can be set up using the pushbutton menus to display airflow in units of m/sec or fpm and can also be set to show plain text *Air Safe* & *Air Fail* only.

The AFA4000/2 has 5 programmable airflow alarms:

Alarm	Description
Safe airflow	• Airflow reading above warning level (for example, > 0.45 m/sec) • Green Safe LED Halo illuminated
Warning airflow	• Airflow reads between warning level and air fail level (for example, > 0.4 m/sec and < 0.45 m/sec) • Amber Warning LED Halo illuminated.
Low airflow	• Airflow reads below alarm level for longer than the warning to low air delay time • Air Fail toggles on / off with display • Red Alarm LED Halo illuminated • Audible alarm sounds - can be muted by pressing the **Mute** pushbutton • Low air relay operates (if configured) • Reset: when airflow rises 0.02 m/sec above Low air level for longer than the low air to warning air delay time, the Low air alarm resets automatically
High airflow	If configured: • Airflow reading above high level (for example > 1.50 m/sec) • High Air toggles on / off with display • Red Alarm LED Halo illuminated • High air relay operates (when configured)

Alarm	Description
High air	If configured: • Airflow above High Air cut off value

3.6.2 *Audible alarm mute*

When the audible alarm is muted via the **Mute** button, an icon () displays.

The audible alarm can be permanently disabled by selecting **Not Enabled** in the *Cal Config menu* (*Setup Monitor* > *Configure* > *Cal Config Menu* > *Audible Alarm*).

3.6.3 *Pushbutton functions*

The AFA4000/2 has 3 programmable pushbuttons. The pushbutton Icon is displayed on the screen, above the relevant pushbutton. The pushbuttons are identified as Pushbutton I, Pushbutton II and Pushbutton III.

Each Pushbutton has a Power Up Memory function. The Power Up Memory function sets the pushbutton back to its last status, following a power fail cycle. For example, when the Fan is On during a power failure, the AFA4000/2 powers up with the Fan pushbutton set to On.

The AFA4000/2 pushbuttons are typically set with Pushbutton I used for Fan On/Off and Pushbutton II used for Lights On/Off.

3.6.3.1 *Pushbutton I*

Function	Description
Off	• Pushbutton I set to *Fan On / Off* and is Off • Pushbutton Fan Stop parameter set to *Hide Airflow* • Screen Backlight dims to low power mode • Red Alarm LED Halo illuminated • Extract Fan Relay is Off
Start Up 10 Seconds	• Pushbutton I set to *Fan On / Off* and is On • Extract Fan Relay is On • Pushbutton Fan Start time parameter set to >0 seconds • All alarm functions and outputs are inhibited during the start-up time period

Function	Description
	Start-up Timer: the start-up timer is used to allow the fan to run up to full speed before the AFA1000/2 alarm functions are active, so that false Low Air alarms are not sent to the BMS.
EXT Fan On/Off	• Pushbutton I set to *Ext Fan On / Off* • Ext Fan On /Off Relay operates

3.6.3.2 *Pushbutton II*

Function	Description
Lights On / Off	• Pushbutton II set to *Lights On / Off* • Lights On / Off Relay operates
UV Lights On / Off	• Pushbutton II set to *UV Lights On / Off* • UV Lights On / Off Relay operates
Pump On / Off	• Pushbutton II set to *Pump On / Off* • Pump On / Off Relay operates
D/F Fan On / Off	• Pushbutton II set to *Downflow Fan On / Off* • D/F Fan On / Off Relay operates
High/Low On / Off	• Pushbutton II set to *High / Low Setpoint* • High Speed Relay operates • Low Speed Relay operates

3.6.3.3 *Pushbutton III*

Function	Description
Lights On / Off	• Pushbutton III set to *Lights On / Off* • Lights On / Off Relay operates
Gas Solenoid On / Off	• Pushbutton III set to *Gas On / Off* • Gas On / Off Relay operates
Sockets On / Off	• Pushbutton III set to *Sockets On / Off* • Sockets On / Off Relay operates

Function	Description
Setback O/R On / Off	• Pushbutton III set to *Setback O/R On / Off* • Setback O/R On / Off Relay operates • Night Setback Input overridden (off)
Purge On / Off	• Pushbutton III set to *Purge On / Off* • Purge On /Off Relay operates
Emergency On / Off	• Pushbutton III set to *Emergency On / Off* • Emergency On /Off Relay operates

3.6.4 *Input functions*

The AFA4000/2 has 3 programmable inputs that can be set to:

- Analogue (0 - 5 Vdc)
- Digital open or
- Digital closed operation

3.6.4.1 *Analogue input functions*

Function	Description
Temperature	• Any Input set to Analogue - Temperature • Temperature is displayed alongside airflow velocity in °C or °F • Low Temp toggles on / off with display if temperature is less than the Low Temp Alarm point • Red Alarm LED Halo illuminated • Audible alarm sounds - can be muted by pressing the Mute pushbutton • Low Temp relay operates (when configured) • High Temp toggles on / off with display if temperature is higher than the High Temp Alarm point • Red Alarm LED Halo illuminated • Audible alarm sounds - can be muted by pressing the Mute pushbutton

Function	Description
	• High Temp relay operates (if configured)

3.6.4.2 *Digital input functions*

Function	Description
Alarm disable	When input configured as Alarm is disabled: • Alarm disabled is displayed • Red LED Halo illuminated • Audible alarm muted • Mute Icon shown on display
Night set-back	When input configured as Night Set-back is activated: • Night Set-back Icon displayed • Audible alarm muted • Mute Icon shown on display • Low Air alarm muted if set to Maintain Low Air • Reduce Low Air & Warning alarms active if set to Reduce Low Air
External alarm	When input configured as External alarm is activated: • Red LED Halo illuminated • External Alarm toggles on / off with display - (when configured) • Audible alarm sounds. Can be muted by pressing the **Mute** pushbutton • External Alarm relay operates (when configured)
Emergency	When input configured as Emergency is activated: • Red LED Halo illuminated • Emergency toggles on /off with display – (when configured) • Audible alarm sounds. Can be muted by pressing the **Mute** pushbutton • Emergency alarm relay operates (when configured)
Sash High	When input configured as Sash High is activated:

Function	Description
	• Amber LED Halo illuminated • Sash High toggles on / off with display if sash height > calibrated position • Audible alarm sounds. Can be muted by pressing the **Mute** pushbutton • Sash High relay operates (when configured) • Alarm re-activates after time delay when repeat time enabled
High / Low	When input configured as High/Low is activated: • Display Icon shows ↑ (High) or ↓ (Low) • High / Low relay operates (when configured) • This function is designed for two speed fan operation or two position damper operation switched using a micro switch or proximity switch activated at a given position on the sash.
Sash Warning	When the input configured as Sash Warning is activated: • Red LED Halo illuminated • Sash Warning - toggles on/off with velocity display • Audible alarm sounds (after pre-set time) • Audible can be muted by pressing the **Mute** pushbutton. This silences the alarm (when configured) • Alarm re-activates after time delay when repeat time enabled • Reset when the sash is lowered to closed position and the input is de-activated or an operator is present
Mains Fail *(Optional extra feature)*	When the input configured as Mains Fail is activated: • Red LED Halo illuminated • Mains Fail is displayed • Audible alarm sounds • Audible can be muted by pressing the **Mute** pushbutton. This silences the alarm (when configured)
Fan Stop	When the input configured as Fan Stop is activated: • Off is displayed

Function	Description
	• Red LED Halo illuminated • Audible alarm muted • When the input configured as Fan Stop is de-activated • Start Up Timer is displayed • Audible alarm and relays inhibited until Start up time has elapsed *Note: Used if the AFA4000 is a Slave unit with a common fan. Remote master On/Off signal is used*
Mute	When the input configured as Mute is activated: • Audible alarm muted • Mute Icon shown on display *Note: The Mute function disables the **Mute** pushbutton so that any audible alarm can only be muted using the input, for example remote key switch*
Fire Alarm	When the input configured as Fire Alarm is activated: • Red Alarm Halo illuminated • Fire Alarm is displayed • Audible alarm sounds *Note: Audible can be muted by pressing the **Mute** pushbutton. This silences the alarm (when configured)*

3.7 Components

3.7.1 Airflow monitor components

- 1 – AFA4000/2 Airflow Monitor
- 1 – Airflow Sensor c/w 2 metre RJ45 Sensor Cable
- 1 – Plug in type low voltage power supply with 5 metre Cable

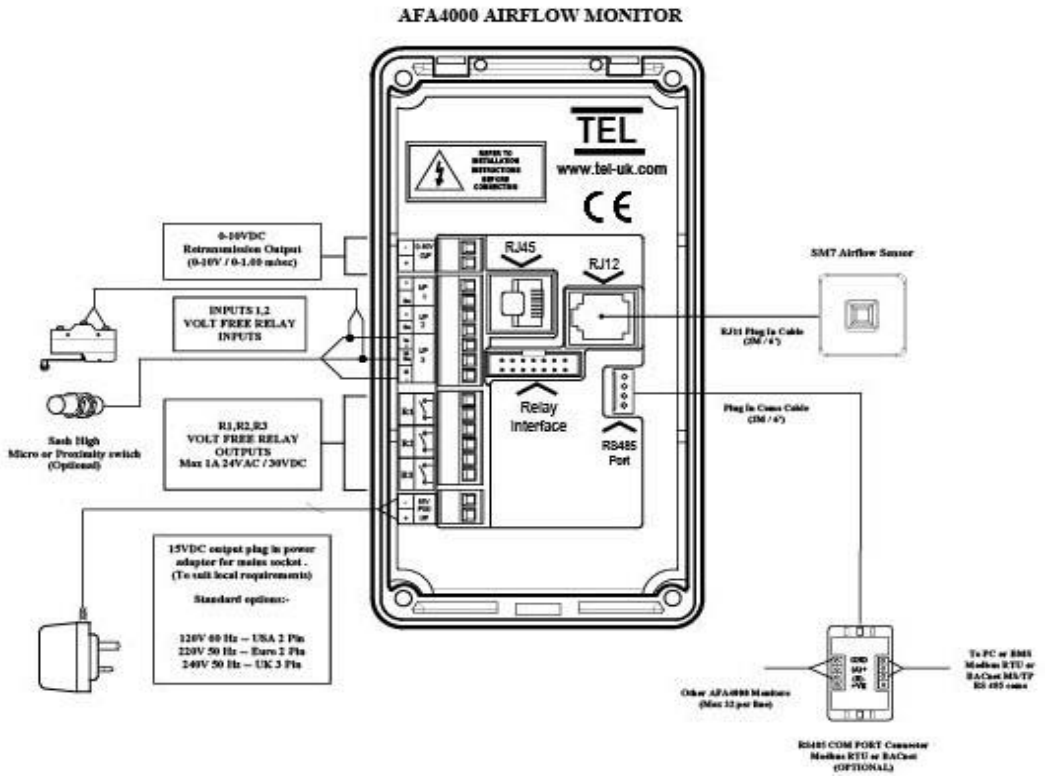


Figure 2: AFA4000/2 airflow monitor

3.7.2 *Auxiliary components*

The following auxiliary components are available for the AFA4000/2 airflow monitor:

Component	Function
Sash High Proximity Switch	Used for Sash High Alarm
Sash High Micro Switch	Used for Sash High Alarm
Personnel Sensor	Passive Infra-Red sensor - used for Close Sash Alarm
Mains Fail Battery Unit	Used for Mains Fail Alarm
Temperature Sensor	Used for Temperature display and alarms

4. Overview: Auto Sash Controller

The Auto Sash Controller automates the opening and closing of the fume hood sash. Automation of the sash movement provides an increased level of safety to the controlled environment. A sash cannot be accidentally left open and can respond to safety critical inputs from external sources, such as fire alarms and ventilation system failures.

The Auto Sash Controller facilitates cost savings. When linked to ventilation controls, the automatic closing of an unattended fume hood allows extractor fan speeds and electricity consumption to be reduced.

4.1 Features

The Auto Sash Controller has the following features:

• **Auto-Close**	The sash automatically closes when the fume hood is unattended.
• **Auto-Open**	The sash automatically opens when the user returns.
• **Sash Lock**	The sash is programmed to lock at a designated position.
• **Manual Sash Open/Close**	To open/close the sash manually.
• **Keypad Pushbutton Open/Close**	To open/close the sash using the Keypad Pushbuttons.
• **Footswitch**	To open / close the sash using an optional, third party supplied, footswitch.
• **Tilt Switch**	To disable the Auto Sash Control Unit using a, third party supplied, tilt switch.
• **Building Management System (BMS) Inputs**	The sash automatically closes when a signal is received from the BMS.
• **Building Management System (BMS) Outputs**	The Auto Sash Controller sends signals to the BMS regarding the current status of the fume hood.

4.2 Auto Sash control options

To open / close the fume hood sash the Auto Sash Controller is fitted with:

- A Tiptronic open/close control via the Sash Position Sensor.
- A Sash Low micro-switch
- A Sash Low proximity switch

4.2.1 Auto Sash Controller with Tiptronic open / close control

Tiptronic Open / Close control is the default control setup. It functions via a Sash Position Sensor (sprung potentiometer) with a draw wire (1.2m long) attached to either the sash or the counterweight. The Auto Sash Controller can then be calibrated to give three methods of operation:

Method A - Close only	• The bottom position is calibrated. • The sash automatically drives to the bottom position, when the user is not present. • Press the ↓ pushbutton to drive the sash to the bottom position, when the user is present. • The ↑ pushbutton is disabled.
Method B - 2 Positions	• The bottom and mid-positions are calibrated. • The sash automatically drives to the bottom position, when the user is not present. • Press the ↓ pushbutton to drive the sash to the bottom position, when the user is present. • Press the ↑ pushbutton to drive the sash to the mid-position, when the user is present. • When the Tiptronic feature is enabled, manually tip the sash upwards and the sash will drive to the mid-position. • Manually tip the sash downwards and the sash will drive to the bottom position.

	• When the Auto Open feature is enabled, the sash automatically drives to the mid-position when the user is present. • There is a time delay following user detection. • When the Auto Lock feature is enabled and a Sash Lock position has been calibrated, the Auto Close feature is disabled and the sash locks in its current position when the sash is raised to the Sash Lock position or higher. This facilitates loading the Fume Cupboard.
Method C – 3 Positions	• The bottom, mid and top positions are calibrated. • The sash automatically drives to the bottom position, when the user is not present. • Press the **Down** pushbutton to drive the sash to the bottom position, when the user is present. • Press the **Up** pushbutton to drive the sash to the next calibrated position, when the user is present. • When the Tiptronic feature is enabled, manually tip the sash upwards and the sash will drive to the next calibrated position. • Manually tip the sash downwards and the sash will drive to the bottom position. • When the Auto Open feature is enabled, the user is present and the sash is lower than the mid position, the sash automatically drives to the mid-position. • There is a time delay following user detection. • When the Auto Lock feature is enabled and a Sash Lock position has been calibrated, the Auto Close feature is disabled and the sash locks in its current position when the sash is raised to the Sash Lock position or higher. This facilitates loading the Fume Cupboard.

4.2.2 *Auto Sash Controller with Sash Low micro-switch*

A Sash Low Micro-Switch can be specified for fitting by TEL or by the fume hood manufacturer. The switch can be arranged to be open / closed when the sash is closed, depending on fitting. The wiring arrangement must be modified for installation and the operational requirements of the fume hood.

The following functionality is available:

- The sash automatically drives to the bottom position, when the user is not present.
- Press the **Down** pushbutton to drive the sash to the bottom position, when the user is present.
- The **Up** pushbutton is disabled.

4.2.3 *Auto Sash Controller with Sash Low proximity switch*

A Sash Low Proximity Switch can be specified for fitting by TEL or the fume hood manufacturer. The switch can be arranged to be open/closed when the sash is closed, depending on fitting. The wiring arrangement must be modified for installation and the operational requirements of the fume hood.

The following functionality is available:

- The sash automatically drives to the bottom position, when the user is not present.
- Press the **Down** pushbutton to drive the sash to the bottom position, when the user is present.
- The **Up** pushbutton is disabled.

4.3 Control system components

The Auto Sash Control System comprises of a control unit and additional components.

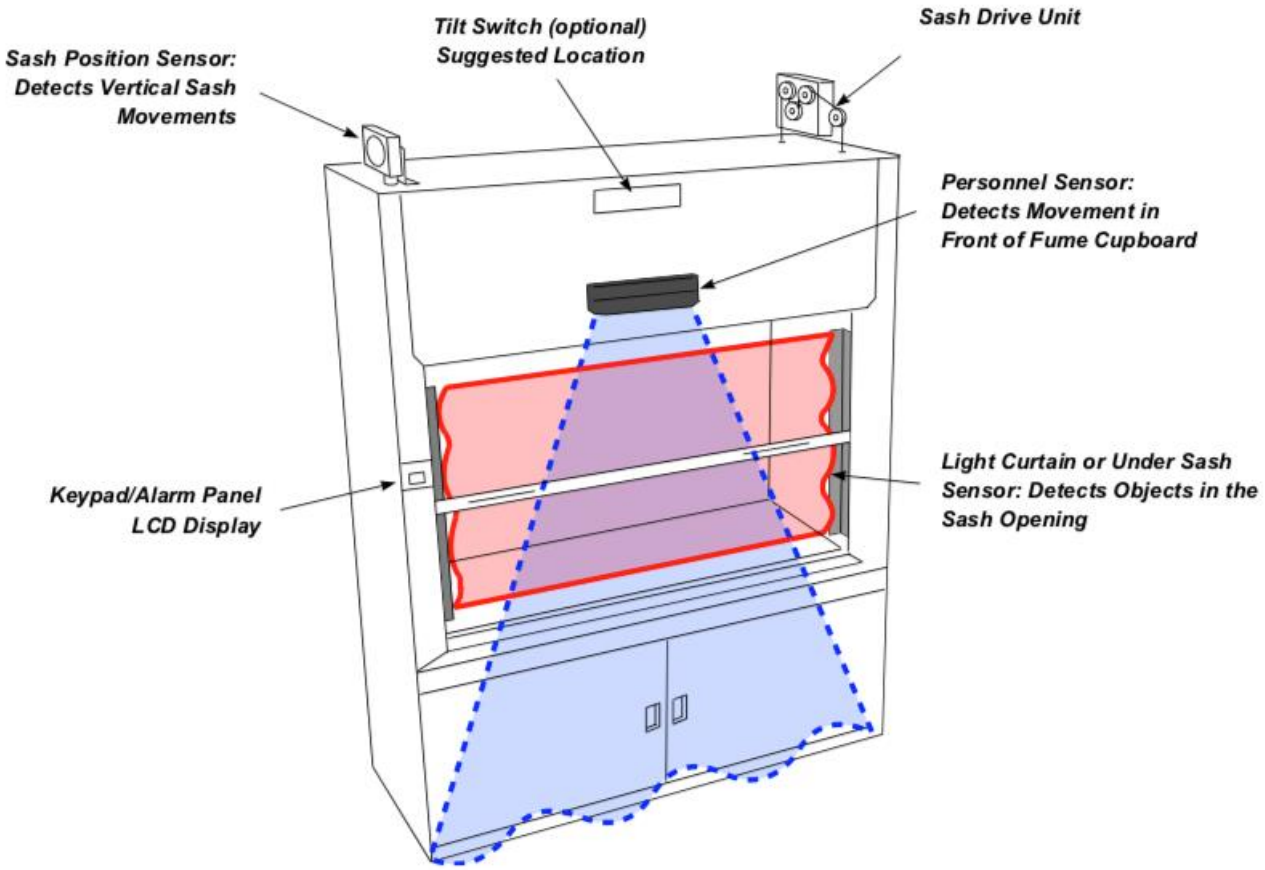


Figure 3: Typical location of main components

Note: This example installation is fitted with a pulley and wire sash drive.

4.3.1 *Auto sash control unit*

The Auto Sash Control Unit processes inputs from sensors, switches associated with the sash control function and output signals relevant to the motor drive(s) and the alarm panel.

Figure 4: Auto Sash Control Unit - single and dual controller enclosure

4.3.2 Personnel sensor

Figure 5: Detection area clear

Figure 6: Obstruction present

The Personnel Sensor is a Passive Infra-Red (PIR) occupancy detector which detects the presence / absence of the fume hood user.

*Note: If the user is detected, the sash will not automatically close. The Sash can be opened / closed manually or using the **Up** / **Down** pushbuttons.*

On power up, the Personnel Sensor 'learns' the reflection characteristics of the environment within its field of view and stores this information as reference background data. The sensor then 're-learns' the background every three minutes. A stationary object, such as a stool, that is left in the field becomes part of the background and is 'ignored' by the sensor. When the user is not present at the fume hood, the sash will close automatically. This follows a pre-set delay time, if the Sash Light Curtain is not broken and the sash is open.

4.3.3 Keypad/alarm panel

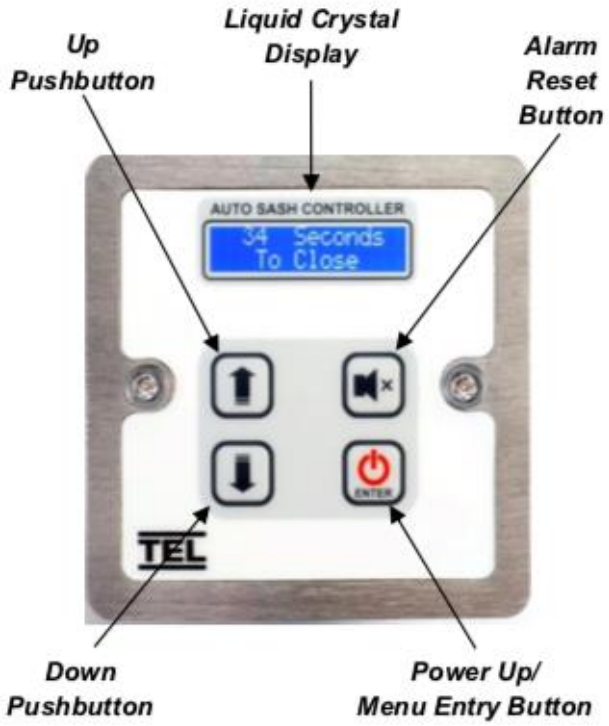


Figure 7: UK / EU keypad

Figure 8: US keypad

The Keypad/Alarm Panel provides a visual indication of the status of the Auto Sash, this includes fault conditions which are displayed on a Liquid Crystal Display (LCD).

4.3.4 Sash light curtain

The Sash Light Curtain is a safety device designed to detect whether the opening below the sash is clear of obstructions before the sash is automatically closed.

- When an obstruction is detected, the sash drive is disabled and the alarm is activated.
- The Sash Light Curtain comprises an infra-red transmitter mounted on one side of the fume hood and an infra-red receiver mounted on the opposite side of the fume hood's inner chamber.
- The infra-red transmitter has multiple, closely spaced, Light Emitting Diodes (LEDs) to facilitate the detection of small objects.

- Objects are detected when infra-red light from the transmitter is not detected by the receiver due to an obstruction in its path.

Figure 9: Sash Light Curtain Transmitter and Receiver

A separate Sash Light Curtain Control Box includes a sensitivity potentiometer that allows the beam sensitivity adjusted to sense glass or other objects that are partially transparent to infra-red light.

Figure 10: Sash Light Curtain Control Box

4.3.5 Under Sash sensor

The Under Sash Sensor is an alternative to the Sash Light Curtain which detects whether the opening below the sash is clear from obstructions before the sash is closed.

A sensor on one side of the fume hood detects the reflection of a beam of light from a self-adhesive strip of retro-reflective tape mounted on the opposite inside wall of the fume hood.

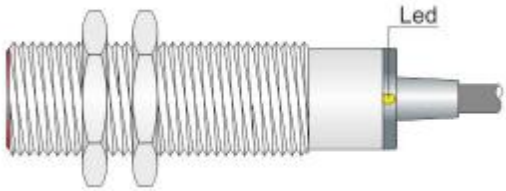
The sensor incorporates a potentiometer, it allows the beam sensitivity to be adjusted to sense glass objects.

4.3.6 Sash Low switch

When a Tiptronic control is not in use, a Sash Low switch is used to signal to the Auto Sash Control Unit that the fume hood sash is closed.

The switch can be either a mechanical roller lever type micro-switch or an inductive proximity switch.

Roller Lever Micro-Switch



Inductive Proximity Switch

Figure 11: Typical Sash Low switches

4.3.7 Sash Position sensor

The Sash Position Sensor comprises of a flexible cable, a spring-loaded spool and a potentiometer. It is used, in conjunction with the Tiptronic control option, to detect and measure vertical sash movement and the position of the fume hood sash.

During the initial on-screen calibration set up the sash controller detects the sensor direction of travel and then provides position information of the sash to the Auto Sash Control Unit, to enable calibration of the sash open / closed positions.

Sash Position Sensor

Sensor Cable

Sensor Potentiometer

Figure 12: Sash Position Sensor

4.3.8 Tilt switch

The Tilt Switch is an optional, third party supplied component, which is fitted to the fume hood top panel. It operates to isolate the Auto Sash controls, when the top panel is open to facilitate the servicing of the fume hood.

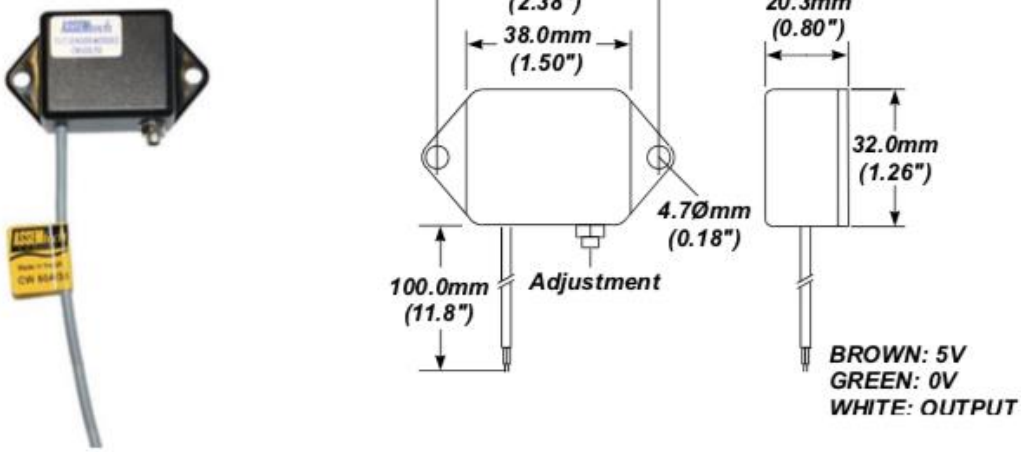


Figure 13: Typical third-party tilt switch

4.3.9 Foot switch

The Foot Switch is an optional, third party supplied component, which can be positioned on the floor in front of the fume hood and used to open the sash.

Figure 14: Typical third party foot switch

4.3.10 Sash drive unit

The Sash Drive Unit is a geared electric motor and clutch assembly used to drive the sash.

Three types of drive are available, none of which preclude manual opening / closing:

- Rack and pinion drive
- Chain and sprocket drive
- Pulley and wire drive

Chain and sprocket drive

Rack and pinion drive

Pulley and wire drive

Figure 15: Example drives

5. Installation: Airflow Monitor

This section outlines the installation of the various components of the airflow monitor system. The size and format of individual fume cupboards varies considerably, so specific instructions are not possible, however the principles outlined are valid for all cases.

5.1 Location

The AFA4000/2 monitor can be mounted on either side of the fume cupboard. However, when deciding on the location for the airflow monitor and sensor, consider the cable lengths required:

- The 5 metre low-voltage cable must reach from the terminals on the back of the AFA4000/2 airflow monitor to the connections on top of the fume cupboard.
- The standard 2 metre 'telephone style' sensor cable must reach from the back of the AFA4000/2 airflow monitor to the airflow sensor. When possible ensure that the airflow sensor is mounted on the same side of the fume cupboard as the AFA4000/2.

Note: Longer sensor cables are available on request.

5.1.1 SM7 airflow sensor installation notes

It is very important to position the SM7 airflow sensor in the correct position to give a long-term stable reading of the face velocity.

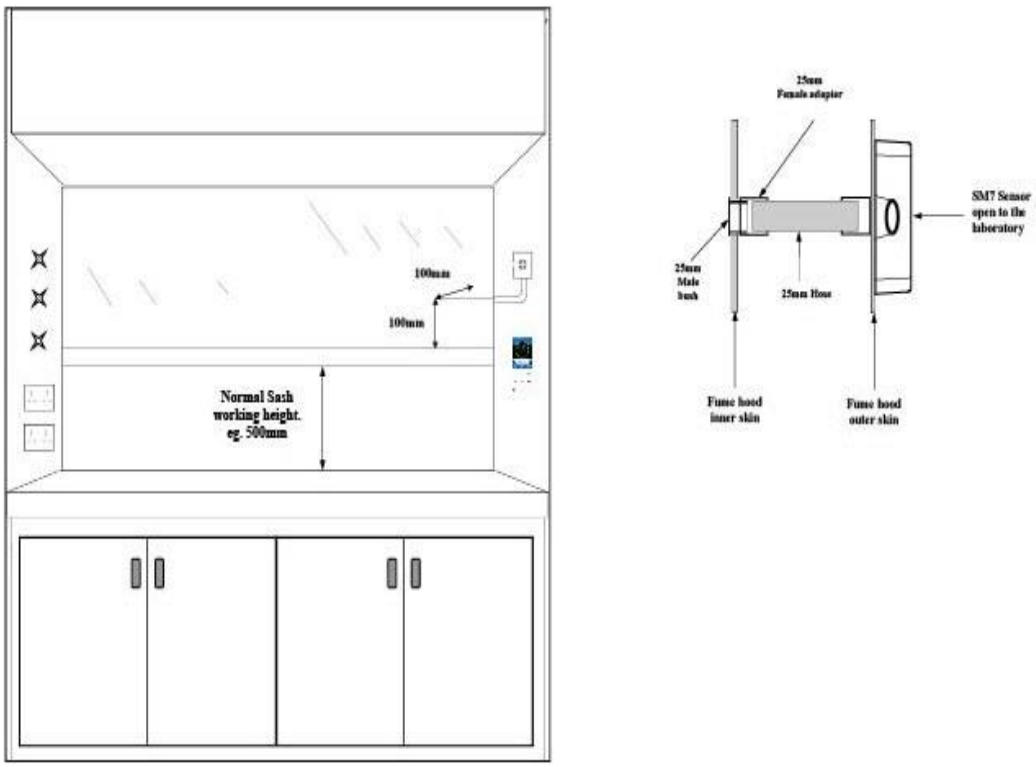


Figure 16: Airflow sensor installation diagram

Please read the notes below and if in doubt contact us for further advice.

1. The SM7 sensor must be positioned where it can sense the room pressure of the laboratory. The back-connection spigot of the sensor is designed to accept a tube with outside diameter of 25 mm, which should be connected to the inner chamber of the fume cupboard. This tube and fittings are known as the 'vent kit'.

   The ideal position for the end of the 25 mm diameter tube, for most fume cupboards, is 100 mm back from the sash glass and 100 mm higher than the normal sash opening height through the inner side wall.
2. If possible, mount the sensor on the front of the fume cupboard and use a short length of tube. Tube lengths of more than 1 m or smaller diameter will restrict the

airflow through the sensor. This will lead to too much sensitivity being required to calibrate the unit which can lead to instability of the readings or incorrect readings at low velocities.

3. For fume cupboards with a single-skin side-wall, or double-skin, with a small gap between them, it may not be possible to achieve the ideal sensing position using a flexible tube.

   With a single-skin side-wall it is possible to fix the sensor on the outside of the fume cupboard and connect directly to the inner chamber in the ideal position. This method can only be used for up to two fume cupboards when they are positioned side by side, using the two outer walls.

   An alternative method is to mount the sensor on the front of the fume cupboard and connect it using a short flexible tube to a rigid wall tube attached to the inner side-wall. Position the open end of this rigid wall tube in the 'ideal position' for example, 100 mm back from the sash, and 100 mm higher than the normal sash opening.

   Fume cupboards with a large internal height can present a difficulty because the tube length to reach the ideal position may be longer than 1m. Where possible, use a tube of 1 metre or less, which may result in a sensing position higher than the ideal.

   When fitting a sensor to a 'narrow wall' fume cupboard for the first time, it may be necessary to try various combinations of rigid and flexible tube to find the best combination and position.

4. The sensor should not be mounted in a position where it is subject to draughts from the laboratory air input or ventilation system.

5.2 Installation

5.2.1 AFA4000/2

1. Use the cut-out details provided with the unit (Figure 17) to cut-out and drill the holes in the fume cupboard for the AFA4000/2 mounting bracket.

   Make sure that the AFA4000 fits into the cut-out before proceeding.

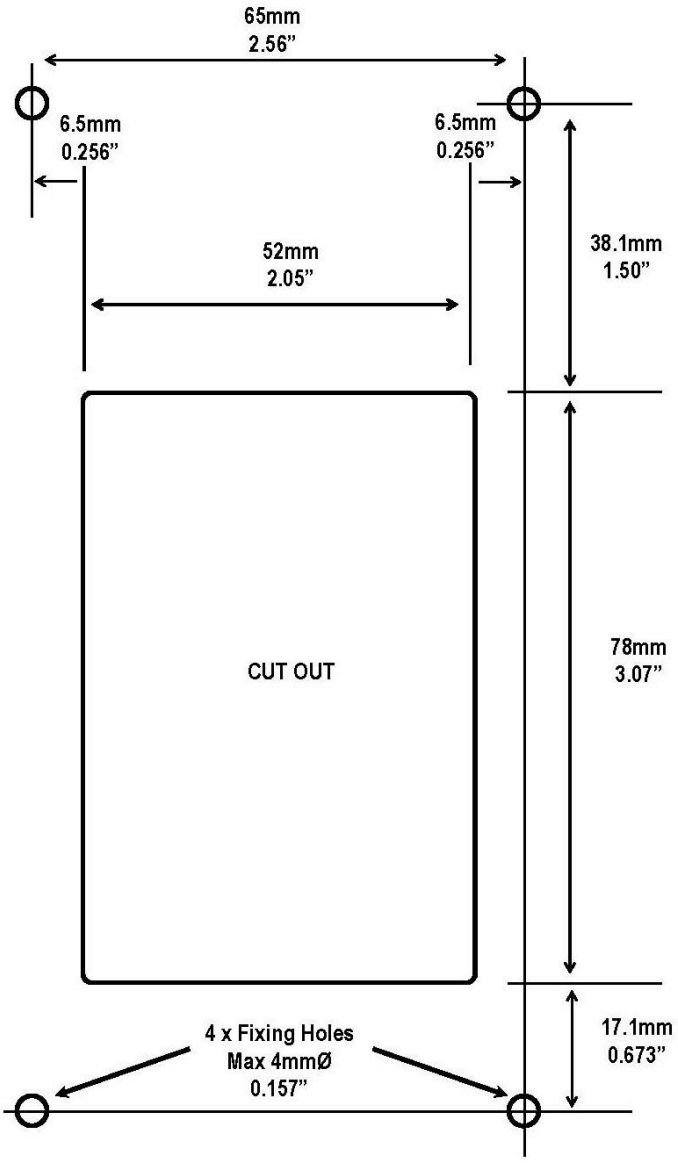


Figure 17: AFA4000 cut-out template

Note: Print to A4. Do not scale or print to fit page.

Note: Separate mounting boxes and adaptor plates are available for retro-fitting to older fume cupboards.

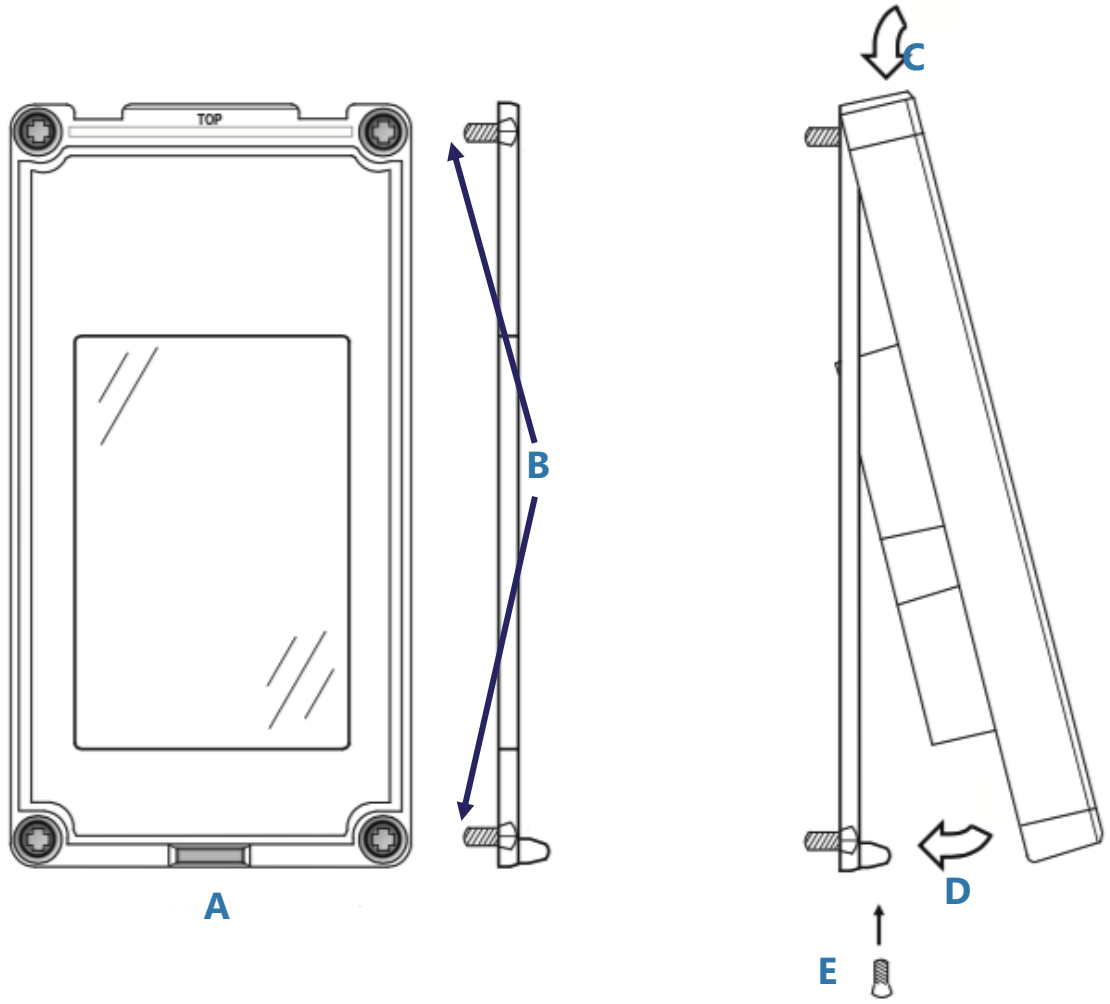


Figure 18: AFA4000 installation

2. Use 4 fixing screws to secure the mounting bracket to the front panel of the fume cupboard (A in Figure 18).

   Make sure the 4 fixing screws are fully recessed into the counter-sunk fixing holes (B in Figure 18).
3. Place the AFA4000 onto the top of the mounting bracket and click it into place (C in Figure 18).
4. Push the bottom of the AFA4000 onto the mounting bracket (D in Figure 18).
5. Secure the AFA4000 to the mounting bracket using the fixing screw in the bottom face of the monitor (E in Figure 18).

5.2.2 SM7 airflow sensor

1. Use the cut-out details provided with the sensor (Figure 19) to cut-out and drill the holes in the fume cupboard for the SM7 sensor.

   Make sure that the sensor fits into the cut-out before proceeding.

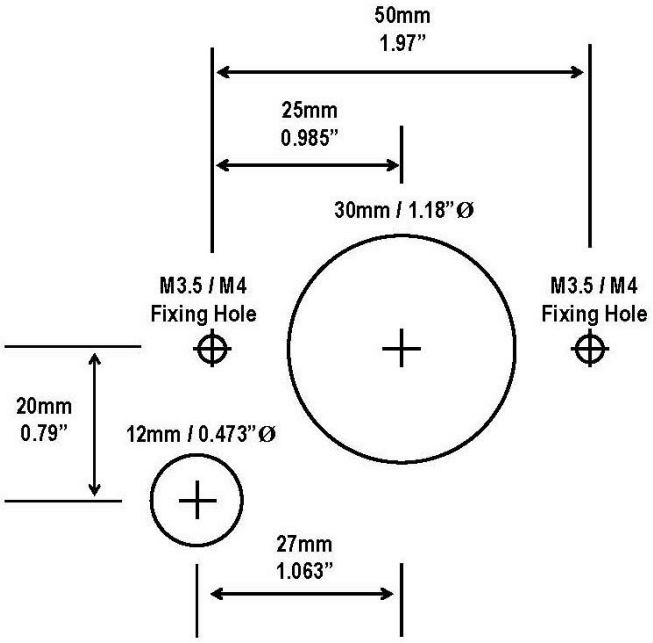


Figure 19: SM7 sensor cut-out template

Note: Print to A4. Do not scale or print to fit page.

5.3 Connections

1. Connect the power supply cable into the back of the AFA4000/2 (H in Figure 20) and to the connection on top of the fume cupboard.
2. Connect the 'telephone style' airflow sensor plug-in cable to the sensor and the back of the AFA4000/2 unit (J in Figure 20).

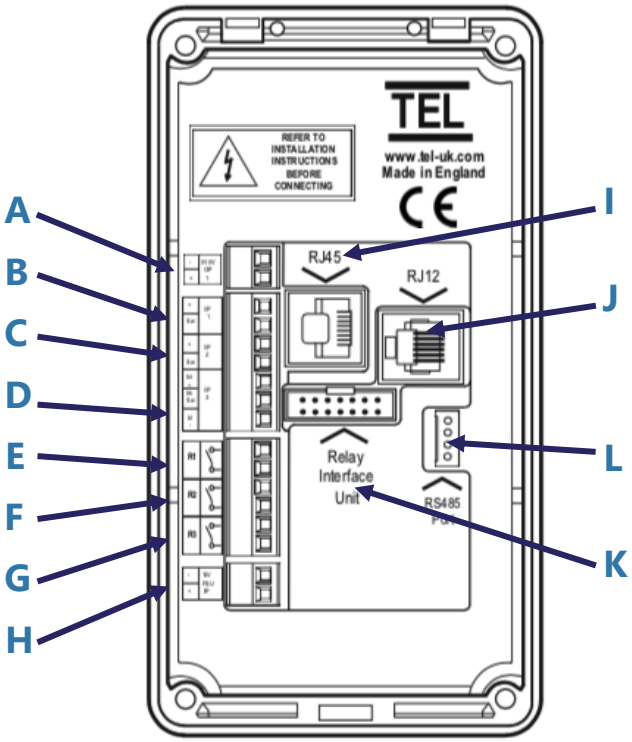


Figure 20: AFA4000/2 and AFA4000/2/AS monitor connections

A	0-10 V velocity re-transmission output, 0-10 Vdc over 0-1.00 m/sec / 0-200 fpm	G	Relay output 3 (used if relay interface is not fitted)
B	Input 1 – digital or analogue	H	15 Vdc power supply (used if relay interface is not fitted)
C	Input 2 – digital or analogue	I	Auto sash RJ45 connection (only used on AFA4000/2 – as model)
D	Input 3 – digital or analogue	J	Airflow sensor RJ12 connection
E	Relay output 1 *(used if relay interface is not fitted)*	K	14-way ribbon cable connection to relay interface
F	Relay output 2 *(used if relay interface is not fitted)*	L	RS485 comms port connection

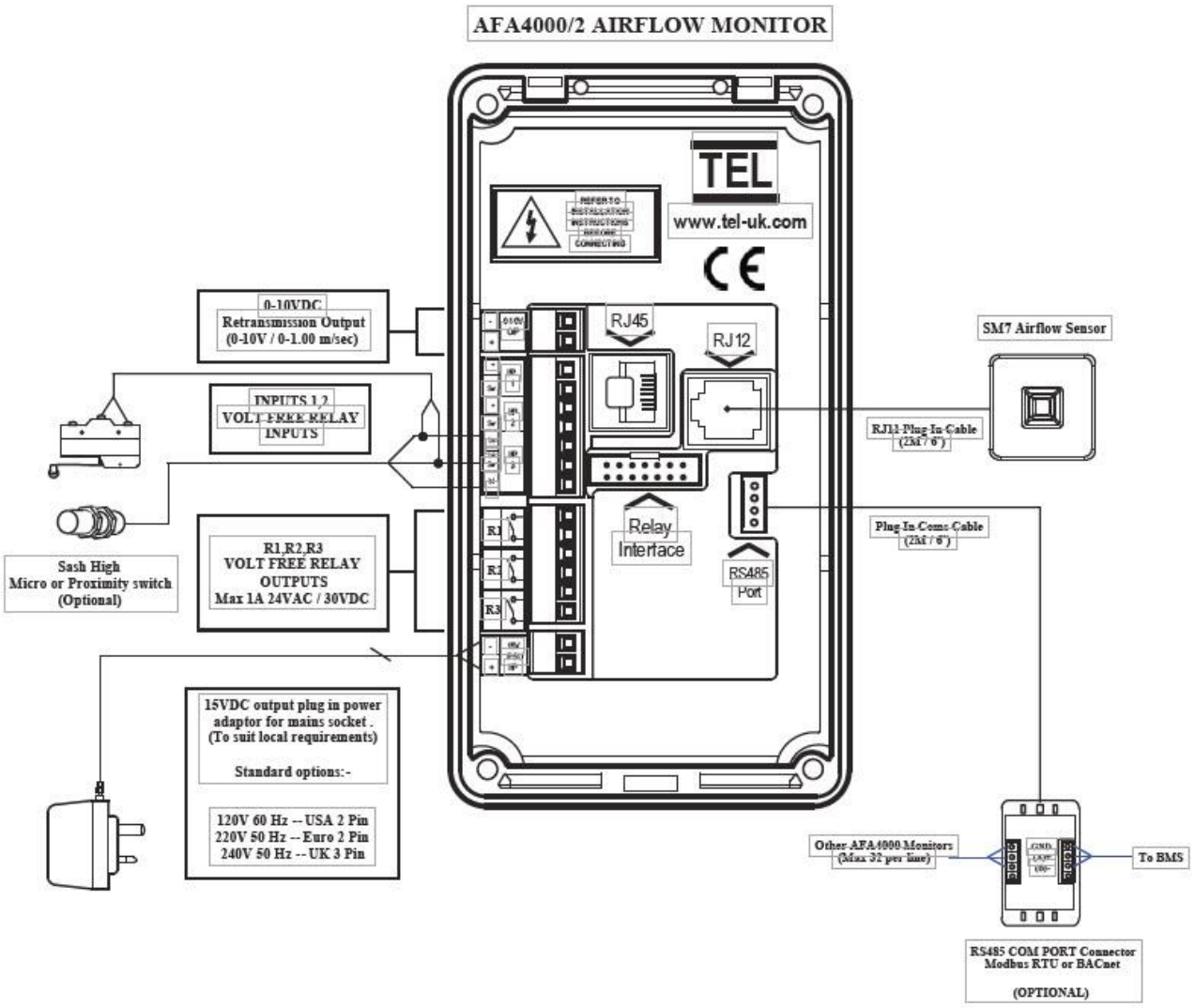


Figure 21: AFA4000/2 typical connection diagram

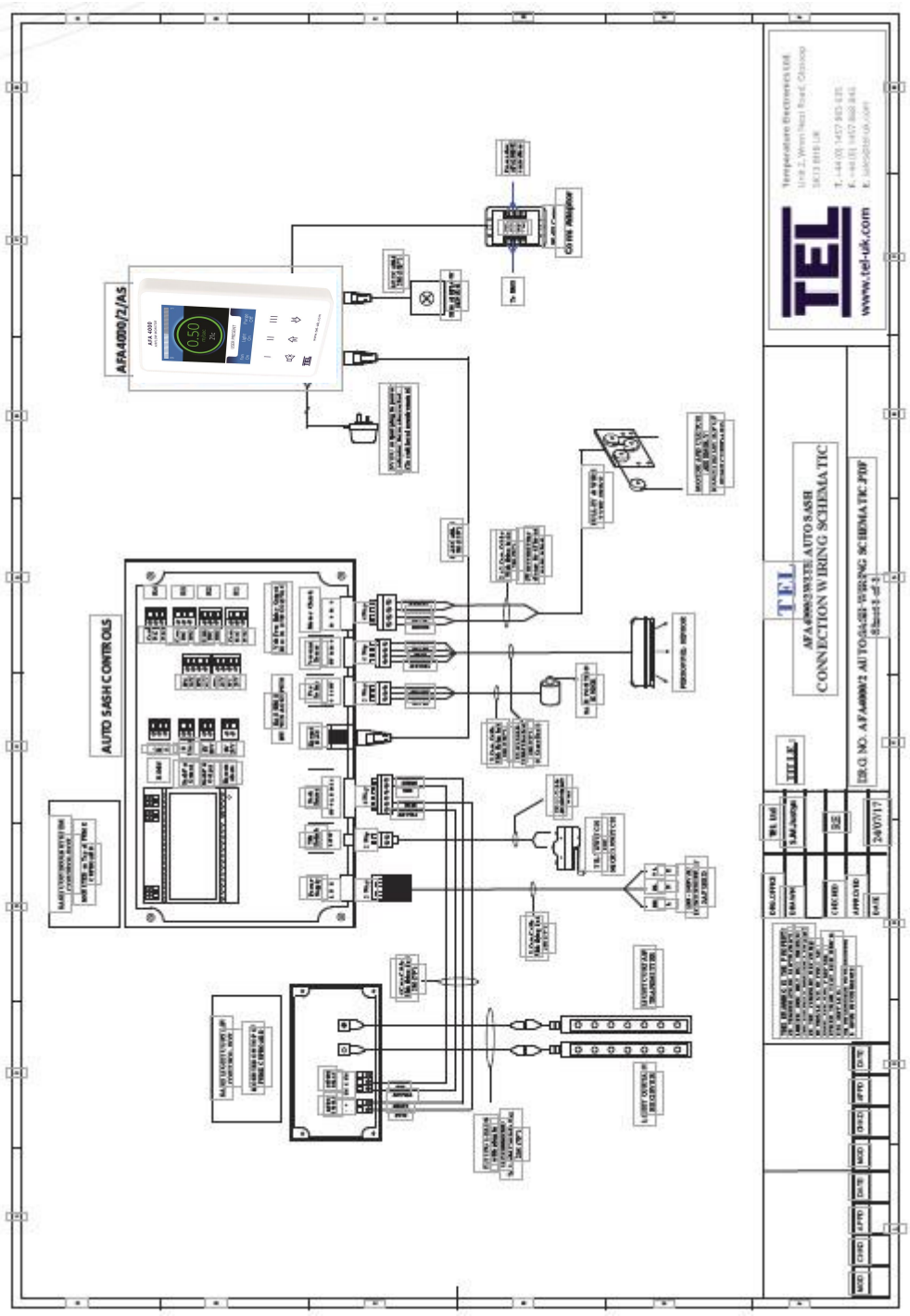


Figure 22: AFA4000/2/AS typical connection diagram

5.4 Dimensions

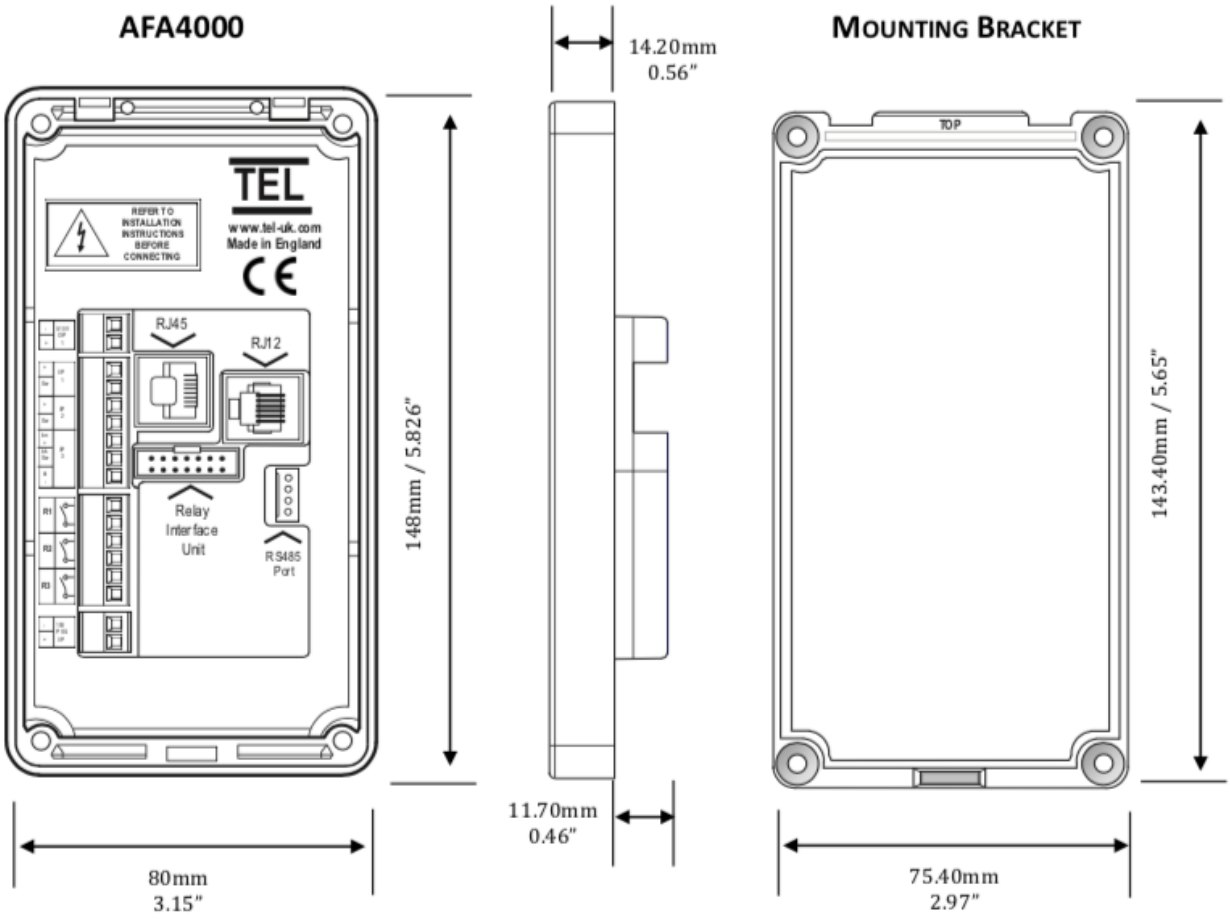


Figure 23: : AFA4000/2 and AFA4000/2/AS dimensions

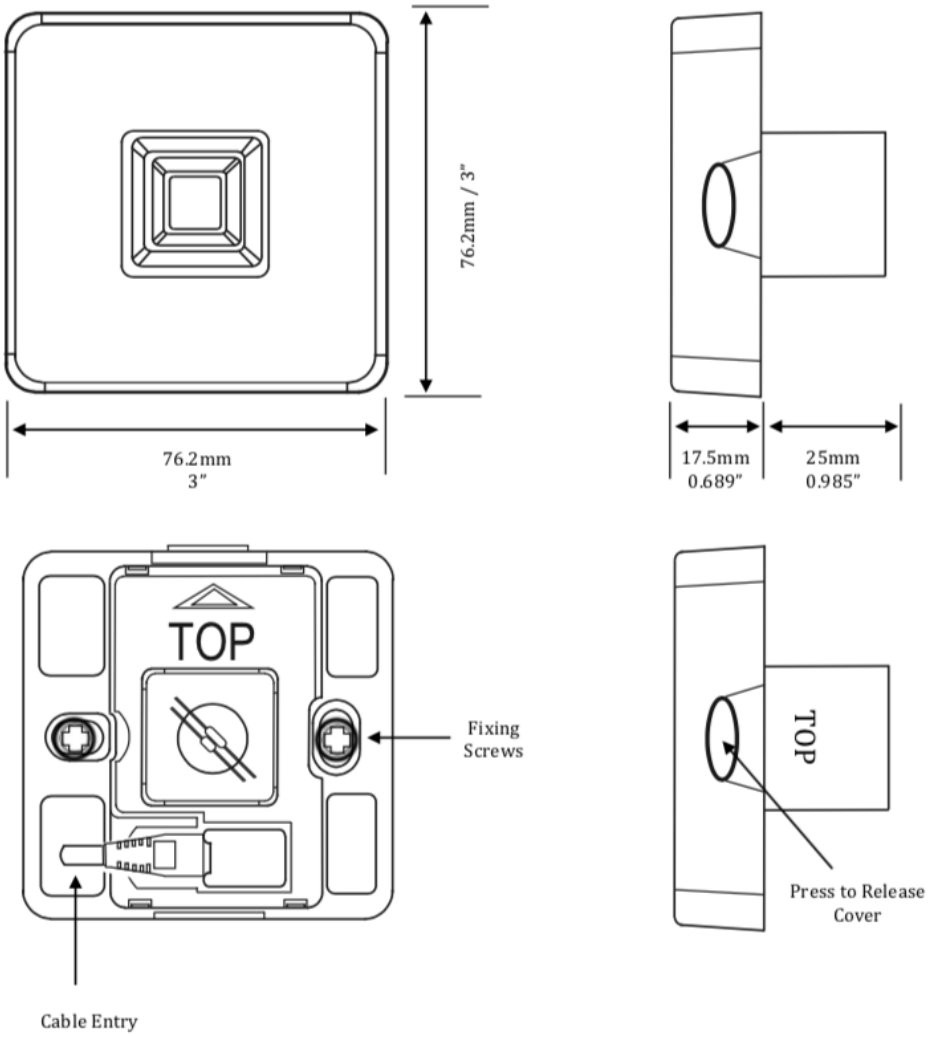


Figure 24: SM7 airflow sensor dimensions

5.5 Start up

5.5.1 AFA4000/2

The AFA4000/2 must be field-calibrated once the room air supply and exhaust is proportionally balanced.

When the unit is powered up, the following sequence of events occurs:

The alarm performs a self-test of its functions and audible alarm which takes approximately 3 seconds. At the end of the delay, the unit will do one of two things:

When the Airflow monitor has been calibrated, the unit enters normal operating mode. The monitor displays airflow velocity, LEDs and the audible alarm is enabled.

If the Airflow monitor has not been calibrated, the unit displays the message *Requires set up, press Mute to continue*.

Follow the instructions in the *Calibration* section (section 7.1).

5.5.2 AFA4000/2/AS

The AFA4000/2/AS must be field-calibrated once the room air supply and exhaust is proportionally balanced.

When the unit is powered up, the following sequence of events occurs:

1. The alarm performs a self-test of its functions and audible alarm which takes approximately 3 seconds.
2. At the end of the delay, the unit will do one of five things:
    - When the Airflow monitor has been calibrated, the unit enters normal operating mode. The monitor displays airflow velocity, LEDs and the audible alarm is enabled.
    - When the Airflow monitor has not been calibrated, the unit displays the message Requires set up, press **Mute** to continue.
    - When the Auto Sash Controller has been calibrated, the unit enters normal operating mode. The Controller displays status and alarms in the status window.
    - When the Auto Sash Controller is connected and has not been calibrated, the status window displays the message Auto Sash Not Configured.

- When the Auto Sash Controller is disconnected, the Auto sash controller status and menus are not displayed.

6. Installation: Auto Sash Controller

As the size and format of individual fume hoods vary, the installation instructions that follow are general. The principles outlined should remain valid in all cases.

Note: Before starting installation, ensure that the sash is free to move in its runners. Use silicon spray on the sash runners or adjust the sash runner's alignment when the sash does not move freely.

6.1 Auto Sash Control Unit

6.1.1 Mounting the unit

The Auto Sash Control Unit can be mounted as follows:

- Screwed flat to the outside of the fume hood roof - horizontal mounting

Note: For horizontal mounting, the control box should always be mounted with the lid / front panel facing upwards.

- Screwed to the outside wall of fume hood wall - vertical mounting

Figure 25: Auto Sash Control Unit Lid/Front Panel

Figure 26: Rear of Auto Sash Control Unit

Figure 27: Auto Sash Control Unit Connectors, Single and Dual Fume Hoods

Once the Auto Sash Control Unit has been positioned, mark its position using the fixing holes in the rear of the housing as a template. Then, attach the Auto Sash Control Unit using screws.

6.1.2 Wiring in the Auto Sash Control Unit

For fume hoods with an inner and outer sidewall, route all cables through the sidewall and into the service void.

For fume hoods with a single wall, route all cables up the outside of the sidewall, using suitable trunking or fixing pads and ties.

When wiring in the Auto Sash Control Unit, observe the following:

- Keep cables clear of moving parts.
- Use grommets wherever cables pass through sidewalls to prevent abrasion of the cable insulation and / or sidewall. Where a cable is supplied with a DIN connector, the grommet should have a minimum internal diameter of 17mm (0.67").
- Do not overstress cables by bending, for example when passing at 90° through a sidewall.

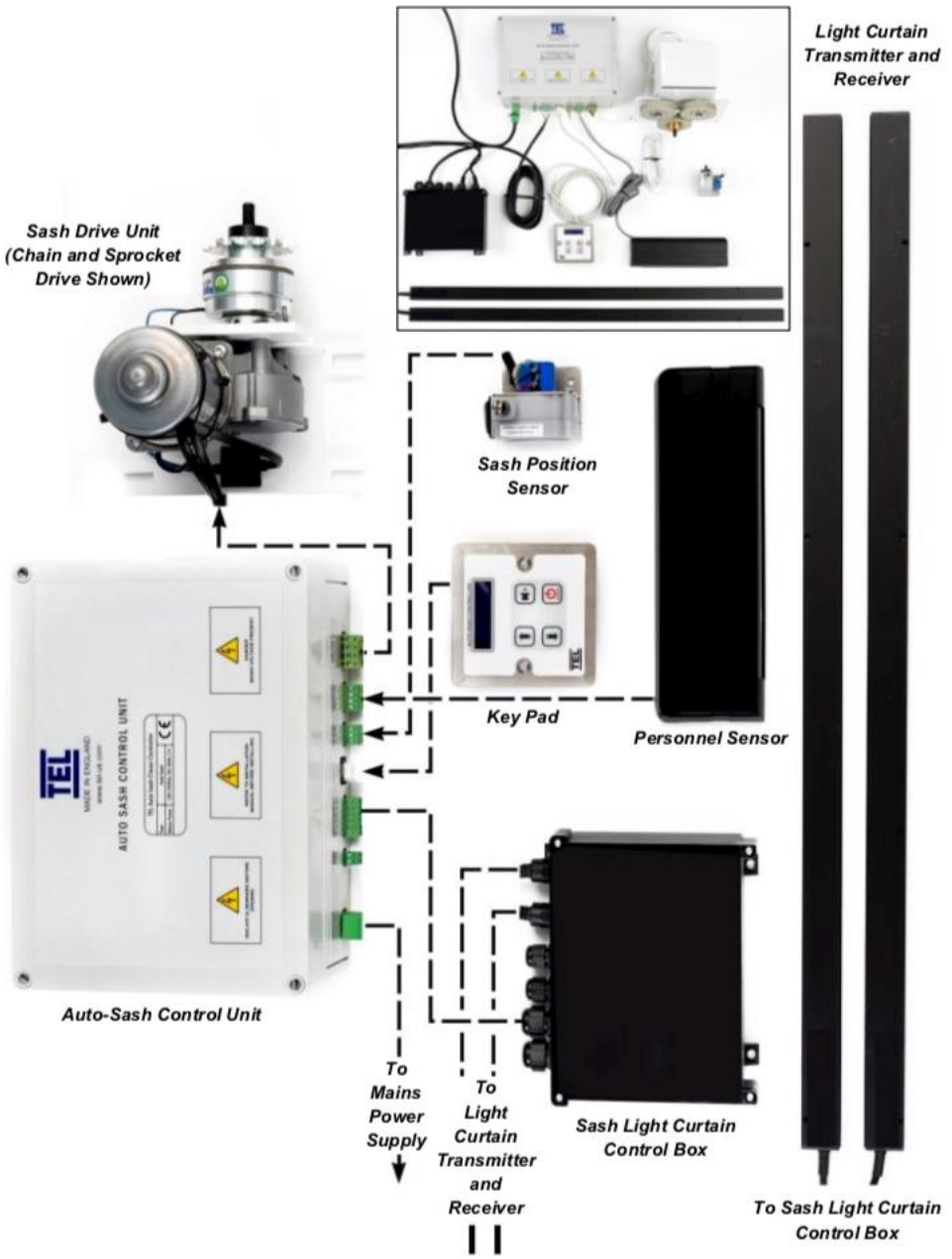


Figure 28: Sash Control System – general layout, wiring schematic and illustration (inset)

Cable Specifications	
Mains cable	3-core, 0.7mm², 2m long
Light Curtain cable	4-core, 0.5mm², 2m long
Keypad cable	RJ45, 3 m long
Sash Position Sensor cable	4-core, 0.2mm², 2.5m long
Personnel Sensor cable	5-core, 0.2mm², 3m long
Motor cable	2-core, 0.5mm², 2m long

6.2 Auto Sash keypad / alarm panel

Alternative Auto Sash Keypad / Alarm Panels can be supplied for US and EU markets. Both types should be mounted on the front of the fume hood, ensuring there is adequate clearance behind for the cables connecting the keypad to the Auto Sash Control Unit.

6.2.1 Fitting the Auto Sash keypad / alarm panel

1. Fit the Auto Sash Keypad to the fume hood using either a single gang socket for UK applications (Figure 29) or using a cut-out to the (Version 2) dimensions (Figure 30).

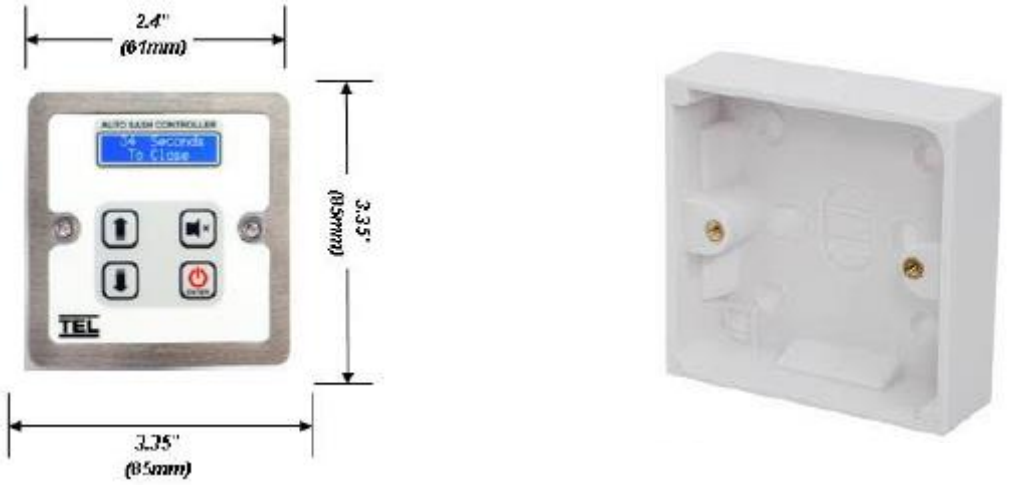


Figure 29: Version 1 - UK Single Gang Keypad Fits in Standard Single Gang Socket

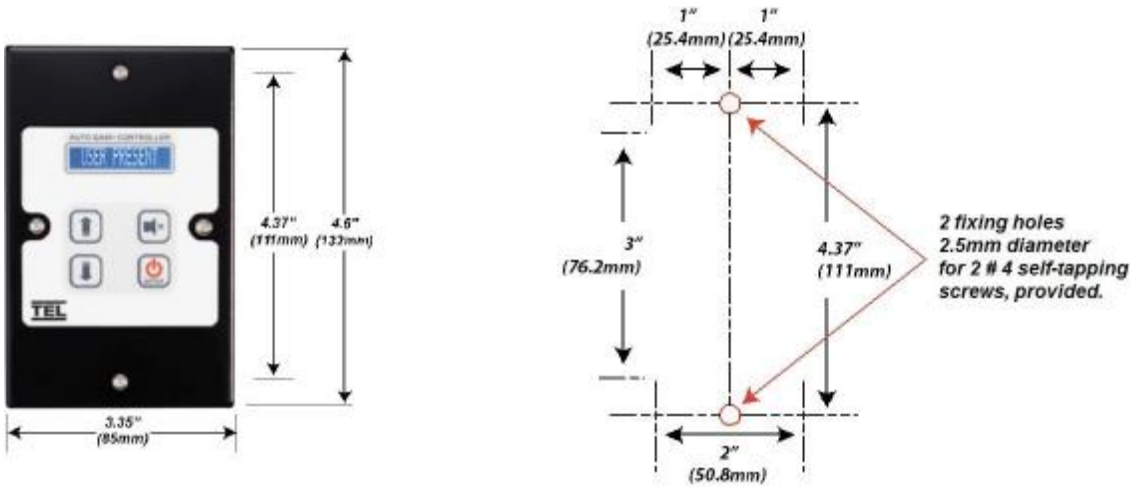


Figure 30: Version 2 US Single Gang Keypad – (requires cut out in front panel)

2. Connect the Keypad / Alarm Panel to the Auto Sash Control Unit. See the wiring schematic in section 6.10 and Figure 31.

Figure 31: Keypad/Alarm Panel Rear View

6.3 Auto Sash motor drive unit

A Motor Drive Unit is used to automatically raise and lower the fume hood sash.

Three types of drives are available:

- Rack and pinion motor drive.
- Chain and sprocket motor drive.
- Wire and pulley motor drive.

The optimal choice of sash drive type depends on whether:

- The installation is part of a new build or retro-fit.
- The size and configuration of the fume hood.
- The fume hoods location.

None of these options preclude manual operation of the sash.

6.3.1 Rack and pinion motor drive

The Rack and Pinion Motor Drive uses a rack fitted directly onto the sash frame and a motor drive assembly fitted to a framework above the fume hood.

This drive system is ideal for retro-fit installations where there is no access to the sash wires or counterweights and / or where the sash is fitted to a metal framework, for example combination type sash fume hoods.

6.3.1.1 Installing the rack and pinion drive

1. Raise the sash to the fully open position.
2. Offer up the motor assembly and rack to ensure that there is a clearance of at least 1.2 m (47.24") above the top of the sash.

   Note: The rack is supplied in 1m (39.37") lengths

3. The motor drive assembly should be fitted to a rigid framework and positioned centrally above the sash. To ensure that the T-bar fixing clears the bottom of the motor assembly, there should be at least 50 mm between the top of the sash and the bottom of the motor drive assembly, when the sash is fully opened.

Side view *Front view*

Figure 32: Rack and pinion sash drive motor assembly

Note: Ensure that the rack is long enough to protrude through the top of the motor assembly, when the sash is fully closed.

4. When the motor drive assembly is fixed to the fume hood the T-bar should be fixed to the rack and offered up with the sash frame.
5. Ensure that the rack is free to move over the full sash opening before marking up and fixing the T-bar to the sash frame.

Note: The rack must to run vertically at 90° to the horizontal axis of the sash frame.

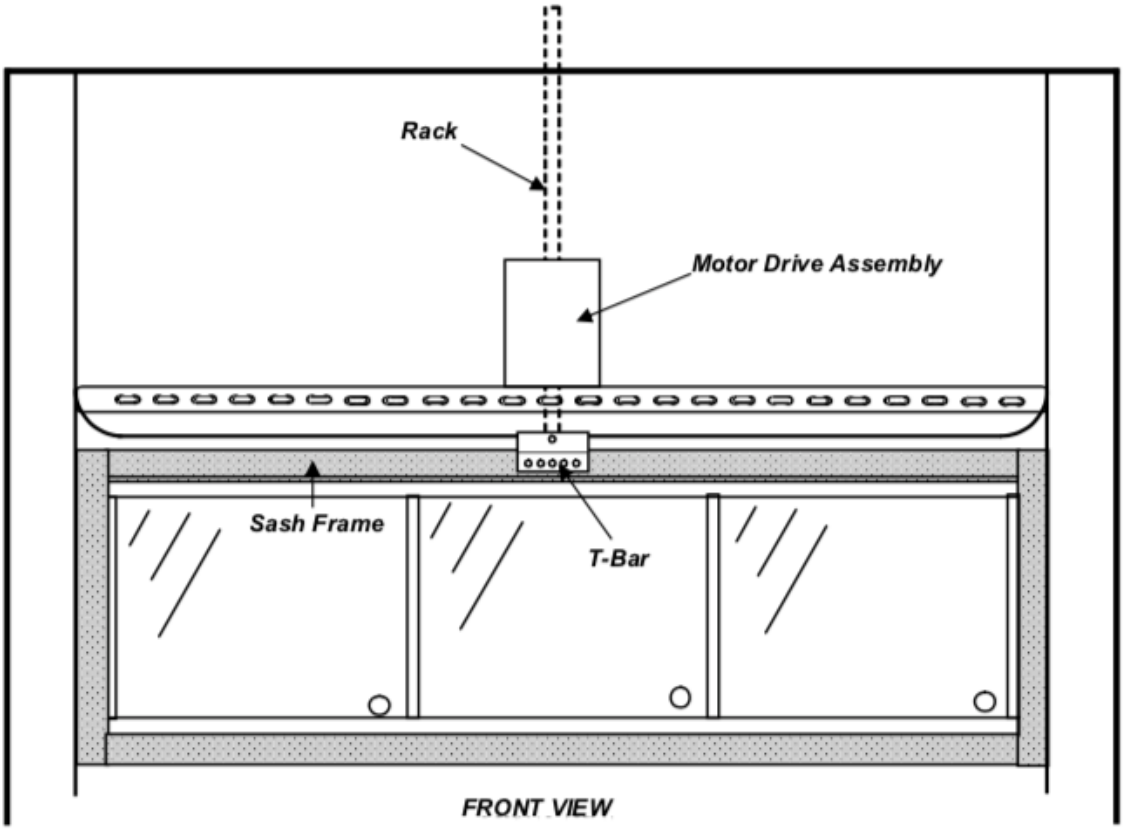


Figure 33: Front view of rack and pinion sash drive

6. When fitting a sash low switch instead of a sash position sensor, the rack will need to be cut to the correct length to enable the switch to operate.

   Close the sash fully and mark the rack just below the position of the proximity low switch at the top of the motor assembly to ensure that the rack is clear of the switch when the sash is closed.

7. Connect the Sash Drive to the Auto Sash Control Unit using the cables provided (with red and black connectors). See the wiring schematic in section 6.10 and Figure 31.

   Note: It is important to observe the correct polarity when making electrical connections.

8. Connect the clutch assembly to the Auto Sash Control Unit using the cables provided (with blue and yellow connectors).

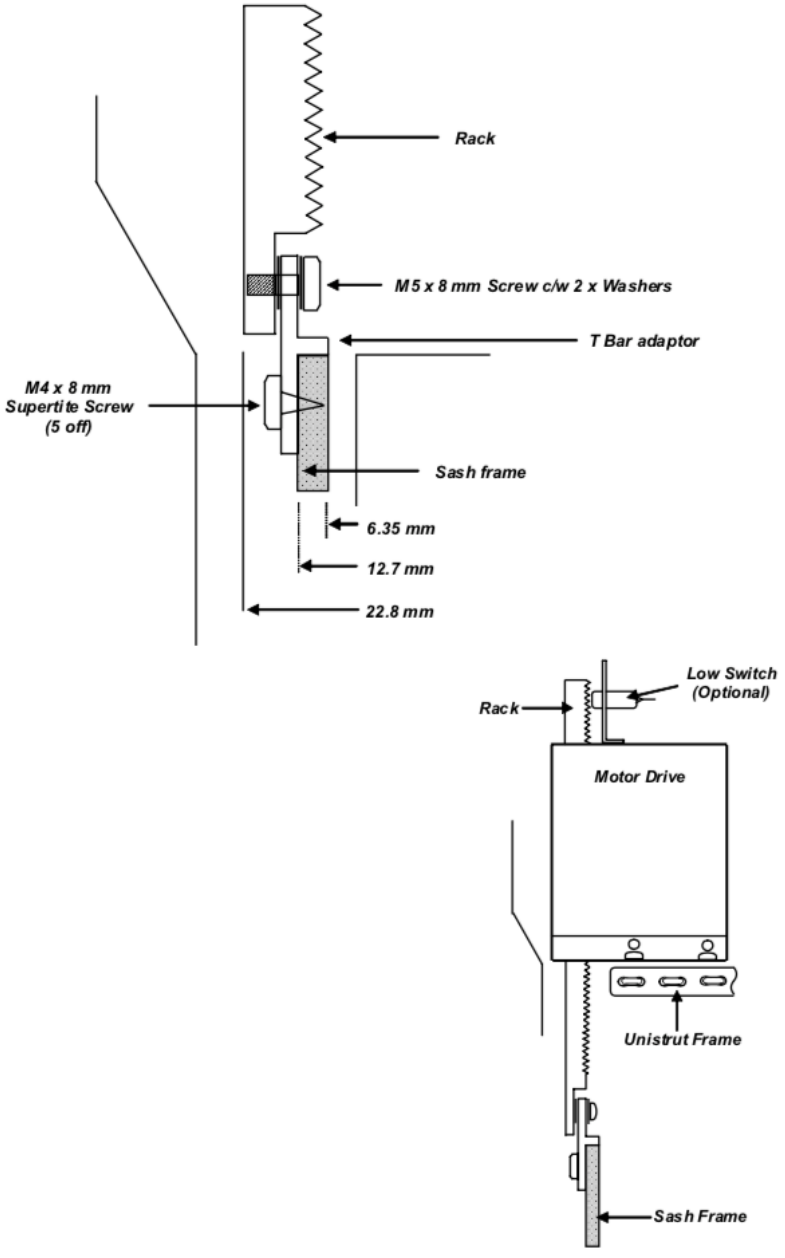


Figure 34: Side views of a rack and pinion drive typical installation

6.3.2 Chain and sprocket drives

Two types of chain and sprocket drives are available:

- Shaft Drive
- Counterweight Drive

6.3.2.1 Chain and sprocket shaft drives

In the Shaft Drive arrangement, the motor drive utilises a taper bore sprocket and a roller chain to drive a shaft running between the counterweight pulleys.

The motor assembly is supplied fitted to an adjustable bracket so that the correct chain tension can be set.

The Shaft Drive arrangement can accommodate one or two sash wires.

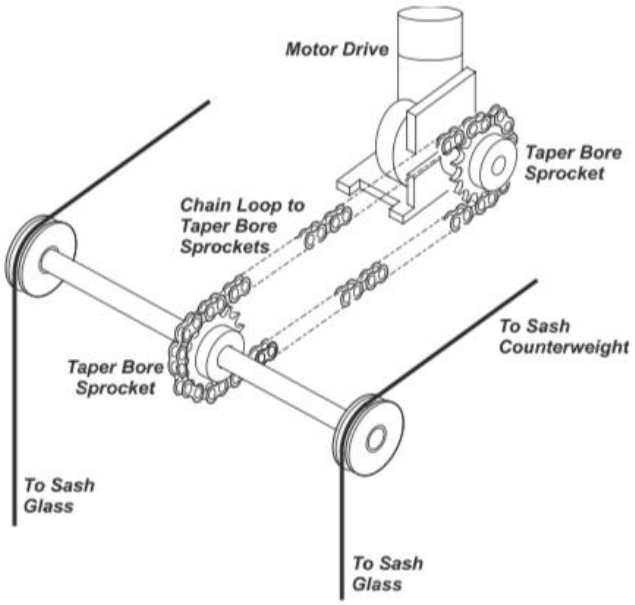


Figure 35: Typical chain and sprocket shaft drive installation

6.3.2.2 Installing the chain and sprocket shaft drive

1. Fit the taper bore sprocket to the shaft and ensure that the sprocket is securely fitted.

   Where possible positioned the motor drive and sprocket centrally on the shaft. The motor assembly should be fitted to a rigid framework to support the motor.

2. Loosely fit the chain before fixing the motor plate to ensure the chain is correctly tensioned and aligned.

6.3.2.3 *Chain and sprocket counterweight drive*

In the Counterweight Drive arrangement, the chain and sprocket drive system is used to directly lift the sash counterweight. This is achieved by fitting a roller chain to the counterweight and utilising a separate counterweight and freewheeling sprocket to maintain the correct chain tension.

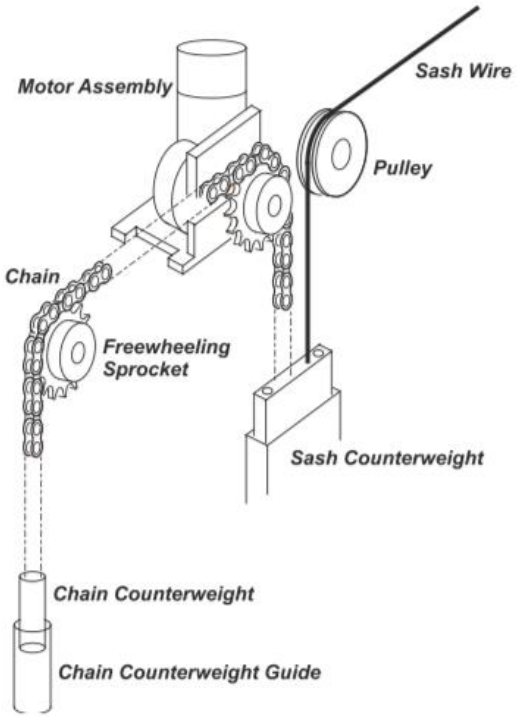


Figure 36: Typical chain and sprocket counterweight drive installation

6.3.3 *Installing the chain and sprocket counterweight drive*

1. When the motor, chain and freewheeling sprocket has been fitted, manually open / close the sash, to ensure that the motor drive is free running and that the chain is not too slack or too tight.
2. Fit the motor so that the drive sprocket is in line with the counterweight pulley.
3. Fit one end of the chain to the counterweight or sash wire near to the counterweight.
4. Fit the freewheeling sprocket in line with the drive sprocket.

5. Loosely fit the chain over the freewheeling pulley and determine the best position for the chain counterweight.
6. Fit the chain counterweight, using a counterweight guide if necessary.
7. When the motor, chain and counterweight are fitted manually open / close the sash to ensure the motor drive, chain and counterweight are free running.

6.3.4 *Wire and pulley drive*

With the Wire and Pulley Drive, the pulley motor drives the sash wire and can accept both single and dual sash wire systems. The motor assembly is fitted in line with the sash wires and uses two guide pulleys and a drive pulley.

The pulley drive is ideal for new fume hoods but can be retro-fitted if a longer replacement sash wire can be fitted.

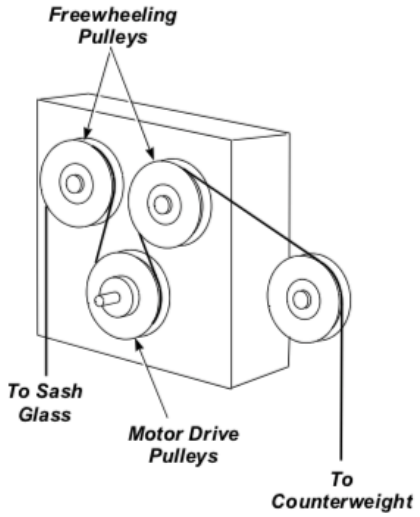


Figure 37: Typical wire and pulley drive installation

6.3.4.1 *Installing the wire and pulley drive*

The motor assembly can be fitted horizontally or vertically on either side of the fume hood, as follows:

1. Fit the motor assembly so that the guide pulleys are in line with the sash wire.
2. Run the sash wire over the first guide pulley, around the drive pulley and then over the final guide pulley.

When the motor drive has been installed, open / close the sash to ensure that the sash can travel freely.

6.4 Sash light curtain

The Sash Light Curtain consists of three main components and associated wiring:

- Sash Light Curtain Control Box
- LED Transmitter
- LED Receiver

The Sash Light Curtain Control Box is connected to the main Auto Sash Control Unit.

6.4.1 Installing the sash light curtain control box

1. Fix the Sash Light Curtain Control Box onto the top of the fume hood, using the tabs attached to the control box and the screws provided. Ensure that there is access to the terminals to connect the wiring.

Figure 38: Sash Light Curtain Control Box

2. Use the pre-assembled cables and connectors supplied to connect the Light Curtain Control Box to the Auto Sash Control Unit. See the wiring schematic in section 6.10 and Figure 31.

6.4.2 *Installing the sash light curtain transmitter and receiver*

1. Find a suitable position near to the back of the sash track. Ensure that the sash handle does not protrude into the light beam and that there are no other obstructions on either side wall.
2. Carefully remove the front plastic covers from the right-hand side of the light curtain receiver and the left-hand side of the light curtain transmitter cases.

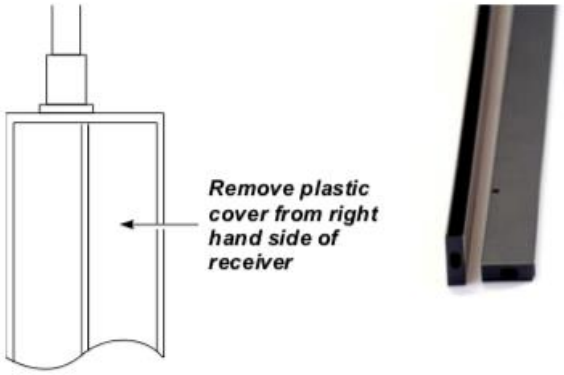


Figure 39: Light curtain receiver plastic cover

3. Position the light curtain transmitter and receiver on opposite sidewalls. Ensure that the back of the sash handle does not penetrate the light beam path.

   The sash light curtain transmitter and receiver should be fitted so that their cable entry / exit points are at the top.

   Ensure that the light beam path is free from other obstructions.

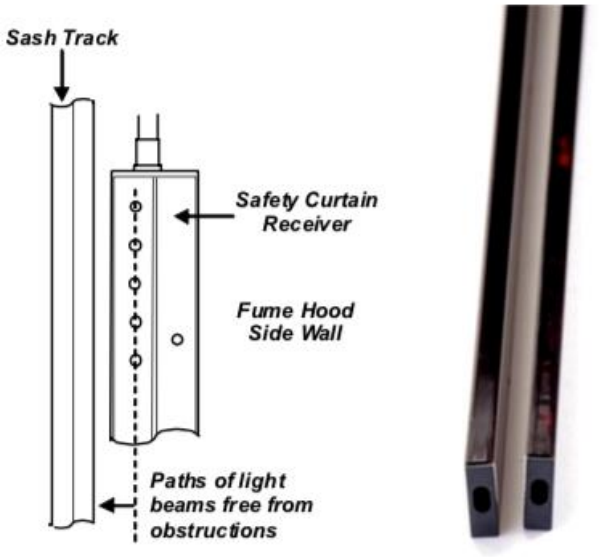


Figure 40: Mounting transmitter / receiver

6.4.3 *Aligning the light curtain transmitter and receiver*

Mount the light curtain receiver and transmitter at the same height on opposing sides of the fume hood opening. A small error in alignment is acceptable. The allowable error is dependent on the spacing between the transmitter and receiver.

Figure 41 illustrates the maximum allowable transmitter to receiver misalignment / displacement for a 0 to 3 m (0 to 118.11") range of fume hood widths. For a typical fume hood width of 1 to 2 m (39.37 to 78.740"), the maximum allowable misalignment / displacement ranges from approximately 20 to 40 mm (0.79 to 1.58").

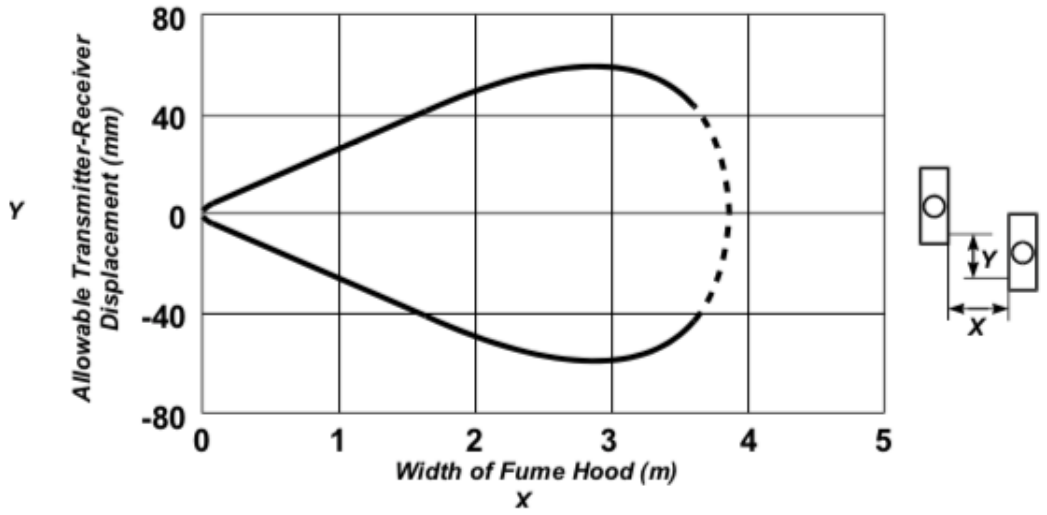


Figure 41: Maximum allowable displacement for a range of fume hood widths

1. The area protected by the light beams should cover the open area under the sash, typically 500 mm (20") from its base.

   The light curtain transmitter and receiver can be positioned above the bottom of the sash in the fume hood if they are free from obstructions.

   Where possible, make sure the light path is aligned flush to the bottom of the sash base.

   Note: There is a 123 mm (4.84") gap from the top of the light curtain transmitter to the first LED down and a 22 mm (0.87") gap from the bottom of the transmitter to the first LED up.

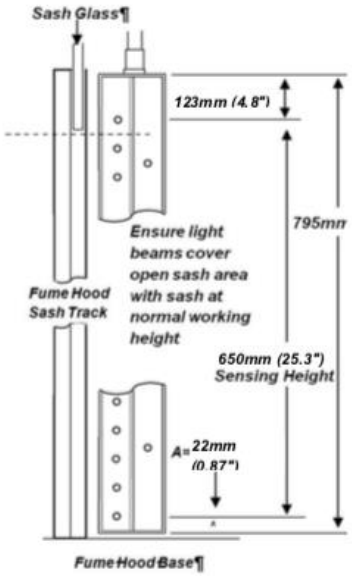


Figure 42: Light curtain vertical range

2. When the light curtain transmitter and receiver have been positioned, mark the sidewall using the fixing holes in the transmitter and receiver as templates.
3. Drill the holes for the fixing screws. Use the 2 mm (0.08") drill bit provided and fix the transmitter and receiver.

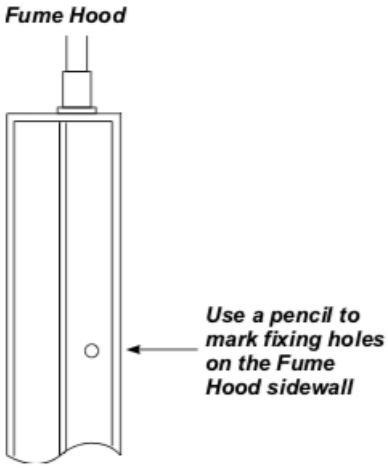


Figure 43: Transmitter / Receiver fixing holes

4. On a fume hood with an inner and outer sidewall the light curtain transmitter and receiver cables run through the sidewall into the service void and up to the Sash Light Curtain Control Box on top of the fume hood.

   On a fume hood with a single wall drill the hole in the top soffit panel and run the cables up the sidewalls using suitable trunking or fixing pads and ties.

   Drill a 17mm (0.67") hole to clear the cable DIN connector.

   When using a grommet drill a suitable hole in the sidewall to accept the grommet.

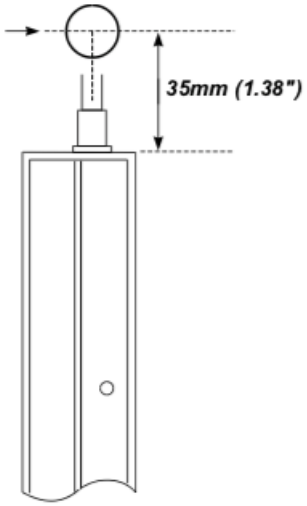


Figure 44: Light curtain cable entry

Note: The hole's centre should be a minimum of 35 mm (1.38") from the top of the light beam path, so that the cable is not stressed when it bends 90° through the inner sidewall.

5. Pass the cables through the sidewall and connect to the Sash Light Curtain Control Box on the top of the fume hood.
6. Connect the light curtain transmitter and receiver to the Sash Light Curtain Control Box using the plug-in RJ45 cables provided.

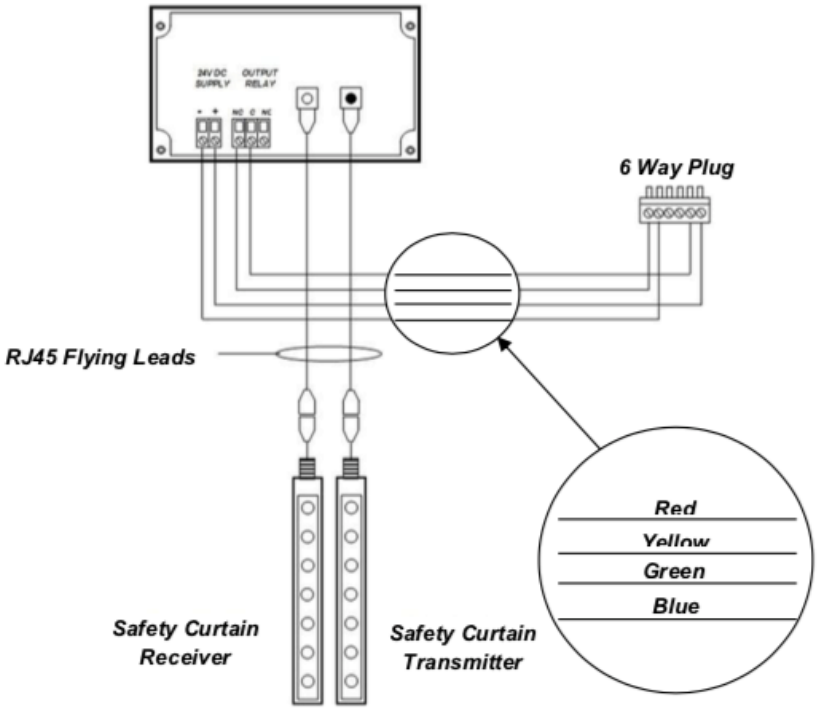


Figure 45: Light Curtain Vertical Range Safety Curtain Transmitter and Receiver Wiring Schematic

7. Use the pre-assembled cables provided to connect the output from the Safety Curtain Control Box to the Auto Sash Control Unit. See the wiring schematic in section 6.10 and Figure 31.
8. Fix the light curtain transmitter and receiver to the sidewall using their fixing holes and re-attach the plastic covers.

6.5 Installing and aligning the Under Sash sensor

The Under Sash Sensor consists of two components:

- Sash Sensor
- Retro-reflective Tape Strip

1. Fit the sensor so that its lens is clear of obstructions and below the bottom of the sash handle.

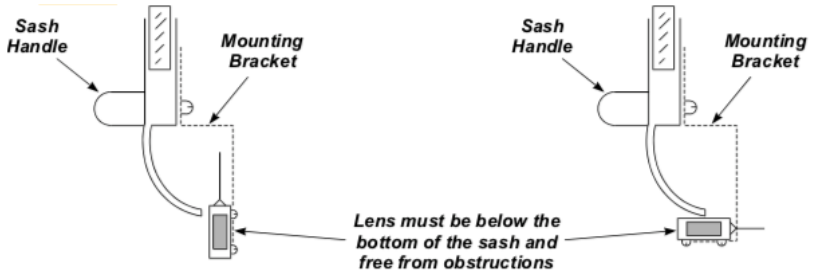


Figure 46: Under sash sensor mounting

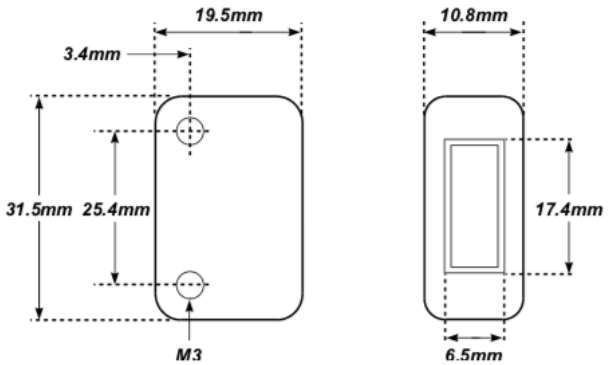


Figure 47: Under sash sensor dimensions

Use a suitable bracket so that the sensor position can be adjusted to the required position.

2. Fix the 5 m cable, which is attached to the sensor, to the sash wire using cable ties. Attach the 5 m cable to the sash counterweight to keep the cable taught as the sash opens or closes.

   Encase the cable from the sash counterweight to the sash controller box can in plastic sheathing to guide the cable slack and stop it from snagging.

When it is not possible to fix the cable to the sash wire, use small diameter trunking to attach the cable to the sash.

Use a roller bearing or pulley where the cable runs over a metal surface.

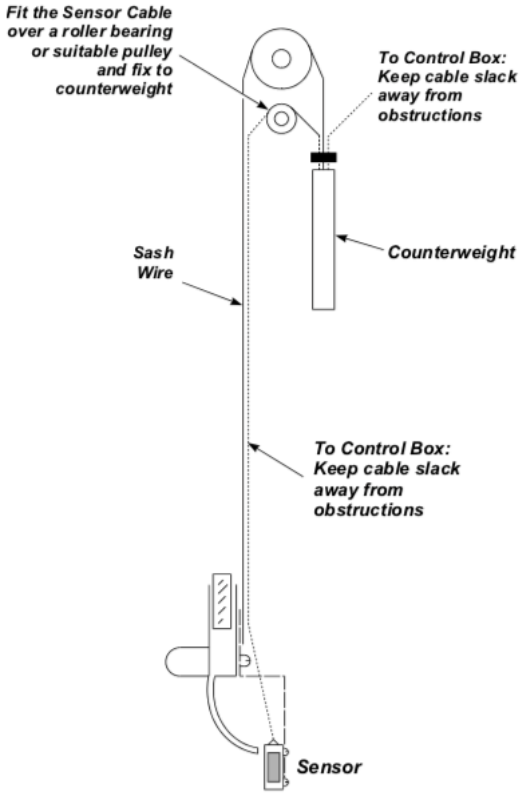


Figure 48: Typical under sash sensor retro-installation

3. Fix the retro-reflective tape strip to the inside of the fume hood, on the opposite side to the sensor.

   Position the centre of the retro-reflective tape strip in line with the centre of the sensor. A small offset between the sensor and retro-reflective tape strip is acceptable. The maximum offset values are shown in Figure 49.

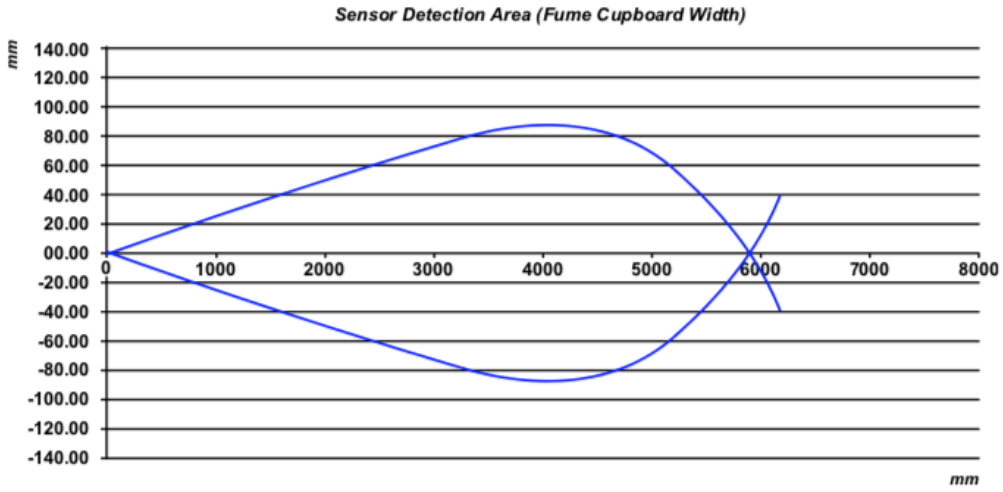


Figure 49: Maximum under sash sensor offset

For example, on a 1000 mm wide Fume Hood the sensor can detect the retro-reflective strip up to ± 20 mm either side of the Under Sash Sensor's centreline.

4. Connect to the Auto Sash Control Unit. See the wiring schematic in section 6.10 and Figure 31.

6.6 Tilt switch

Tilt Switches are provided in a variety of forms, the installation instructions that follow are therefore general.

- Ensure that the Tilt Switch is installed in the correct orientation – 'open' when the front panel is closed and 'closed' when the front panel is open.
- Connect the Tilt Switch to the Auto Sash Control Unit. See the wiring schematic in section 6.10 and Figure 31.
- Link out / connect the relevant terminals on the Auto Sash Control Unit when not using a Tilt Switch. See the wiring schematic in section 6.10 and Figure 31.

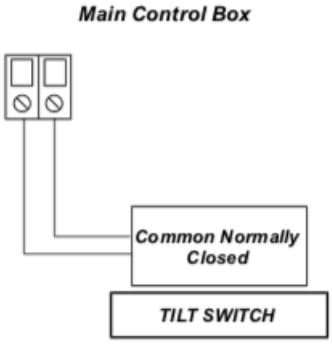


Figure 50: Tilt switch wiring schematic

6.7 Sash Low switch

Two types of Sash Low switch can be used:

- Micro-Switch
- Proximity Switch

Switches signal the sash as being open when the switch is open or closed, depending on the installation requirements.

6.7.1 Installing the Sash Low micro-switch

The Sash Low Micro-Switch is a change-over type switch. When the sash is closed the switch makes or breaks the circuit depending on which terminals are used on the switch for each type of activation. Typically, the switch would be fitted so that the lever engages (pushes in) when the sash is open.

Connect the Sash Low Micro-Switch to the Auto Sash Control Unit (Figure 51 See the wiring schematic in section 6.10 and Figure 31.

If the switch is installed so that the lever pushes in when the sash is **closed**, connect the wiring to the Auto Sash Control Unit to terminals C and NO on the switch.

If the switch is installed so that the lever pushes in when the sash is **open**, connect the wiring to the Auto Sash Control Unit to terminals C and NC on the switch.

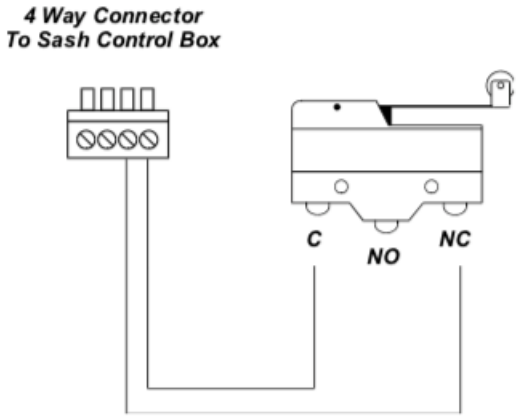


Figure 51: Sash low micro-switch wiring schematic

6.7.2 Installing the Sash Low proximity switch

The Sash Low Proximity Switch is an inductive switch that operates when it comes within range of a metal plate attached to the sash, i.e. when the sash is closed.

The type of switch selected makes or breaks the circuit when the sash is closed. Typically, the switch would be fitted so that the switch is closed when the sash is open.

Connect the Sash Low Proximity Switch to the Auto Sash Control Unit (Figure 52). See the wiring schematic in section 6.10 and Figure 31.

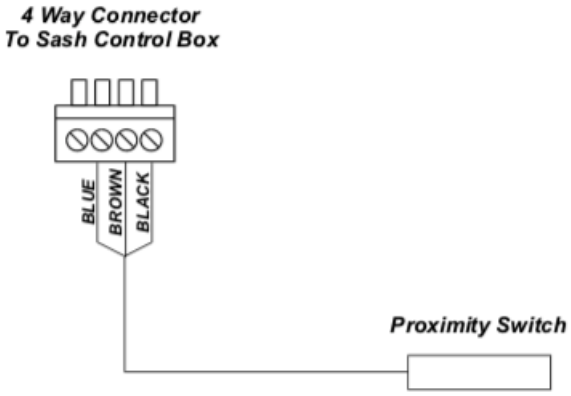


Figure 52: Sash low proximity switch wiring schedule

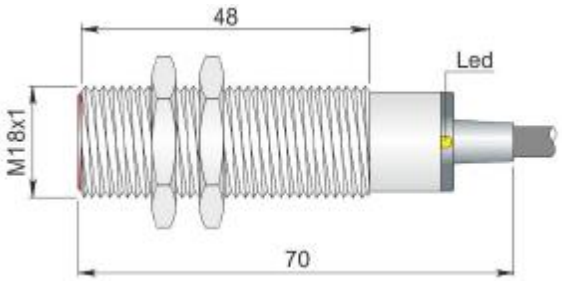


Figure 53: Sash Low Proximity Switch Dimensions

Note: When the Auto Sash control is being retro-fitted, fix the bracket to allow for over-travel of the sash.

6.8 Sash position sensor

The sash position sensor is fitted with a mounting bracket which can be fitted in four different orientations to enable the sensor draw wire to be correctly aligned.

1. Offer up the sensor to determine the best fixing position on the fume hood framework.

   Where possible, ensure the sensor draw wire runs straight out of the sensor housing, in line with the cable housing extension. Where the wire runs at an angle to the sensor, ensure the angle is as small as possible to prevent the wire from rubbing on any part of the sensor body, including the cable housing extension.

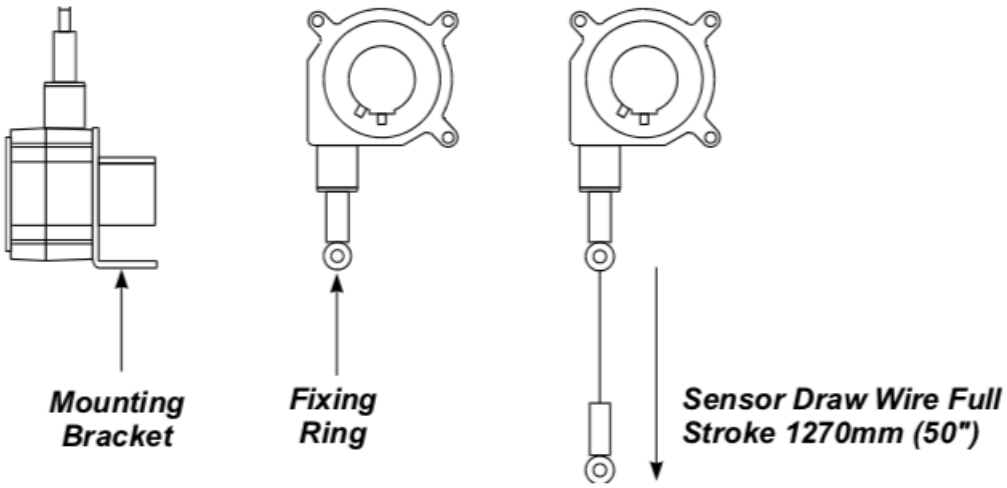


Figure 54: Sash position sensor

2. Mark the fixing holes on the framework and attach the sensor.

   The fixing bracket has two 0.37 mm (0.015") diameter fixing holes.

   Note: Ensure that the sensor is in a position that does not over extend the draw wire. The sensor draw wire full stroke is 1270 mm (50") maximum.

3. Attach the draw wire to either:
   - The sash using a suitably sized screw, the draw wire has a 9.53 mm (0.38") diameter fixing ring with a 4.85 mm (0.18") diameter fixing hole in its centre.
   - The sash cable using a cable tie, ensuring that the fixing ring does not run over the pulleys.
   - The counterweight using a cable (Figure 55).

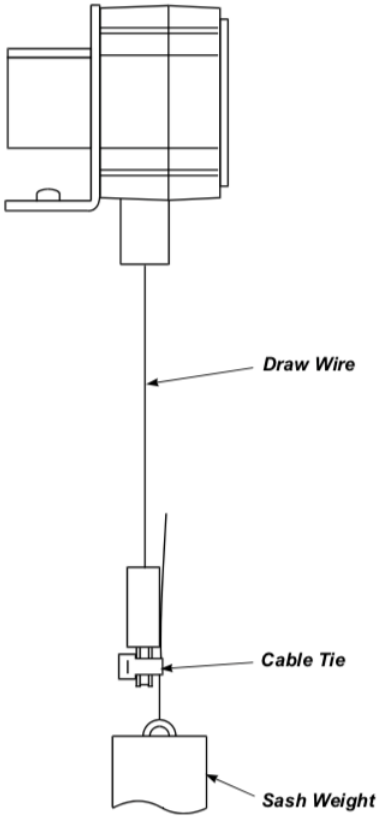


Figure 55: Sash position sensor draw wire attached by cable tie

When the sensor is fitted, manually open / close the sash to ensure that the sensor is installed correctly.

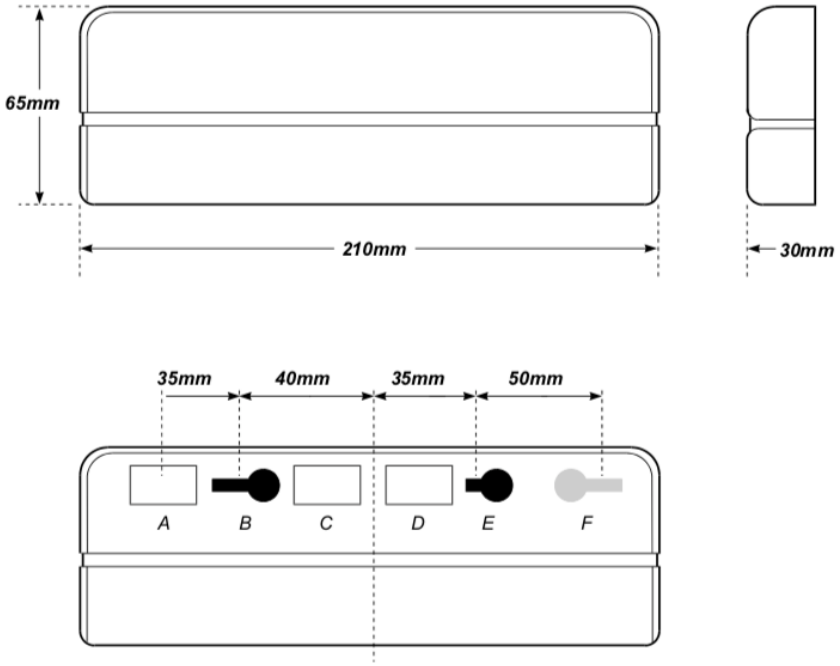
6.9 Personnel sensor

The Personnel Sensor is supplied as a single transmitter / receiver unit.

6.9.1 Installing the personnel sensor

1. Use the mounting template illustrated in Figure 56 and the fixing screws provided to mount the Personnel Sensor. Mount the sensor centrally to the front of the fume hood and above the fume hood sash, use the fixing holes in the back of the sensor.

   See the table in Figure 56 for the correct mounting hole dimensions and locations.



A	Cable Entry	10 x 20 mm (5 mm diameter cable provided)
B	Fixing Hole	5 mm diameter maximum
C	Spare Hole	10 x 20 mm
D	Spare Hole	10 x 20 mm
E	Fixing Hole	5 mm diameter maximum
F	Spare Fixing Hole	5 mm diameter maximum

Figure 56: Personnel sensor mounting details

The Personnel Sensor should be positioned so that it points straight down, with the horizontal axis of the sensor parallel to the horizontal axis of the fume hood (Figure 57).

Note: Do not mount the sensor higher than 250 0mm (98") from the laboratory floor.

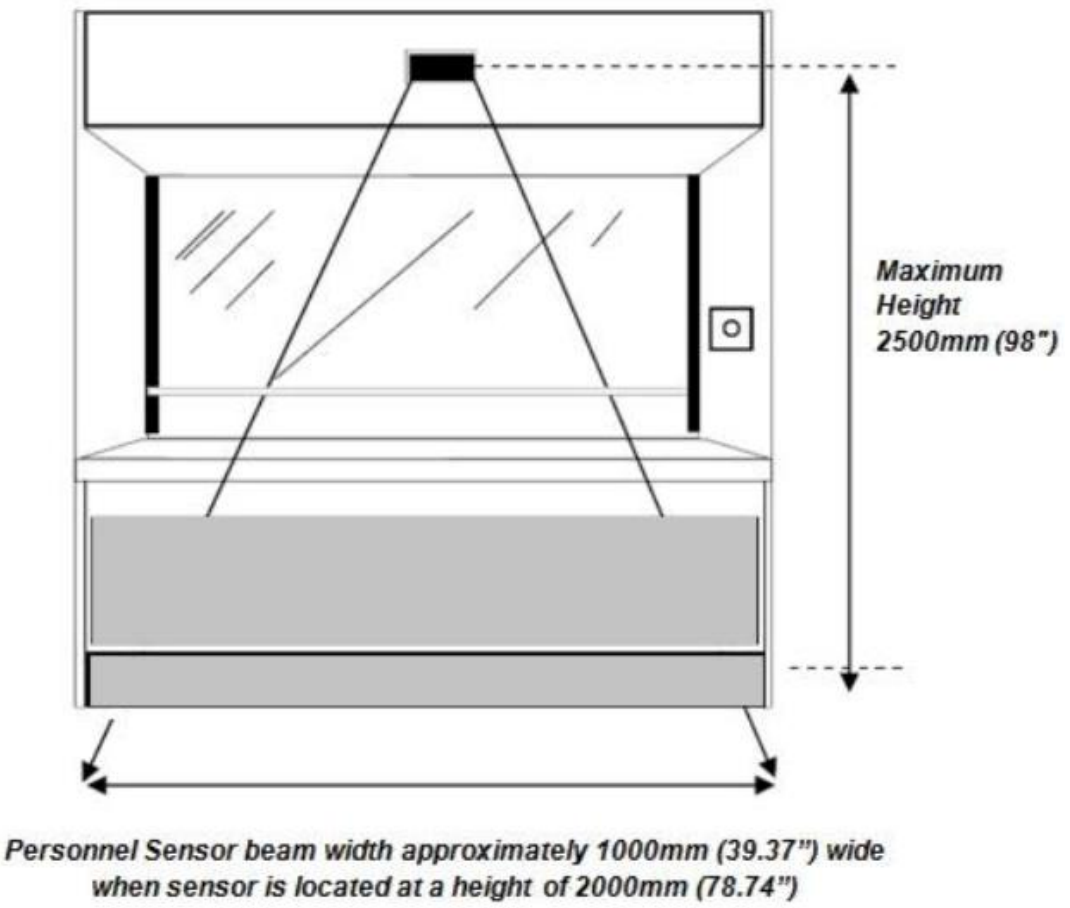


Figure 57: Vertical positioning of Personnel Sensor

2. Fit the connection cable to the sensor cable inside the sensor housing.
3. Plug the 4-way terminal block into the Auto Sash Control Unit (Figure 58). See the wiring schematic in section 6.10 and Figure 31.

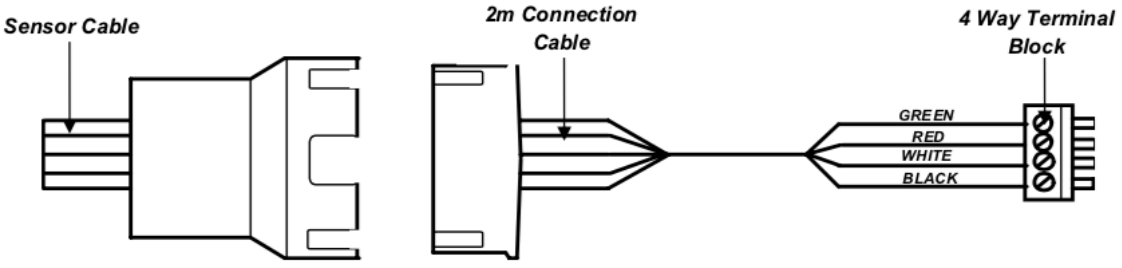


Figure 58: Personnel sensor 4-way terminal block

6.9.2 *Adjusting the personnel sensor beam width*

Adjust the width of the Personnel Sensor's beam to suit different fume hood widths.

To adjust the beam width:

1. Access the two potentiometers under the sensor's front cover (Figure 59).

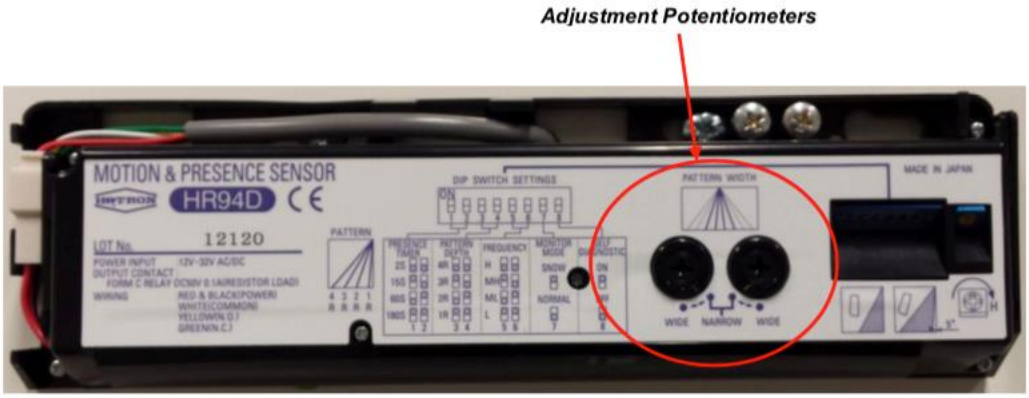


Figure 59: Personnel sensor beam width adjustment potentiometers

2. Adjust the width of the Personnel Sensor beam using the two potentiometers. This is to achieve the best field coverage in front of the fume hood for the hood's width (Figure 60).

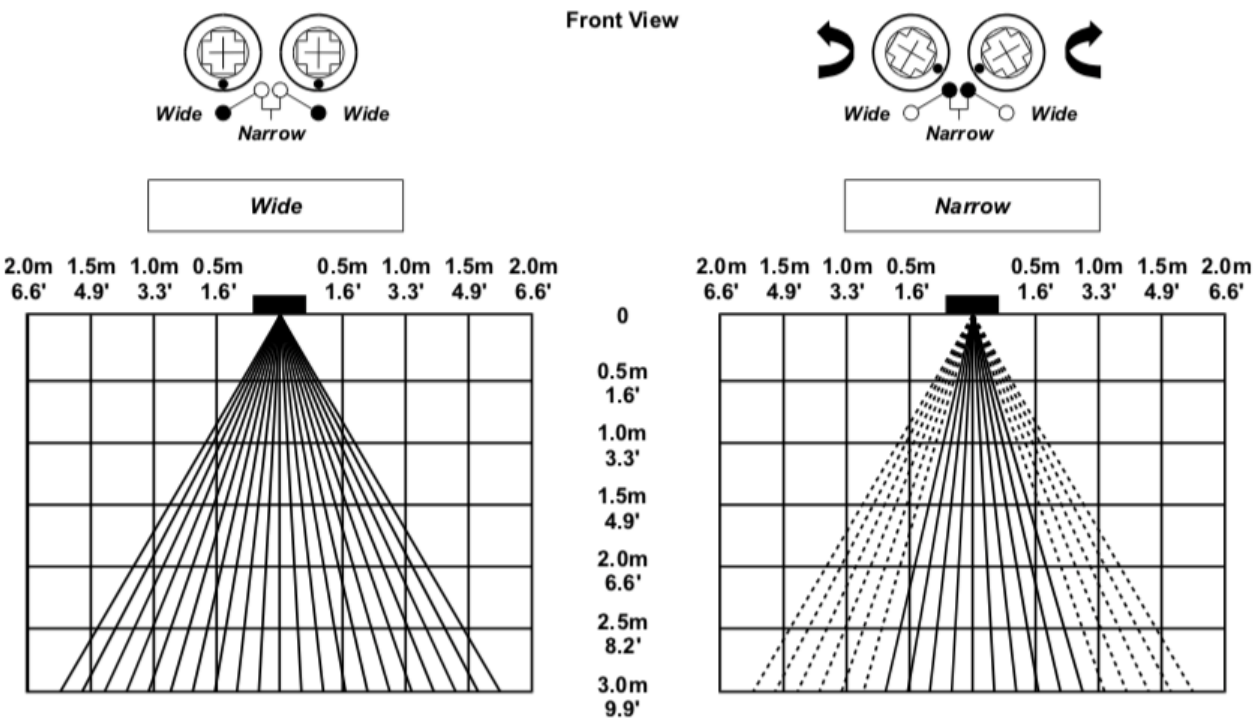


Figure 60: Adjusting personnel sensor beam width

6.9.3 Adjusting the beam depth

Adjust the sensor by tilting the bottom of the sensor towards or away from the front wall of the fume hood (Figure 61). This is to ensure that the sensors beam is at optimum angle from the fume hood, to achieve the best field of coverage for the height of the fume hood.

The body of the Personnel Sensor can be tilted from 0° to 5° in three increments to achieve this.

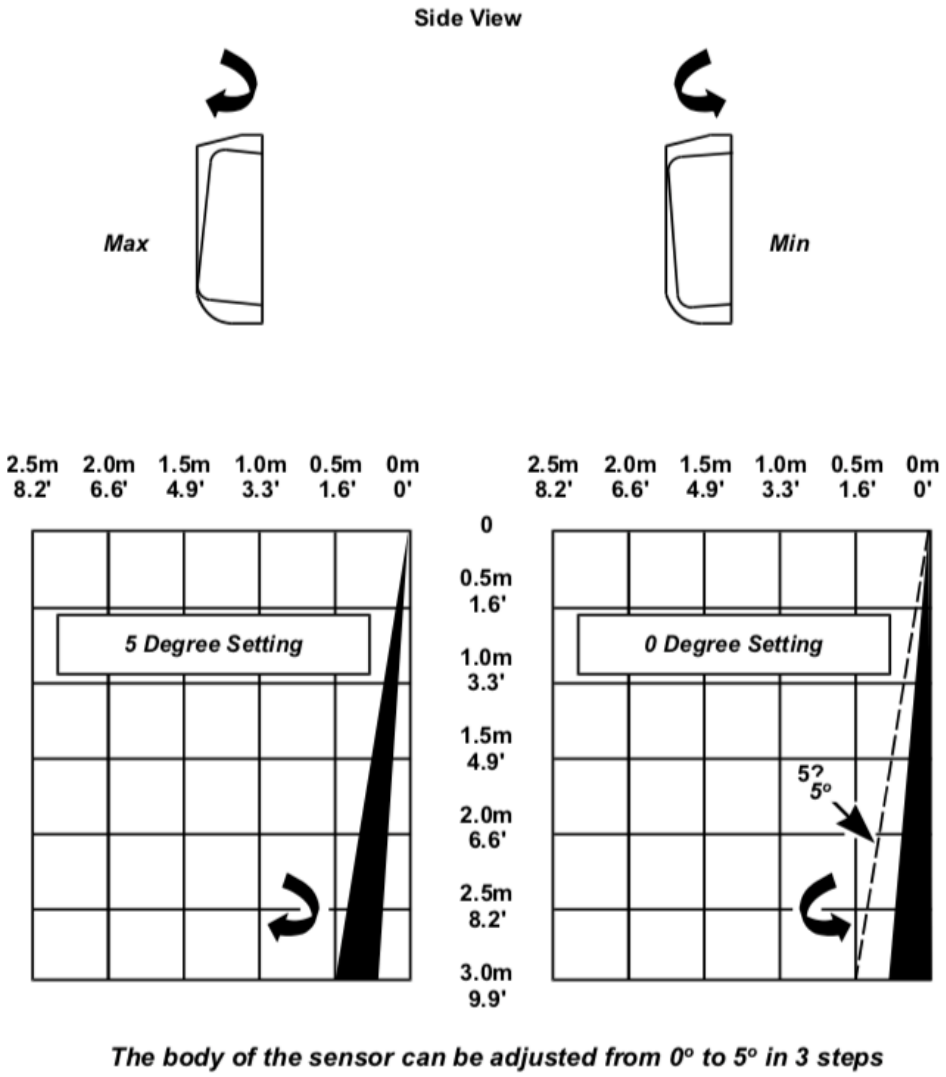


Figure 61: Adjusting the personnel sensor beam angle away from the fume hood

6.9.4 *Personnel sensor dip switch settings*

The following Personnel Sensor functions and parameters are controlled by Dip switches, located within the Sash Light Curtain Control Box (Figure 62) (See section 7.4.7).

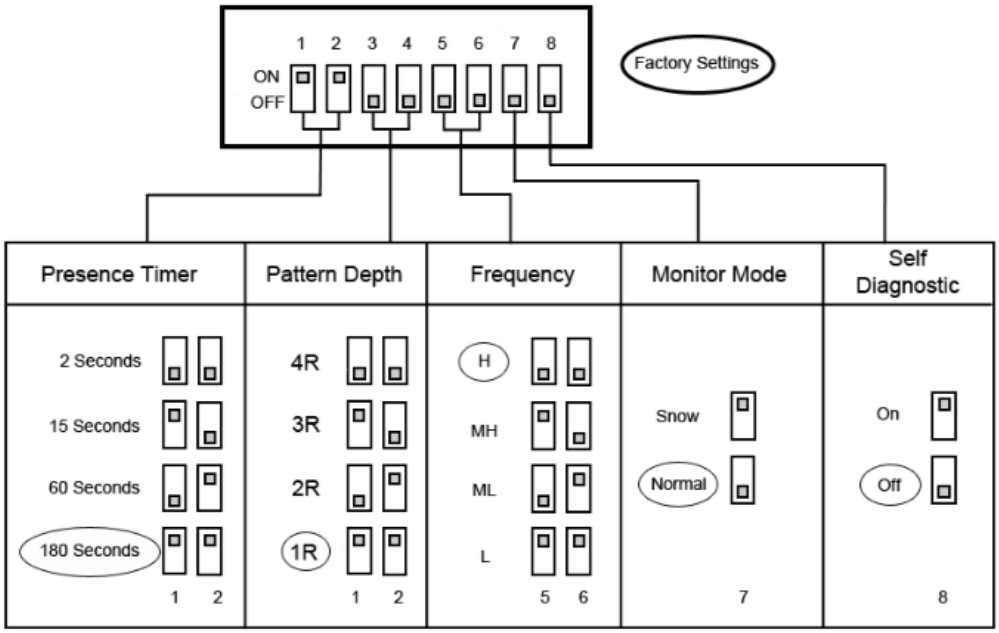
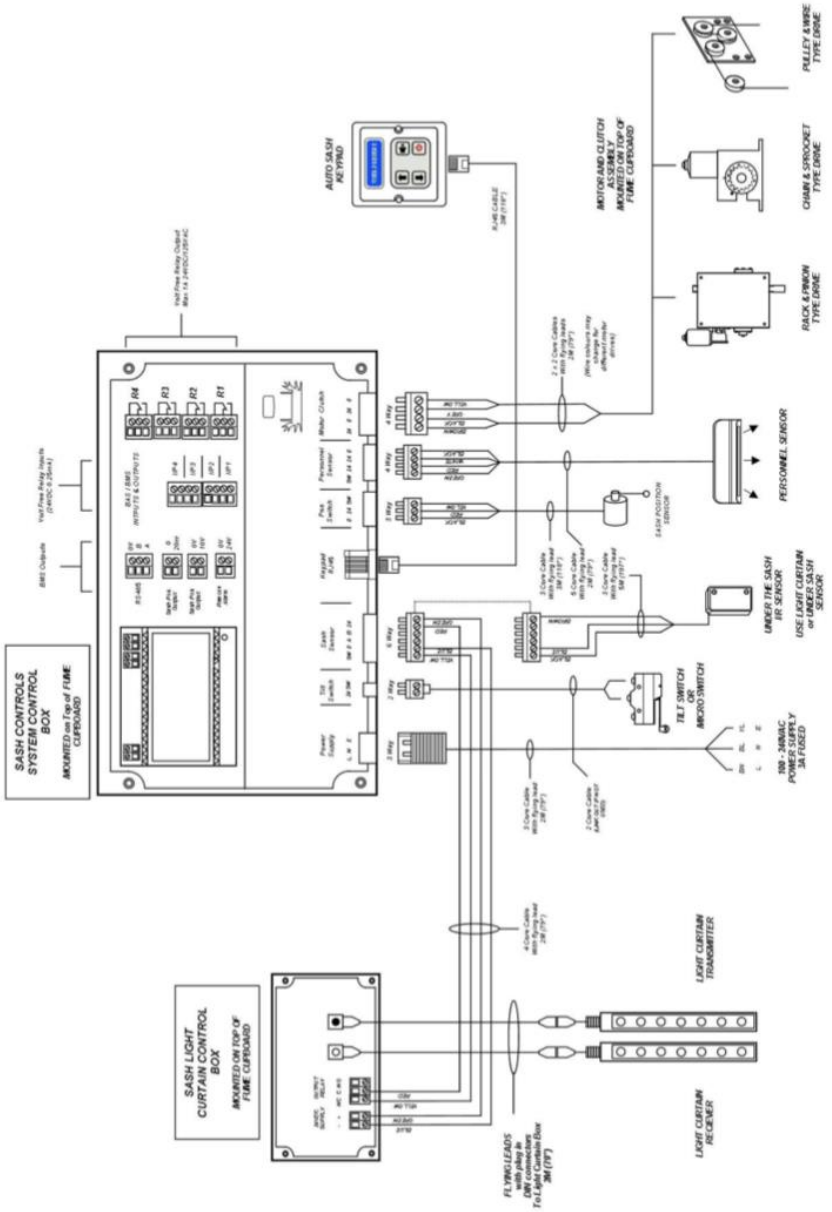


Figure 62: Personnel Sensor Dip Switch Settings

Switches	Setting	Description
1 & 2	Presence timer	Select the time delay before the Personnel Sensor 're-learns' the background when a stationary object is detected. 2, 15, 60 or 180 second delays are selected by setting associated switches 1 and 2 to combinations of ON/OFF (Figure 62). *Note: The timer will reset if any movement is detected during the time period.*
3 & 4	Pattern depth	Set the distance of the detection field away from the sensor.

Switches	Setting	Description
5 & 6	Frequency	Select one of four different sensor frequencies (H; MH; M and L) if two or more sensor beam paths overlap.
7	Monitor mode	Select the Monitor Mode. Set the switch to 'Normal'. *Note: The 'Snow' setting is only applicable to outdoor applications and therefore is not used.*
8	Self-Diagnostics	Setting switch 8 to 'ON' will start a self-diagnostic test when the sensor is switched on. If the test detects a fault the LED will continually flash red and green.

6.10 Auto Sash System Control Box - general wiring diagram



6.11 Start up

Make sure the Auto Sash Controller is installed before attempting to calibrate the controller.

When the unit is powered up, the following events occur:

The alarm performs a self-test of its functions, LEDs and audible alarm, which takes approximately 3 seconds. All inputs and outputs are deactivated during the self-test.

At the end of the delay, the unit will do one of two things:

- When the controller has been calibrated, it enters normal operating mode and displays the current status or alarm condition.
- When the controller has not been calibrated, the monitor displays the messages:
- *Sash drive inhibited*, if the tilt switch input is open
- *Auto Sash Not Configured*, if the tilt switch is closed

7. Calibration

7.1 AFA4000/2 Airflow Monitor

The airflow monitor must be calibrated when it is first installed, or when required during use.

When the unit is powered up the following sequence of events occur:

1. The 12 Vdc power is applied to the airflow sensor and a delay on timer is initiated.
2. The alarm then performs a self-test on the display and all indicators.
3. At the end of the delay period the unit performs one of two options:
   a. The unit goes into normal operating *Run* mode when the monitor calibration has been previously completed.
   b. When the unit has not been calibrated, the unit displays 'Unit requires Set up -- press Enter to access Set up menu'. The *Set Up* menu allows the unit to be calibrated or configured (password required).

*Note: When the unit has been set with a **Fan Stop / Start** pushbutton, the monitor can be set to Run mode before it is calibrated, to allow the Fan to be Started. To Enter the menu from the Run screen, press and hold the **Mute** button for 5 seconds or until the main menu appears.*

During the set-up all alarms and output relays are inhibited.

To calibrate the monitor:

1. From the *Run Screen* press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.

   Note: When you go from the main menu to the run screen, a note briefly appears saying 'calibration required'.

2. Use the ↑ / ↓ buttons to select **Set Up Monitor**, then **Calibration**.
3. Enter the password (the factory default password is 0-0-0-0) and press **Mute** to continue.

   Note: The Monitor Set up Menu also includes Calibration and Password sub-menus which are used by engineers to set up the system. If you enter any of the Monitor

Set up sub-menus by accident, press the ↑ and ↓ arrows together when the password is requested to return to the Monitor Set up menu.

4. With the sash open to the normal operating height measure the face velocity using a calibrated anemometer. Use the ↑ / ↓ buttons to enter the measured face velocity then press **Mute**. The monitor samples the airflow for 5 seconds.
5. If the sample is accepted, lower the sash by half and measure the face velocity using a calibrated instrument. Use the ↑ / ↓ buttons to enter the measured face velocity and press **Mute**. The monitor samples the airflow for 5 seconds.
6. If the calibration is successful, the monitor returns to the *Main Menu*. Select **Run** to go to normal operating mode and check the velocity reading is accurate and stable.
7. If the calibration is stable and accurate, press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.
8. Select **Run** to go to normal operating mode.

7.1.1 Possible messages

Message	Reason	Actions
Deviations too high	Airflow sample is unstable.	Follow the instructions to repeat the sample or quit the calibration.
Increase higher airflow sample	Second sample value is too close to the first sample value.	Close the sash slightly and repeat the higher sample. The minimum difference between the samples that the controller will accept is 0.3m/sec (60fpm).
Sensor diff too low	The monitor does not detect any difference in the sensor output between the 2 airflow samples.	Check that the sensor hose is connected and repeat the calibration.

7.1.2 Calibration notes

- For the Low Air sample open the sash to the max safe working height, when using a Fume Cupboard with either Vertical Sliding or Horizontal Sliding sashes.
- Make sure the sensor hose is connected correctly at the side wall and rear of the sensor.
- Make sure the extraction fan is running and the fume cupboard is balanced before calibrating the monitor.
- Take extra time, at least 15 to 20 seconds, to wait for the airflow to settle before capturing the airflow samples. This will minimize the chance of a calibration error due to turbulence or fluctuations.
- Avoid movement in front of the fume cupboard whilst calibrating the monitor.
- The Low and High air samples must be at least 0.3 m/sec (60 fpm) apart to calibrate the monitor. This is to avoid inaccuracy in the calibration due to insufficient difference between the samples. The minimum difference can be changed in the Low High diff parameter in the Cal Config menu.
- The face velocity readings on the open sash may vary at different points on the measuring grid by up to 0.1 m/sec. This is acceptable, long as individual points are not below the designated Low Air alarm point.
- The figure entered for the calibration point can be taken as the average value of all the measuring grid readings or could be taken as the individual lowest point on the grid. This low point is typically located in the centre of the bottom row. The low point is a suitable convenient position to measure and for alarm testing.
- When calibrating the alarm, it is important to ensure that the 'Vent kit' is connected to the SM7 sensor on the fume cupboard. When the vent kit is not connected to the sensor, the sensor will not detect a change in the airflow during the calibration procedure and will display *Sensor Difference too low - Check sensor*. This only applies during calibration.
- When the vent kit becomes disconnected following calibration the air flow across the sensor will fall and the alarm will go into the 'Air Flow' condition.
- When the airflow display is unstable as a result of environmental turbulence or sensor position, following calibration, adjust the sensitivity of the displayed value using the

'Display Smoothing' parameter in the *cal config* menu. The monitor will display the velocity value as a rolling average over time and is adjustable over 1 to 100 seconds.

- Do not use fully open and fully closed sash positions for the calibration points. The recommended positions are normal operating height (for example, 500 mm 20") for the first sample and approximately half the sash opening (for example, 250 mm 10") for the second sample. Do not close the sash below 150mm.

7.2 Auto Sash Controller 1, 2 or 3 position.

This section describes the calibration of the Auto Sash Controller from the AFA4000/2/AS.

Note: Refer to section 7.4 to calibrate the Auto Sash Controller from the Auto Sash keypad

1. From the *Run Screen* press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.
2. Use the ↑ / ↓ buttons to select **Set Up Auto Sash**. The display shows the message *TEL SASH CLOSER*.
3. Press the **Mute** button to display the current Hardware and Software version, for example, *1. HW2.0 FW1.1*.
4. Press the ↓ button to scroll down and select **Setup Menu** and press **Mute**.
5. Enter the password (the factory default password is 1-0-0-1) and press **Mute** to continue.
6. In the Setup menu the controller displays *System Profile*.
7. Use the ↓ button to scroll through the menu, select **Sash 1 Settings** and press **Mute**.
8. In the *S1 Settings menu*, the display will show *1. Enabled*.
9. Use the ↓ button to scroll through the menu and select *8. Calibration* and press **Mute**.
10. Follow the on-screen instructions and set the sash to the centre opening, for example, 250 mm.
11. Press the ↓ button to find which arrow represents the sash closing and press **Mute**. This step shows the controller which direction the motor needs to drive to close the sash.
12. Close the sash and press **Mute**. This step sets the sash position sensor output, 0 V position.

13. Fully open the sash and press **Mute**. This step sets the sash position sensor output, 10 V position.
14. Set the sash to the lower position, for example, close and press **Mute**.
15. Set the positions as required:

For 1 position operation:	When only the lower position is required (for example, close only), press ↑ / ↓ together to quit.
For 2 position operation:	Set the sash to the normal working height (for example, 500 mm) and press **Mute**. Press ↑ / ↓ together to quit, when only 2 positions (lower and middle) are required.
For 3 position operation:	Set the sash to the full opening height (for example, 750 mm) and press **Mute**. The lower, middle and top positions are now calibrated. Press **Mute** to quit calibration mode.

16. Use the ↓ button and select **Back to Set up menu**, then press **Mute**.
17. Use the ↓ button and select **Exit and Save Changes**, then press **Mute**.
18. The controller now enters *Run* mode.

7.2.1 Calibration notes

The sash may slightly over-run past the calibration points, when the sash motor drive is set to a fast speed. When calibrating the sash positions, allow a margin for the sash to over-travel past the calibration height.

For example, before calibrating the lower position, fully close the sash and then open it by 5 mm, or before calibrating the middle position, open the sash to the normal height and then lower it by 5 mm.

7.3 Sash lock function

This section describes the calibration of the Auto Sash Controller from the AFA4000/2/AS.

Note: Refer to section 7.4 to calibrate the Auto Sash Controller from the Auto Sash keypad

1. From the *Run Screen* press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.

   Note: When you go from the main menu to the run screen, a note briefly appears saying 'calibration required'.

2. Use the ↑ / ↓ buttons to select **Set Up Auto Sash**. The display shows the message *TEL SASH CLOSER*.
3. Press the **Mute** button to display the current Hardware and Software version, for example, *1. HW2.0 FW1.1*.
4. Press the ↓ button to scroll down and select **Setup Menu** and press **Mute**.
5. Enter the password (the factory default password is 1-0-0-1) and press **Mute**.
6. In the *Setup* menu the controller will display the message *System Profile*.
7. Use the ↓ button to scroll through the menu and select **Sash 1 Settings**, then press **Mute**.
8. In the *S1 Settings menu* the display will show *1. Enabled*.
9. Use the ↓ button to scroll through the menu and select **11. Auto Lock**. Press **Mute**.
10. Set to **Enabled** and press **Mute**.
11. Use the ↓ button to scroll through the menu and select **11b. Lock Alarm**. Press **Mute**.
12. Use the ↑ / ↓ buttons to set the required alarm delay time. Press **Mute**.
13. Use the ↓ button to scroll through the menu and select **11c. Lock Pos Calibration**. Press **Mute**.
14. The display will show on-screen instructions.
15. Open the sash to the Lock position and press **Mute**.

    When the selected position is too low, for example, it is lower than the calibrated Lower, Middle or Top positions, the message *Bad position - try again* displays.

    If the chosen position is OK, the lock position will be set.
16. Use the ↓ button and select **Back to Set up menu**. Press **Mute**.
17. Use the ↓ button and select **Exit and Save Changes**. Press **Mute**.

The controller returns to the Main Menu. Either select **Run**, or wait a few seconds for it to automatically enter Run mode.

7.4 Auto Sash Controller – stand-alone

This section refers to when the Auto Sash Controller is used without the AF4000/2/AS Airflow Monitor.

Before starting up the Auto Sash Controller, ensure that all Auto Sash Control System components have been correctly installed and connected.

Note: Check that the fume hood sash and associated motor drives, pulleys, operating cables, racks and chains move freely over their entire operating ranges.

Note: Check that all cables are secured away from moving components and are not overstressed or damaged.

Note: Check the security of all electrical connections.

7.4.1 Starting up the Auto Sash Control Unit

Press the **Power Up/Menu Entry** button to start the Auto Sash Controller (Figure 63 and Figure 64).

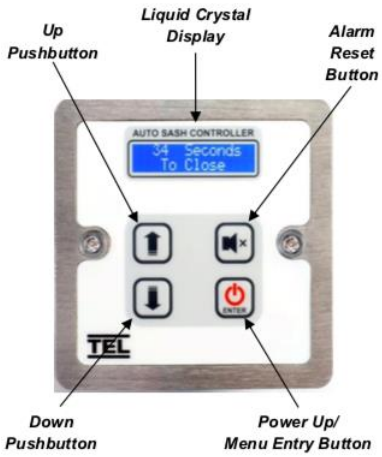


Figure 63: UK / EU keypad

Figure 64: US keypad

1. Switch on the Auto Sash Control Unit.

   When powering up, the Auto Sash Control Unit performs a self-test of its functions, LEDs and the audible alarm. This self-test takes approximately 3 seconds.

   During the self-test period, all inputs and outputs are de-activated.

2. At the end of the self-test, the Auto Sash Control Unit will do one of two things:

   If the Auto Sash Control Unit has previously been calibrated:

   - The Auto Sash Controller enters the Normal Operating Mode and displays its current status or alarm condition.

   If the Auto Sash Control Unit has not been calibrated:

   - When the Tilt Switch input is open, the display shows '*Sash Drive Inhibited*'.
   - When the Tilt Switch input is closed, the display shows '*Auto Sash Not Configured*'.

7.4.2 Calibrating the Auto Sash Control Unit for Tiptronic operation using the Auto Sash keypad

The Auto Sash Control Unit must have each of its required stationary positions defined for Tiptronic functionality:

1. Press and hold the **Enter** button for approximately 5 seconds or until the main menu appears.

   The LCD display will show the current hardware and software versions. For example, *1. HW2.0 FW1.1*.
2. Press ↓ and select *2. Setup*.
3. Press **Enter**.
4. Enter the Password using the ↑ arrow and **Enter** button, the factory default is 1 0 0 1.
   In the Set-Up menu, the controller will display *Keypad Tones*.
5. Press ↓ and select *Sash 1 Settings*.
6. Press **Enter**.

   In the S1 (Sash 1) Settings menu, the display will show *1. Enabled*.
7. Press ↓ and select *8. Calibration*.
8. Press **Enter**.

   The display will show on screen instructions. For example:

   "Manually move sash to centre and then press the Up/Down keys to find sash down direction. Press Cancel to abort Calibration"
9. Move the sash to the middle of the sash opening.
10. Press ↑/↓ buttons to determine which arrow activates sash closing.
11. Press the ↑/↓ button which closes the sash, press **Enter**.

This instructs the controller which direction the motor needs to turn to close the sash.

12. Move the sash to the lowest position required, press **Enter**.
13. Either:
    - Press **Mute,** if this is the only pre-set position required, or
    - Set the sash to the normal working height, for example 500 mm.
14. Press **Enter**, for two position operation.
15. Either:
    - Press **Mute**, if only two pre-set positions ('lowest' and 'normal') are required.
    - Set the sash to the full opening height.
16. Press **Enter**, for three position operation.

    The lowest, normal and fully open positions are now calibrated.
17. Press **Enter**, to exit Calibration mode.
18. Press ↓ button, select *Back to Set up* menu.
19. Press **Enter**.
20. Press ↓ button, select *Exit and Save Changes*.
21. Press **Enter**.

The Controller will now enter *Run* mode.

Note: When the Auto Sash motor drive is set to a high speed, allow a margin for the sash to over-run when calibrating the sash position. See the instructions above. Allow a 5 mm (0.197") margin at the highest and lowest point.

7.4.3 Calibrating the sash lock function

To define the required Sash Lock position:

1. Press and hold the **Enter** button for 5 seconds until the *Main Menu* is displayed.
2. The current Hardware and Software versions are displayed, for example *1. HW2.0 FW1.1*
3. Press ↓ button, select *2. Setup* and press **Enter**.
4. Enter the Password using the ↑ arrow and **Enter** button, the factory default is 1 0 0 1. In the Set-Up menu, the controller will display *Keypad Tones*.
5. Press ↓ button, select *Sash 1 Settings* and press **Enter**. The controller will display *1. S1 Enabled*.

6. Press ↓ button, select *11. Auto Lock* and press **Enter**.
7. Set to *Enabled* and press **Enter**.
8. Press ↓ button, select *11b. Lock Alarm* and press **Enter**.
9. Press ↑/↓ buttons to set the required alarm delay time and press **Enter**.
10. Press ↓ button, select *11c. Lock Pos Calibration* and press **Enter**.

    Instructions will be displayed, for example: Lock the sash then move the sash to the lowest lock position. Enter to accept. Cancel to abort
11. Open the sash to the Lock position and press **Enter**.

    If the position chosen is too low, lower than the calibrated Bottom, Middle or Top positions, *Bad position - try again* will be displayed.

    If the chosen position is acceptable, the lock position will be set.
12. Press ↓ button, select *Back to Set up menu* and press **Enter**.
13. Press ↓ button, select *Exit and Save Changes* and press **Enter**.

The Auto Sash Controller will now go to *RUN* mode.

7.4.4 Calibrating the safety light curtain

To adjust the range and sensitivity of the Safety Light Curtain:

1. Ensure the area between the Safety Light Curtain transmitter and receiver is free from obstructions.
2. Ensure the light beam paths are not broken and the Personnel Sensor is disabled so that the sash does not Auto-Close whilst the Safety Light Curtain is being calibrated.

   Note: If it is not possible to disable the Personnel Sensor, remove the motor / clutch connector from the Auto Sash Control Unit. This activates the Sash Control Alarm after the selected time delay and the reset button must be pressed once the Safety Light Curtain has been calibrated.
3. Remove the cover from the Safety Light Curtain Control Box.

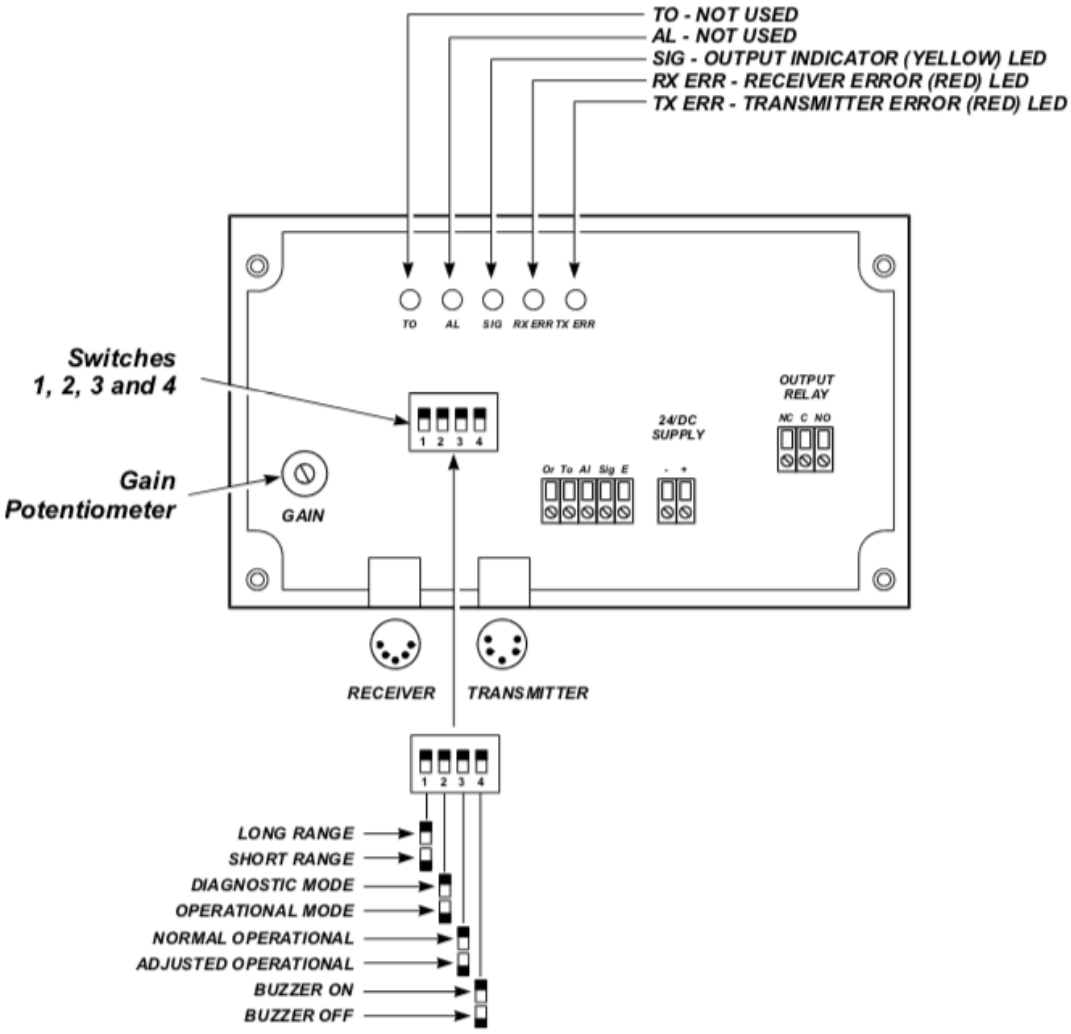


Figure 65: Safety Light Curtain Control Box with lid removed

4. Power up the Auto Sash Control Unit.
5. Check that the Safety Light Curtain Transmitter and Receiver are connected correctly and are operational.

   The red *Power On* LED will now be visible on the receiver (Figure 66).

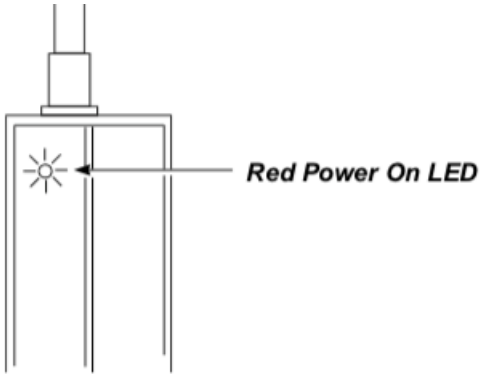


Figure 66: Red Power On LED

6. Ensure that Switch 1 (*sw1*), *see Figure 54*, is set to the correct range:

Fume Hood Size	Sash Beam Range	sw1 Setting
0 to 10' (up to 3000mm)	Short	Off
10' to 16' (3000 to 5000mm)	Long	On

7. Ensure that Switch 2 *(sw2)* (Figure 65) is set to **Off** *(Operation Mode)*.
8. Ensure that Switch 3 (*sw3*) is set to **On** *(Normal Operation)*.
9. Set Switch 4 *(sw4)* to **On**. A buzzer will then sound when the beam is broken, this aids the setting up of the beam.

   The signal LED indicates beam status:

   - Green if the detection area is clear.
   - Red if the area is not clear.

10. Turn the gain potentiometer anti-clockwise, to the minimum. The transmitter and receiver can no longer sense each other.
11. Slowly adjust the gain potentiometer (Figure 65) clockwise (to maximum) until the transmitter and receiver can sense each other, for example, the receiver can detect the beam sent from the transmitter.
12. Set *sw3* to **Off** to store the settings.
13. Turn the gain potentiometer approximately 5 degrees clockwise to ensure sufficient gain.
14. Use a glass object to test whether it breaks the beam. Do this across the entire open face of the fume hood.

If the glass object does not break the beam, adjust the gain potentiometer counter-clockwise until inserting the glass object breaks the beam.

15. If required, set *sw4* to **Off** to disable the buzzer.

    If the sash light beams intermittently sense the glass object, ensure *sw1* is set to Off (short range) and repeat steps 5 to 14 above.

    If the beam is broken when the path is clear and adjusting the Gain Potentiometer does not resolve this situation, either:

    Switch *sw2* **On** (Diagnostic mode). After approximately 15 seconds the *RX ERR* and *TX ERR* LEDs (Figure 65) will indicate if there is a faulty beam:

    - RXERR Red LED **On** – Faulty receiver
    - TXERR Red LED **On** – Faulty transmitter

    Or:

    Clean or replace the faulty component and set *sw2* to **Off** (Operation mode).

7.4.5 Tilt switch

No user calibration of the Tilt Switch is possible. When using a Tilt Switch, ensure that the top panel of the fume hood is closed before switching on the Auto Sash Control Unit.

7.4.6 Sash position sensor

No user calibration of the Sash Position Sensor is possible. The sensor provides sash position data to the Auto Sash Controller, relative to its starting position.

7.4.7 Personnel sensor

The sensor is self-calibrating and does not need adjusting.

For optimum performance, ensure the detection field in front of the fume hood is clear from objects and personnel when powering up the Auto Sash Control Unit.

The sensor will be fully operational approximately 10 seconds after the sensor is powered up.

The LED on the sensor will be green if the detection area is clear and red if it is not clear.

To test that the sensor is operational, listen to whether the internal relay clicks when standing in front of the fume hood and when walking away.

7.4.8 Sash low switch

No user calibration of the Sash Low Switch is possible.

8. Configuration

The AFA4000/2 and AFA4000/2/AS Airflow Monitors can be configured using a variety of set up programs, each designed for a specific application with a combination of inputs, outputs and push buttons.

The monitor can be re-configured through the key pad and menu system or by connection to a laptop or PC.

This allows the fume cupboard manufacturer to stock standard units and configure the monitors.

See the **Operator** display panel menu section (section 3.4) for instructions on how to navigate the menus.

8.1 AFA4000/2 configuration menus

To configure the AFA4000/2 Airflow Monitor, navigate to **Main Menu** > **Set up Monitor** > **Configure** to display the Monitor Set up Menu.

Press the ↓ button to scroll down the menu list and press **Mute** to select the required option.

Note: The Configure menu is password protected. The default password is 0 0 0 0.

Note: The Monitor Set up Menu also includes Calibration and Password sub-menus which are used by engineers to set up the system. If you enter any of the Monitor Set up sub-menus by accident, press the ↑ and ↓ arrows together when the password is requested to return to the Monitor Set up menu.

8.1.1 *Monitor config menu*

Note: A pop-up dialog box will show if a relay is already allocated to another option.

Menu item	Option	Instructions
Cal Config Menu	**Cal config menu**	See section 8.1.1.1.
Hours Counter	**Hours counter menu**	See section 8.1.1.2.
Input (1, 2 or 3)	Input activation	Select the activation type: • Closed contact • Open contact • None • Analog
	Input function	Select the function: • Night Setback • Alarm Disable • None • Temperature • Fire Alarm • Mute • Fan Stop • Mains Fail • Sash Warning • High/Low • Sash High • Emergency • Ext. Alarm • Fire Alarm
Relay Output (1, 2 or 3)	Relay activation	Select the activation type: • Closed contact • Open contact
Pushbutton (1,2, or 3)	Pushbutton activation	Enable or disable the timer.
	Pushbutton function	• Fan • Ext Fan • D/F Fan • Sockets • S/B O/R • Purge • Light • UV Lights • Pump • Gas • High/Low Speed • Emergency

Menu item	Option	Instructions
Auto Dim Screen	Auto dim screen	Set the time to auto dim the screen.
Low Air Timer	Low air repeat time	Enable or disable the timer.
	Low air repeat time	If the timer is enabled, set the time.
Low Air Relay	Low air relay	Select the required relay: • None • Output 1 – Output 3
	Allow inhibit	Enable or disable the inhibit screen feature.
High Air Relay	High air relay	Select the required relay: • None • Output 1 – Output 3
Alarm Disable Relay	Alarm disable relay	Select the required relay: • None • Output 1 – Output 3
Sash High	Repeat timer	Enable or disable the timer.
	Sash high time	If the timer is enabled, set the time.
	Sash high relay	Select the required relay: • None • Output 1 – Output 3
High Low Relay	High/low relay	Select the required relay: • None • Output 1 – Output 3
Night Set Back	Night set-back	Select from: • Maintain Low Air • Reduce Low Air

Menu item	Option	Instructions
	Night set-back alarm	If Reduce Low Air is selected, set the low limit for the air flow.
	Night set-back relay	Select the required relay: • None • Output 1 – Output 3
Night Set Back Mute	Night set-back mute	Enable or disable the night set-back mute.

Menu item	Option	Instructions
External Alarm	LED on/off screen	Enable or disable the LED.
	Display on / off	Enable or disable the display.
	External alarm relay	Select the required relay: • None • Output 1 – Output 3
Fire Alarm	Fire alarm relay	Select the required relay: • None • Output 1 – Output 3
Protocol	Protocol	Select the required protocol: • Modbus • BACNet • TEL • None *Note: The TEL protocol is used to connected to TEL Config Manager software and the TEL AFA5000 Room Space Controller, the Modbus Slave ID is used when set to TEL protocol.*
Modbus Settings	**MODBUS settings menu**	See section 8.1.1.3.

Menu item	Option	Instructions
BACNet settings	**BACNet settings menu**	See section 8.1.1.4.
Sensor Error Options	Buzzer on / off	Enable or disable the buzzer.
	Sensor error relay	Select the required relay: • None • Output 1 – Output 3
Sash Warning Timer	Sash warning time	Set the time.
	Sash warn rpt alarm	Enable or disable the alarm.
Sash Warning Timer (cont.)	Sash warn rpt time	If the alarm is enabled, set the repeat time.
Factory Settings	Enter password	Use ↑ / ↓ to enter password, then press **Mute.**
	Restore factory setting	Press Mute to restore the factory settings. Press ↓ to return to the **Monitor config menu** (section 8.1.1).
Done	Return to **Monitor set up** menu.	

8.1.1.1 Cal config menu

*Note: Use ↑ / ↓ to increase or decrease parameter values, then press **Mute** to save the new value.*

Menu item	Instructions
Display Units	Select the required display units: • m/sec • fpm
Low Air Alarm	Set the low air flow alarm threshold.
Low Air Cutoff	Enable or disable the low air cut-off. If enabled, set the low air flow threshold.

Menu item	Instructions
High Air Cutoff	Enable or disable the high air cut-off. If enabled, set the high air flow threshold.
Warning Air	Set the air flow warning threshold.
Warning Air Reset	Set the air flow warning reset level.
High Air Alarm	Enable or disable the high air alarm. If enabled, set the high air flow threshold.
Lower Air Fluctuation	Set the lower air fluctuation level (%).
Higher Air Fluctuation	Set the higher air fluctuation level (%).
Low/High Air Difference	Set the low / high air difference value.
Warning to Alarm Time	Set the warning to alarm time.
Alarm to Warning Time	Set the alarm to warning time.
Show Airflow	Select **Enable** to display the airflow value in the display or **Disable** to display only the status.
Show Timeline/bargraph	Select the required display: • timeline • bargraph
Show Alarm Limits	Select whether to display the alarm limits on the bargraph, by selecting **Enable** or not, by selecting **Disable**.
Audible Alarm	Select **Enable** to sound the audible alarm or **Disable** not to sound it.
Sensor Difference	Set the sensor difference (%).
Display Smoothing	Set the sensor difference (seconds).

Menu item	Instructions
Keyboard Click	Enable or disable the keyboard click.
Done	Return to the **Monitor config menu** (section 8.1.1).

8.1.1.2 Hours counter menu

Menu item	Instructions
Enable Counter	Enable or disable the hours counter.
Max Hours	Set the maximum hours for the hours counter. *(0 – 5000 hours)*.
Show Alarm	Select whether to display the alarm, by selecting **Enable** or not, by selecting **Disable**.
Reset Counter	Select **Yes** to reset the counter.
Done	Return to the **Monitor config menu** (section 8.1.1).

8.1.1.3 MODBUS settings menu

Menu item	Instructions
Slave ID	Set the Slave ID.
Baudrate	Set the Baudrate: • 1200 • 14400 • 2400 • 19200 • 4800 • 38400 • 9600 • 57600
Parity	Set the parity: • None • Odd • Even
Done	Return to the **Monitor config menu** (section 8.1.1).

8.1.1.4 *BACNet settings menu*

Menu item	Instructions
Device Instance	Use the ↑ / ↓ buttons to set the value for a digit, then press **Mute** to go to the next digit.
Station ID	Set the Station ID.
Baudrate	Set the Baudrate: • 1200 • 2400 • 4800 • 9600 • 14400 • 19200 • 38400 • 57600
Parity	Set the parity: • None • Odd • Even
Max Masters	Set the maximum number of AFA4000 devices on the network.
Done	Return to the **Monitor config menu** (section 8.1.1).

8.2 AFA4000/2/AS configuration menus

Note: The Auto Sash menus are only available when the Auto Sash is connected.

To configure the AFA4000/2/AS Airflow Monitor, navigate to **Main Menu** > **Set up Auto Sash** > **Setup Menu** to display the Menu options.

Press the ↓ button to scroll down the menu list and press **Mute** to select the required option.

8.2.1 Auto Sash setup menu

Note: The Setup menu is password protected. The default password is 1 0 0 1.

*Note: Select the option **Back to Setup Menu** to return to the next option in the Auto Sash setup menu.*

To change options in the Auto Sash setup menu:

1. Press **Mute** to enter edit mode. The '**>**' symbol next to the parameter is underlined.
2. Press the ↑ / ↓ buttons to scroll through the options.
3. Press **Mute** to select the option. The '**>**' symbol underline disappears.
4. Press the ↓ button to scroll down to the next menu option.

Menu item	Option	Instructions
System Profile		Select the required system profile: • Bench type • Walk in
Keypad Settings	Audible Alarm Obstruction	Choose the setting: • On • Off
	Audible Alarm Sash Fault	Choose the setting: • On • Off
	Audible Alarm Sash Lock	Choose the setting: • On • Off

Menu item	Option	Instructions
Sash 1 settings	Enable / disable	Choose the setting to permanently enable or disable the S1 drive via the menu or keypad: • On (via menu) • Off • User (via keypad)
	Auto Close	Enable or disable Auto Close.
	Close Delay	Set the time delay before the sash closes. *(0 – 3600 seconds)*
	Close Alarm	Set the time before the alarm activates and the sash closes. *(0 – 10 seconds)*
	Auto Open	This displays when the Auto Sash is calibrated. Enable or disable Auto Open: • Enabled • Disabled • Auto Close Only
	Open Delay	This displays when Auto Open is enabled. Set the time delay before the sash opens. *(0 – 3600 seconds)*
	Open Alarm	This displays when Auto Open is enabled. Set the time before the alarm activates and the sash opens. *(0 – 10 seconds)*

Menu item	Option	Instructions
Sash 1 settings (cont.)	Motor Voltage	Set the motor voltage, using the password-protected **Auto Sash engineering menu** (section 8.2.2)
	Motor Speed Open	Set the motor drive speed – sash opening. *(0 – 100%)*
	Motor Speed Close	Set the motor drive speed – sash closing. *(0 – 100%)*
	Clutch Off Delay	Set a run-on time for the clutch to remain energized once the motor stops driving, to aid braking.
	Tilt Switch	Set the input activation for the tilt switch: • Normally Open (N/O) Contact • Normally Closed (N/C) Contact Disabled
	Light Curtain	Set the input activation for the light curtain: • Normally Open (N/O) Contact • Normally Closed (N/C) Contact • Disabled
	Light Curtain Test	Activate the sensor test, if the Fail-Safe sensors with test wire are fitted: • Pulse High • Pulse Low • Disabled

Menu item	Option	Instructions
Sash 1 settings (cont.)	Auto Clear Obst Alarm	Select whether the system auto resets the Obstruction Alarm, if Obstruction is removed.
	Personnel	Set the input activation for the personnel sensor: • Normally Open (N/O) Contact • Normally Closed (N/C) Contact Disabled
	Personnel Power Cycle	Follow the on-screen instructions to manually calibrate the personnel sensor, using the menu.
	Calibration	Follow the on-screen instructions to manually calibrate the sash position sensor and motor direction.
	Close Threshold	Set the height that the Auto Sash will accept as closed if the sash is stopped during travel. *(0 – 100mm)*
	Tiptronic	Select **Enable** to open or **Disable** to close the Tiptronic touch sash.
	Min TipTime	Set the tiptronic touch sensitivity minimum time. *(100 – 300 ms)*
	Max TipTime	Set the Tiptronic touch sensitivity maximum time. *(500 – 1500 ms)*

Menu item	Option	Instructions
Sash 1 settings (cont.)	*Note:*	*TipTime is the time threshold for the Auto Sash to detect manual movement, to allow manual operation. When movement is detected outside of the set times the sash will automatically drive to the calibrated position.* *For example, when the TipTime range is set to 100 ms (min) and 1000 ms (max), and the Auto Sash detects movement for more than 1000 ms, it will go into manual mode to allow the sash to be moved manually.*
	Auto Lock	Enable or disable the Auto Lock function.
	Lock Alarm	This displays when Auto Lock is enabled. Set the alarm delay time, the time before the alarm activates when the sash remains locked. *(1 to 30 mins)*
	Lock Position Calibration	Follow the on-screen instructions to calibrate the lock position.
	Sensitivity	Set the sensitivity from 0 – 6, where 6 is the least sensitive. This allows the sash travel to stutter for 1 second before the Sash Fault alarm is triggered.
BMS Input Settings	Fire Alarm	Set the Fire Alarm BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed

Menu item	Option	Instructions
BMS Input Settings (cont.)	Open Sash	Set the Open Sash BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	Close Sash	Set the Close Sash BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	EV Open Sash	Set the EV Open Sash BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	EV Close Sash	Set the EV Close Sash BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	Foot SW Open	Set the Foot SW Open BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	Foot SW Close	Set the Foot SW Close BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed

Menu item	Option	Instructions
BMS Output Settings	Alarm Sounder	Enable / disable the alarm sounder.
	Analog Volts	Select the required analogue voltage output: • 0 – 10V • 1 – 10V • 0 – 5V • 1 – 5V
	Analog Current	Select the required analogue current output: • 0 – 20mA • 4 – 20mA
	Relays 1 to 4: RLY1, RLY2, RLY3, RLY4	Select the required settings for the relay: *Note: Each of the four relays have the same setting options.* • Always Open • Always Closed • Open on Sash Alarm • Close on Sash Alarm • Open on Obstruction • Close on Obstruction • Open on Personnel • Close on Personnel • Open on Sash Open • Close on Sash Open • Open on Sash Locked • Close on Sash Locked
Exit and Abandon Changes		Return to Main menu without saving any changes.

Menu item	Option	Instructions
Exit and Save Changes		Return to Main menu saving all changes made.

8.2.2 *Auto Sash engineering menu*

Note: The Engineering menu is password protected. The default password is 1 2 1 2.

The Engineering menu is used by TEL Ltd engineers to test the Auto Sash Controller inputs and outputs.

To change options in the Engineering menu:

1. Press **Mute** to select the Engineering menu item.
2. The '**>**' symbol next to the first option is underlined.
3. Press the ↑ / ↓ buttons to scroll through the editable parameters for that option. The current editable parameter is underlined, for example, > *TLP POS F R* shows that the POS parameter will be selected when **Mute** is pressed.
4. Press **Mute** to select the parameter. Adjust the parameter as described in the table below.
5. Repeat this process until all the required parameters have been adjusted. Press the ↑ / ↓ buttons until the '**>**' symbol is underlined again.
6. Press **Mute** to scroll down to the next option.

Note: To exit the current parameter list at any time, press the ↑ / ↓ buttons together to return to the Engineering menu.

*Note: Select the option **Back to Engineering Menu** to return to the next option in the Auto Sash engineering menu.*

Menu item	Option	Instructions
Input / Output Diagnostics	> TLP POS F R S1 X-X 0.0 - -	Sash 1 position. An active output is shown with an X beneath it. In the example shown here, the tilt switch (T) and personnel sensor (P) are active and the light curtain (L) is inactive as shown by the X-X on the second row. Parameters are: T Tilt switch L Light curtain P Personnel sensor POS Sash position. When in use, the value goes from 0 (sash closed) to 100% (sash fully open) to show the position of the sash. F When **Mute** is pressed, an X appears in the bottom row to indicate that the motor is driving forward. R When **Mute** is pressed, an X appears in the bottom row to indicate that the motor is driving in reverse.

Menu item	Option	Instructions
Input / Output Diagnostics (cont.)	> TLP POS F R S2 - - - FAULT - -	Sash 2 position. This is active for the second sash, if the Dual Auto Sash controller is in use. The parameters are the same as for Sash 1 position, but they refer to the second sash.
	> I1234 R1234 A BMS - - - - - - - - - -	Inputs and outputs. I1234 Inputs 1 - 4. An X displays under an input (I1234) if that input is active. R1234 Relay outputs 1 – 4. Press **Mute** to activate the selected relay. An X displays under the relevant relay. A Alarm output. Press **Mute** to put 24 V onto this output. This is useful to power an external light or sounder when the alarm is triggered e.g. for a sash fault.

Menu item	Option	Instructions

Input / Output Diagnostics (cont.)	> 0-10V 0-20mA
	BMS 10V 20mA
		Output test settings.
		Select a voltage or current for the outputs for testing.
		Editable parameters are:
		• 0-10V. Press **Mute** to scroll through the options:
		  • 0V • 6V
		  • 2V • 8V
		  • 4V • 10V
		• 0-20mA. Press **Mute** to scroll through the options:
		  • 0mA • 12mA
		  • 4mA • 16mA
		  • 8mA • 20mA

Factory Tests	Test Main Board 1187A (harness)	Follow the on-screen instructions to carry out the test.
	Test PIM Module 1187B (harness)	Follow the on-screen instructions to carry out the test.
	Test Keypad 1186	Follow the on-screen instructions to carry out the test.
Technical Information	S1 Motor Volts	Current setting of the Sash 1 motor voltage.
	S1 Motor Dir	Current setting of the Sash 1 motor direction.
	S1 PIN Type	Current setting of the Sash 1 PIN type.
	S1 String Type	Current setting of the Sash 1 String type.

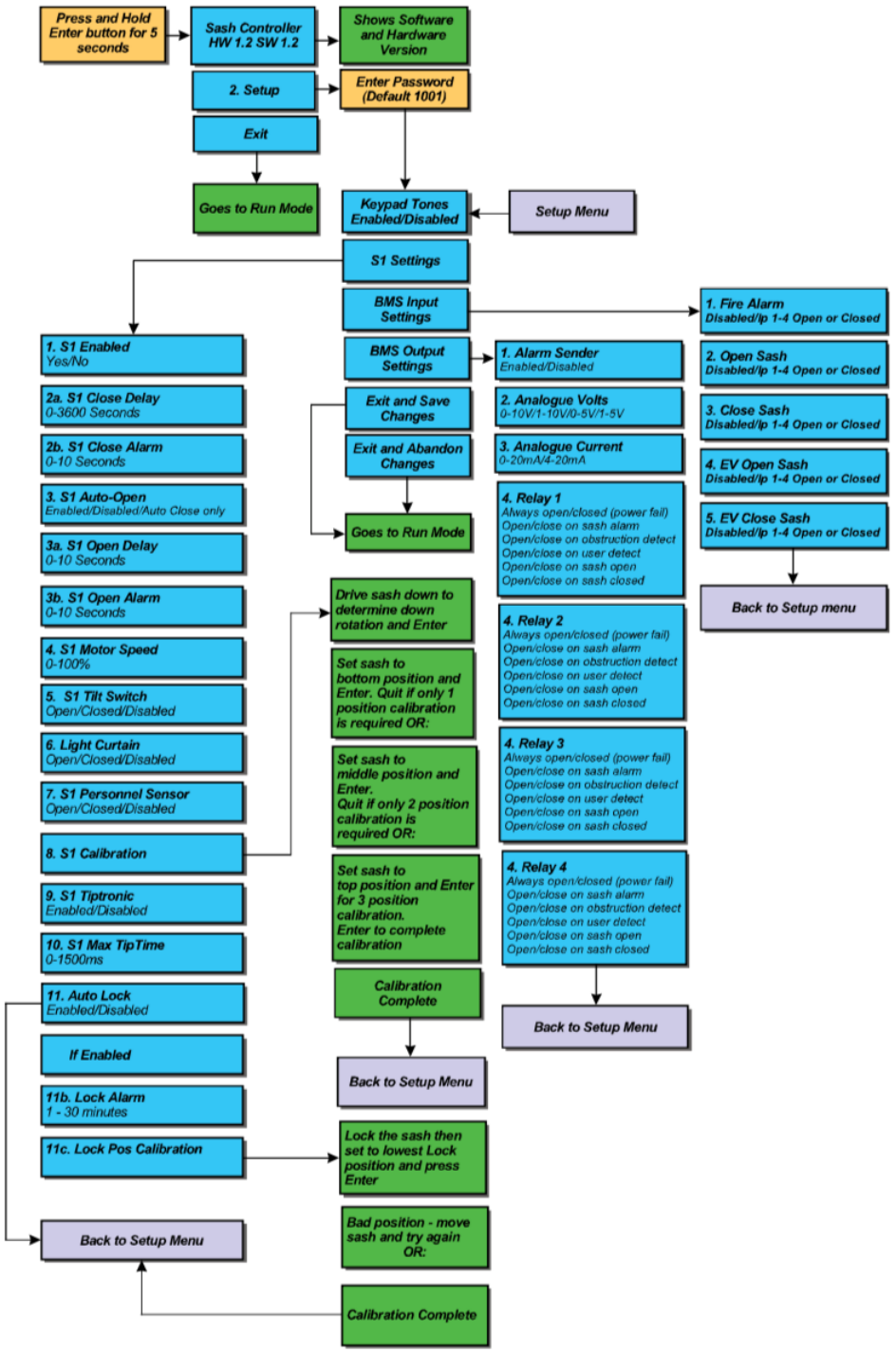
Menu item	Option	Instructions
Technical Information (cont.)	S1 String Dir	Current setting of the Sash 1 String direction.
	S1 Top Position	Current setting of the Sash 1 top position.
	S1 Mid Position	Current setting of the Sash 1 middle position.
	S1 Bot Position	Current setting of the Sash 1 lower position.
Change Password for Setup Menu	Setup Menu Password	The current password is displayed. 1. Press **Mute** to select Edit mode (the '**>**' symbol will be underlined). 2. Use ↑ / ↓ to increase or decrease the password as required. 3. Press **Mute**. 4. Press the ↓ buttons to display the Exit options.
	Exit and Save Changes	Press **Mute** to save the password changes and to exit back to the Main Menu.
	Cancel Back to Engineering Menu	Press **Mute** to exit without saving the password changes.

8.3 Auto Sash Controller system menus

This section refers to when the Auto Sash Controller is used without the AF4000/2/AS Airflow Monitor.

The *System Menus* allow the user to define parameters affecting the operation of the Auto Sash Controller and associated systems.

The overall structure of the System Menus and routes to access individual menu items are illustrated in the flow chart on the next page:


Press and Hold Enter button for 5 seconds
Sash Controller HW 1.2 SW 1.2
Shows Software and Hardware Version
2. Setup
Enter Password (Default 1001)
Exit
Goes to Run Mode
Keypad Tones Enabled/Disabled
Setup Menu
S1 Settings
BMS Input Settings
1. Fire Alarm
Disabled/Ip 1-4 Open or Closed
2. Open Sash
Disabled/Ip 1-4 Open or Closed
3. Close Sash
Disabled/Ip 1-4 Open or Closed
4. EV Open Sash
Disabled/Ip 1-4 Open or Closed
5. EV Close Sash
Disabled/Ip 1-4 Open or Closed
Back to Setup menu
BMS Output Settings
1. Alarm Sender
Enabled/Disabled
2. Analogue Volts
0-10V/1-10V/0-5V/1-5V
3. Analogue Current
0-20mA/4-20mA
4. Relay 1
Always open/closed (power fail)
Open/close on sash alarm
Open/close on obstruction detect
Open/close on user detect
Open/close on sash open
Open/close on sash closed
4. Relay 2
Always open/closed (power fail)
Open/close on sash alarm
Open/close on obstruction detect
Open/close on user detect
Open/close on sash open
Open/close on sash closed
4. Relay 3
Always open/closed (power fail)
Open/close on sash alarm
Open/close on obstruction detect
Open/close on user detect
Open/close on sash open
Open/close on sash closed
4. Relay 4
Always open/closed (power fail)
Open/close on sash alarm
Open/close on obstruction detect
Open/close on user detect
Open/close on sash open
Open/close on sash closed
Back to Setup Menu
1. S1 Enabled
Yes/No
2a. S1 Close Delay
0-3600 Seconds
2b. S1 Close Alarm
0-10 Seconds
3. S1 Auto-Open
Enabled/Disabled/Auto Close only
3a. S1 Open Delay
0-10 Seconds
3b. S1 Open Alarm
0-10 Seconds
4. S1 Motor Speed
0-100%
5. S1 Tilt Switch
Open/Closed/Disabled
6. Light Curtain
Open/Closed/Disabled
7. S1 Personnel Sensor
Open/Closed/Disabled
8. S1 Calibration
9. S1 Tiptronic
Enabled/Disabled
10. S1 Max TipTime
0-1500ms
11. Auto Lock
Enabled/Disabled
If Enabled
11b. Lock Alarm
1 - 30 minutes
11c. Lock Pos Calibration
Back to Setup Menu
Exit and Save Changes
Exit and Abandon Changes
Goes to Run Mode
Drive sash down to determine down rotation and Enter
Set sash to bottom position and Enter. Quit if only 1 position calibration is required OR:
Set sash to middle position and Enter.
Quit if only 2 position calibration is required OR:
Set sash to top position and Enter for 3 position calibration.
Enter to complete calibration
Calibration Complete
Back to Setup Menu
Lock the sash then set to lowest Lock position and press Enter
Bad position - move sash and try again OR:
Calibration Complete

8.3.1 Accessing System Menus

To access the *System Menus*, press and hold the **Enter** button for approximately 5 seconds or until the *Main/Setup menu* is displayed.

1. Navigate the *Main/Setup menu* using the ↑/↓ buttons, select the required menu and press **Enter**.
2. Navigate the chosen menu using ↑/↓ buttons.
3. Select from the following *System Menus*:
   - Keypad Tones
   - Sash 1 Settings
   - BMS Input Settings
   - BMS Output Settings
4. Select menu entry and press **Enter**.
5. Select a menu entry value / parameter using ↑ / ↓ buttons to display the required value/parameter, press **Enter**.
6. Press **Cancel** to exit the menu entry and return to the menu.
7. To return to the *Main / Setup menu* use ↑ / ↓ buttons and select *Back to Setup Menu,* press **Enter**.
8. Using ↑/↓ buttons select one of:
   - Exit and Abandon Changes
   - Exit and Save Changes

8.3.2 Navigating the system menus

8.3.2.1 Keypad tones

Menu item	Option	Instructions
Keypad tones		Enable or disable the keypad sounding when a key is pressed.

8.3.2.2 Sash 1 settings menu

Menu item	Option	Instructions
Sash 1 settings	Enabled	Choose the setting to permanently enable/disable the Auto Sash Controller motor drive: • No to disable the drive. • Yes to enable the drive.
	Close Delay	Set the time delay before the sash closes. *(0 – 3600 seconds)*
	Close Alarm	Set the time before the alarm activates before the sash closes. *(0 – 10 seconds)*
	Auto Open	Enable or disable Auto Open: • Enabled • Disabled • Auto Close Only
	Open Delay	Set the time delay before the sash opens. *(0 – 3600 seconds)*
	Open Alarm	Set the time before the alarm activates before the sash opens. *(0 – 10 seconds)*

Menu item	Option	Instructions
Sash 1 settings (cont.)	Motor Speed	Set the motor drive speed. *(0 – 100%)*
	Tilt Switch	Set the input activation for the tilt switch: • Normally Open (N/O) Contact • Normally Closed (N/C) Contact • Disabled
	Light Curtain	Set the input activation for the light curtain: • Normally Open (N/O) Contact • Normally Closed (N/C) Contact • Disabled
	Personnel (Sensor)	Set the input activation for the personnel sensor: • Normally Open (N/O) Contact • Normally Closed (N/C) Contact • Disabled
	Calibration	Calibrates sash position sensor and motor direction. See section 7.4.2.
	Tiptronic	Enable/disable the Tiptronic feature.
	Max Tiptime	Sets Tiptronic touch sensitivity. *(0 to 1500ms – 0 to 1.5 seconds)* *Note: This is the minimum time the sash must travel to be operated manually. Manual movement for less than the specified time will cause the sash to Auto-Drive to the calibrated position.*

Menu item	Option	Instructions
Sash 1 settings (cont.)	Auto Lock	Enables / disables the Auto-Lock feature. See section 7.4.2.
	Lock Alarm	Sets the alarm delay time. This is the time before alarm activates if sash remains locked. *(1 to 30 minutes)*
	Lock Pos Calibration	Calibrates the Lock position. See section 7.4.3.
	Sensitivity	Set the sensitivity from 0 – 6, where 6 is the least sensitive. This allows the sash travel to stutter for 1 second before the Sash Fault alarm is triggered.

8.3.2.3 BMS input settings

Menu item	Option	Instructions
BMS Input Settings	Fire Alarm	Set the Fire Alarm BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	Open Sash	Set the Open Sash BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	Close Sash	Set the Close Sash BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed

Menu item	Option	Instructions
BMS Input Settings (cont.)	EV Open Sash	Set the EV Open Sash BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	EV Close Sash	Set the EV Close Sash BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	Foot SW Open	Set the Foot SW Open BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed
	Foot SW Closed	Set the Foot SW Close BMS input: • Disabled • Input 1 – 4 open • Input 1 – 4 closed

8.3.2.4 *BMS output settings*

Menu item	Option	Instructions
BMS Output Settings	Alarm Sounder	Enable / disable the remote alarm sounder.
	Analog Volts	Select the required analogue output voltage for sash position indication: • 0 – 10V • 1 – 10V • 0 – 5V • 1 – 5V
	Analog Current	Select the required analogue output current for sash position indication: • 0 – 20mA • 4 – 20mA
	Relays 1 – 4 (RLY1, RLY2, RLY3, RLY4)	Select the required settings for each of the four relays: • Always Open • Always Closed • Open on Sash Alarm • Close on Sash Alarm • Open on Obstruction Detected • Close on Obstruction Detected • Open on User Detected • Close on User Detected • Open on Sash Open • Close on Sash Open • Open on Sash Locked • Close on Sash Locked

9. Auxiliary features and connections

9.1 Optional input function - temperature sensor

The AFA4000/2 can be fitted with a temperature sensor. The sensor displays the fume cupboard temperature and can produces high and low temperature alarms. The temperature display can be hidden or shown with the airflow velocity display.

High and Low temperature alarms can be set with relay outputs.

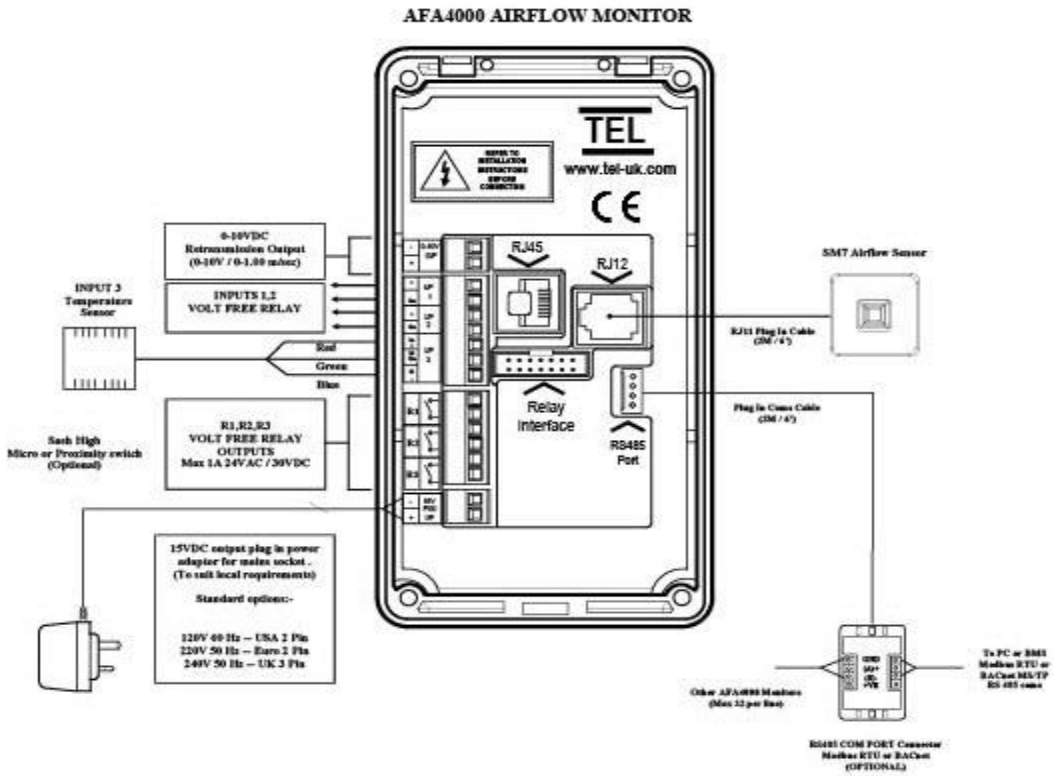


Figure 67: Typical connection diagram

Setting up the temperature input:

1. From the *Requires set up* screen, press **Mute**, or from the *Run Screen* press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.
2. Use the ↑ / ↓ buttons to select **Set Up Monitor > Configure**.
3. Enter the password (the factory default password is 0-0-0-0) and press **Mute** to continue.
4. Use the ↑ / ↓ buttons to select **Input 3 > Analog > Temperature**.
5. Use the ↑ / ↓ buttons to select the **Temperature** menu.

	Parameter	Description	Range
A	Temperature Units	Display units	°C or °F
B	Low Temperature Alarm	Sets the Low Temperature Alarm point	0.0 to High Alarm value
C	High Temperature Alarm	Sets the High Temperature Alarm point	100.0 to Low Alarm value
D	Show Temperature	Turns the temperature display On / Off	Yes / No
E	Offset	Allows the measured value to be offset	-5.0 °C to +5.0 °C

Note: The temperature sensor is accurate to 0.5 °C. The offset parameter can be used, if the displayed value needs to be changed to match a 3rd party instrument or other equipment.

6. Use the ↑ / ↓ buttons to select **Temperature Units**, use the ↑ / ↓ buttons to select **Centigrade / Fahrenheit**.
7. Use the ↑ / ↓ buttons to select **Low Temperature Alarm**, use the ↑ / ↓ buttons to set the alarm point.
8. Use the ↑ / ↓ buttons to select **High Temperature Alarm**, use the ↑ / ↓ buttons to set alarm point.

9. Use the ↑ / ↓ buttons to select **Show Temperature**, use the ↑ / ↓ buttons to select **Enabled** or **Not Enabled**
10. Use the ↑ / ↓ buttons to select **Offset**, use the ↑ / ↓ buttons to set the offset, then select **Done**.
11. In the **Monitor Config Menu** use the ↑ / ↓ buttons to select **Low Temperature Relay**, use the ↑ / ↓ buttons to set the relay output.
12. In the **Monitor Config Menu** use the ↑ / ↓ buttons to select **High Temperature Relay**, use the ↑ / ↓ buttons to set the relay output, select **Done > Run**.

9.1.1 Testing

Once the temperature sensor function has been configured the temperature will display in the diagnostics menu I/O Status.

The sensor data screen is described in section 13.2.

9.2 Optional input function – close sash alarm

A Close Sash alarm informs the user that the fume cupboard sash has been left open. The alarm can be set with a time delay before activation, this allow the user to briefly leave the fume cupboard sash open. The alarm can be set to repeat if the sash is left open for prolonged periods.

The alarm function uses a PIR occupancy sensor and is connected in series with a micro-switch input to detect the sash position.

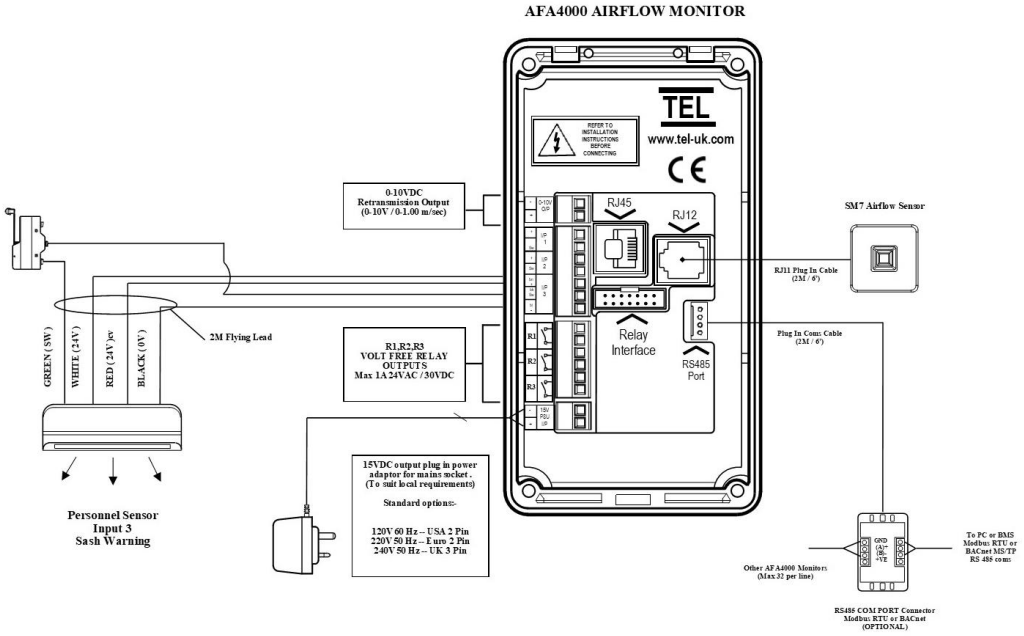


Figure 68: Typical connection diagram with micro-switch

The micro-switch connections will depend on the switch activation. The output of the PIR is wired in series with the switch so the output should be active (switch contact closed) when the sash is open.

	Switch Mounting	Switch connections	Notes
A	Switch closes when sash is open	C & NO	Refer to the micro-switch for switch connection details.
B	Switch closes when sash is closed	C & NC	

To Setup the Close Sash Alarm with a sash micro-switch:

1. From the *Requires set up* screen, press **Mute**, or from the *Run Screen* press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.
2. Use the ↑ / ↓ buttons to select **Set Up Monitor > Configure**.
3. Enter the password (the factory default password is 0-0-0-0) and press **Mute** to continue.
4. Use the ↑ / ↓ buttons to select **Input 3** > **Closed Contact** > **Sash Warning**.
5. Use the ↑ / ↓ buttons to select **Sash Warning Time**, then use the ↑ / ↓ buttons to set **Sash Warning Time.**
6. Use the ↑ / ↓ buttons to set the **Sash Warn Rpt Time** to **Enabled / Disabled**, if set to **Enabled** use the ↑ / ↓ buttons to set the **Sash Warn Rpt Time**, then **Done**.

   For example:

   Sash closed switch height set to 100 mm, sash warning delay set to 1 minute, sash warning repeat timer set to 5 minutes, if the sash is > 100 mm the close sash alarm will activate once the fume cupboard is unoccupied for 1 minute, once muted the alarm will re-sound after 5 minutes. The alarm will reset if the fume cupboard is then occupied or the sash is ≤100 mm.

10. RS485 communications output

10.1 Overview and connections

The AFA4000 series has onboard RS485 comms with 3 protocols:

Protocol	Description
TEL	Protocol for connections to TEL Configure Manager PC software and room controls
Modbus	Modbus RTU protocol
BACNet	BACNet MS/TP protocol (To connect to BACnet IP, a 3rd party router is required)

For further technical, compliance and register information, see separate comms registers:

- AFA4000/2 Modbus registers
- AFA4000/2 BACNet registers

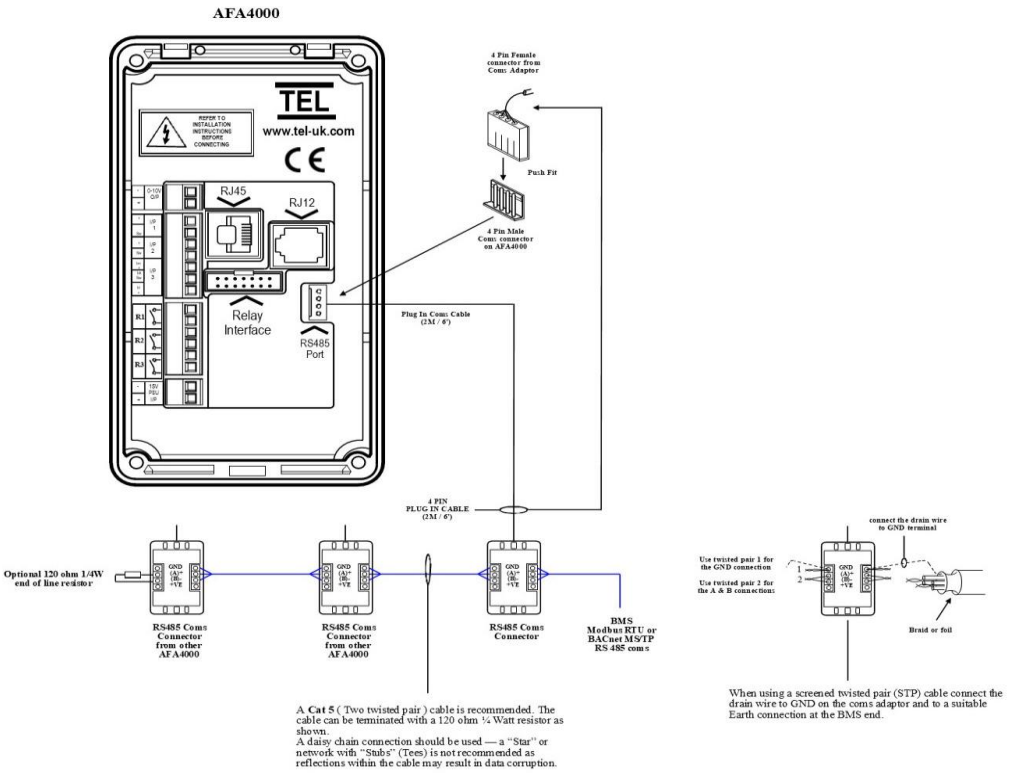


Figure 69 Typical connection diagram

10.2 Configuration settings

Note: When you change protocols, power cycle the AFA4000 to make sure that any changes you make take effect.

The TEL protocol has no adjustable parameters.

Note: Use the ↑ / ↓ buttons to select items or enter values.

1. From the *Requires set up* screen, press **Mute**, or from the *Run Screen* press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.
2. Select **Set Up Monitor > Configure**.
3. Enter the password (the factory default password is 0-0-0-0) and press **Mute** to continue.
4. Select **Protocol**, then press **Mute**.
5. Select **TEL** and press **Mute.**
6. Select **Done** and press **Mute.**

To setup the AFA4000's MODBUS settings:

1. From the *Requires set up* screen, press **Mute**, or from the *Run Screen* press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.
2. Select **Set Up Monitor > Configure**.
3. Enter the password (the factory default password is 0-0-0-0) and press **Mute** to continue.
4. Select **Protocol**, then press **Mute**.
5. Select **Modbus**, then press **Mute**.
6. Select **Modbus Settings** and press **Mute.**

	Parameter	Description	Range	Default
A	Slave ID	Set the slave ID	1-255	1
B	Baud rate	Set the network Baud Rate	• 1200 • 2400 • 4800 • 9600 • 14400 • 19200 • 38400 • 57600	9600
C	Parity	Set the required parity	Non/ Even/ Odd	None

7. Select **Slave ID**, then press **Mute**.
8. Enter the required ID and press **Mute**.
9. Select **Baud rate**, then press **Mute.**
10. Select the required rate and press **Mute**.
11. Select **Parity**, then press **Mute.**
12. Select the required parity and press **Mute**.
13. Select **Done**, then press **Mute.**

To setup the AFA4000's BACNet settings:

1. From the *Requires set up* screen, press **Mute**, or from the *Run Screen* press and hold the **Mute** button for 5 seconds until the *Main Menu* is displayed.
2. Select **Set Up Monitor > Configure**.
3. Enter the password (the factory default password is 0-0-0-0) and press **Mute** to continue.
4. Select **Protocol**, then press **Mute**.
5. Select **BACnet**, then press **Mute**.
6. Select **BACNet Settings** and press **Mute.**

	Parameter	Description	Range	Default
A	Device Instance	Set the Slave ID for the unit	0000000 to 4194303	0000000
B	Station ID	Set the network ID	0-127	1
C	Baud rate	Set the required Baud Rate	• 1200 • 9600 • 38400 • 2400 • 14400 • 57600 • 4800 • 19200	38400
D	Parity	Set the required Parity	Non/ Even/ Odd	None
E	Max Masters	Set the max masters (max devices on the network)	0-127	1

7. Select **Device Instance**, then press **Mute**.
8. Enter the required instance and press **Mute**.
9. Select **Station ID**, then press **Mute.** Enter the required ID and press **Mute**.

10. Select **Baudrate**, then press **Mute.**
11. Select the required rate and press **Mute**.
12. Select **Parity**, then press **Mute.**
13. Select the required parity and press **Mute**.
14. Select **Max Masters**, then press **Mute.**
15. Enter the required rate and press **Mute**.

10.3 Config Manager

The TEL software package, Config Manager is used for uploading and downloading parameter configuration files to the AFA4000. The Config Manager software is Windows based and requires a RS232/485 converter and TEL comms adaptor to communicate with the RS485 comms port on the AFA4000.

The software is free to download, and the comms adaptor is available to buy from TEL.

Most 3rd party RS232/485 converters will work with the AFA4000, the recommended converter has the part number: - EasySYNC ES-U-2101-M.

The part number is also available to buy directly from TEL.

Recommended minimum PC requirements: -

- Windows XP or later
- 2GHz processor
- 3.00 GB Ram
- 1MB free storage space

Config Manager uses the TEL protocol on the AFA4000.

For further information, see the Config Manager manual.

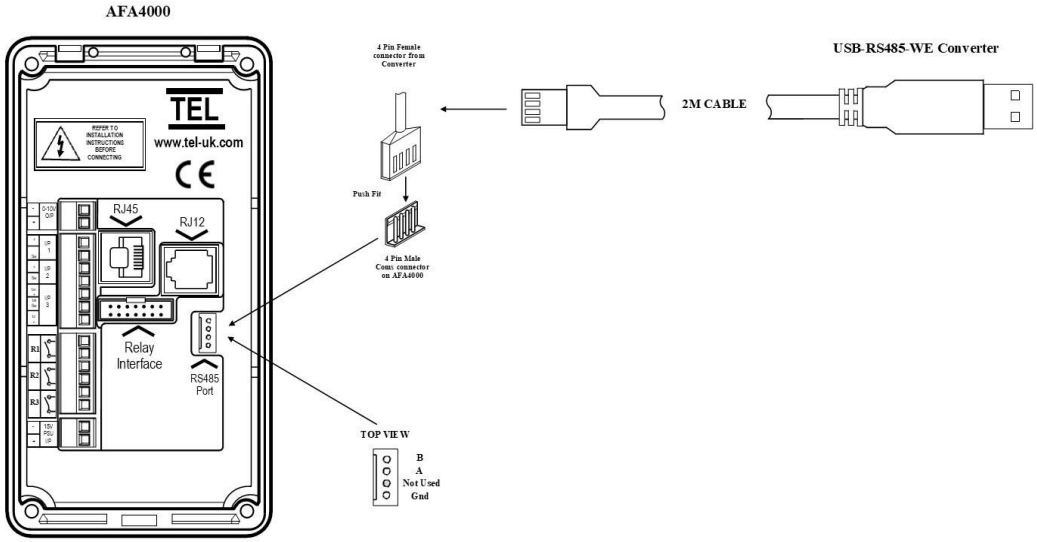
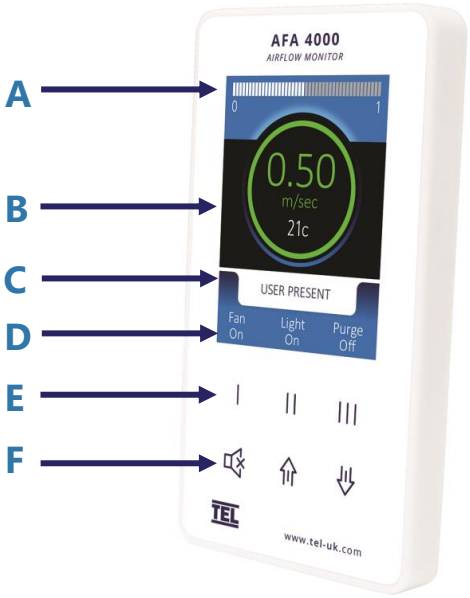


Figure 70: Connection diagram with RS232/485 converter

11. Operation: Airflow Monitor

11.1 Run screen



A	Airflow bargraph or timeline display
B	Airflow velocity display with LED halo *(red/amber/green)*
C	Status window, airflow alarm status Auto Sash status
D	Airflow monitor pushbutton icons
E	Airflow monitor pushbuttons
F	Menu pushbuttons and alarm mute Auto Sash Up/Down/Cancel buttons

Figure 71: Operator display panel showing the Run screen

The Run screen displays when the AFA4000/2 is switched on and shows the real-time status of the system.

The colour of the LED halo, text and status message is important:

Colour	Item	Meaning
GREEN	LED halo, text and status message	Airflow velocity is safe
AMBER	LED halo and text	Airflow velocity is marginal
RED	LED halo, text status message	Airflow velocity is low

12. Operation: Auto Sash Controller

12.1 Control philosophy

When all components are installed, setup and calibrated correctly, the Auto Sash Controller closes the sash after a pre-set delay, provided that the area in front of the fume hood is clear.

The following additional protocols also apply:

- When the user returns to the fume hood during the delay period, the control timer will stop and reset once the user leaves the fume hood again.
- When the user returns to a fume hood that is closing, the drive will stop when it senses the user.
- When an obstruction is detected under the sash, the Auto Sash Controller will not open or close the sash and will give a visual alarm to indicate a fault condition.
- When an obstruction is detected whilst the sash is closing, the sash drive will stop and give a visual indication to demonstrate a fault condition. To reset the fault alarm, press the reset button.
- When the sash starts to close a timer is initiated. When the sash does not close within the specified time, the sash drive will stop and will give a visual alarm to indicate a fault condition.
- When a user is present in front of the fume hood, the sash can be operated by hand.

12.2 Modes of operation

The Auto Sash Controller has the following modes of operation:

- User Present
- User Not Detected
- Auto-Open (User Configurable)
- Building Management System (BMS) Inputs
- Sash Lock

12.2.1 User present

When the user is detected the sash can be moved in the following ways:

Manually	When the Tiptronic feature is enabled the sash can be manually moved, when it is kept moving for more than 1 second. *Note: This is the minimum time for which the sash must travel to be operated manually. Movement for less than the specified time will lead to the sash auto-driving to the appropriate calibrated position.*
Tiptronic	When the sash is manually moved for less than 1 second the sash will auto-drive to its calibrated position.
↑ / ↓ pushbuttons	When pressed, the sash will auto drive to its calibrated position.
Footswitch *(open and close options) (optional)*	When operated, the sash will auto drive to its calibrated position.

12.2.2 User not detected

When the user is not detected, the sash will auto close to its calibrated position following a pre-set delay time unless:

- The sash beam is broken - object detected in the sash opening.
- The controller does not detect sash movement when the motor is driving.

12.2.3 Auto-open

Auto-Open is a user configurable process. When enabled, the sash automatically opens when the user returns following a pre-set delay.

- If the sash is auto-closed, the sash will automatically open back to the same position the sash was in before it automatically closed.
- If the sash is closed by any other method, for example manually, tiptronically, pushbutton and BMS, the sash will open automatically and return to its calibrated position.

The sash will not open automatically if:

- The sash beam is broken - object detected in the sash opening.
- The controller does not detect sash movement when the motor is driving.

12.2.3.1 AFA4000/2/AS only

When the Auto open feature is enabled in the menu and is switched on from the keypad, ***** (asterix) is displayed in the left-hand corner of the Status Window, for example * *User present*.

To enable Auto open, press and hold **Mute**. Then press and hold ↑ for 1 second or until the ***** symbol displays.

To disable Auto open, press and hold **Mute.** Then press and hold ↑ for 1 second or until the * symbol disappears.

12.2.4 Building Management System (BMS) inputs

The sash can be set to operate with the following BMS inputs:

Input	Description
Open/Close	Single start or end of day operation from BMS input. The sash will only drive when the user is not present and the sash beam is clear.
EV (Emergency) Open/Close	*Note: EV audible alarm tone will sound when the EV input is active.* The sash will only drive if the user is not present and the sash beam is clear. In EV mode the sash can be manually moved when the user is detected. The sash will then auto drive closed/open again, when the EV input is still active and when the user is not detected.
Fire Alarm Close	*Note: An audible alarm tone will sound whilst the fire alarm input is active.* The sash will only drive when the user is not present and the sash beam is clear. In Fire Alarm mode, the sash can be manually moved if the user is detected. The sash will then

Input	Description
	auto drive closed / open again, when the EV input is still active and when the user is not detected.

12.2.5 Sash lock

The sash can be set to *Lock, Auto Sash* or *Drive Inhibited,* when the sash is set to a calibrated position (for example fully open). An audible and visual alarm will activate following a pre-set alarm delay period, to remind the user to lower the sash.

This function is used when the sash needs to remain in the open position for a prolonged time, to allow loading or setting up of equipment inside the fume cupboard.

12.3 Operation and alarm indication

12.3.1 RUN mode

In *RUN mode*, the display will show the current status:

Current status	Description
User present	When user is detected. The sash drive is inhibited, tiptronic and manual drives are enabled.
XX Seconds to close	When user is not detected, the sash will close following the countdown delay time.
Sash Closing	Displayed when the sash is driving closed, for example tiptronic, auto-close, footswitch or pushbutton.
Sash Closed	When the user is not detected and the sash has closed. The keypad backlight is dimmed.
XX Seconds to open	When the user is detected, the sash opens, following the countdown delay time. Auto-open is enabled.
Sash Opening	Displayed when the sash is driving open, for example auto-open, tiptronic, footswitch or pushbutton.
User Manual Move	Displayed when the sash is manually opened or closed.

Current status	Description
Sash Inhibited	Displayed when the tilt switch input is open. The drive is inhibited until the tilt switch is closed.
Sash Disabled	Displayed when the sash drive has been disabled in the menu settings.
Sash Locked	Displayed when the sash is at or above the calibrated lock position.

12.3.2 Auto Sash settings

12.3.2.1 Stand alone

Auto-Open can be set to *Disabled, Enabled* or *Enabled if Auto-Closed*.

When the Auto-Open feature is enabled in the menu and is switched on from the keypad, an * displays in the left-hand corner of the screen. For example, * *User present*.

To enable Auto-Open, press and hold the **Mute** button for 5 seconds or until the * is displayed.

To disable Auto-Open, press and hold the **Mute** button for 5 seconds or until the * disappears.

Note: If set to Enabled if Auto-Closed, the sash will only Auto-Open if the sash has Auto-Closed.

Closing the sash manually or by using the pushbuttons, will inhibit the Auto-Open when the user returns to the fume hood.

12.3.2.2 AFA4000/2/AS

The Auto Sash can be set to be *Disabled*, *Enabled* or *USR enabled* (*User enable / disable*).

To User enable the Auto Sash, press and hold the **Mute** and ↑ buttons for 1 second.

To User disable the Auto Sash, press and hold the **Mute** and ↓ buttons for 1 second. *USR disabled* is displayed in the Status window.

Note: Auto open can be set to disabled / enabled / enabled if auto closed. When set to enabled and when auto closed, the sash will only Auto open when the sash has

auto closed. Closing the sash manually or by using the pushbuttons will inhibit the auto open, when the user returns to the fume cupboard.

12.3.3 Alarm indications

Auto Sash alarm indications are described in section 13.3.

13. Troubleshooting

13.1 Fault finding

13.1.1 AFA4000/2

Problem	Check for
Screen blank	• Check the power supply is securely plugged into the monitor. • Check the power supply is securely plugged into the mains power socket. • Check that there is 15 Vdc power supply on the monitor terminals. If not, a wire could be broken or a cable sheath caught.
Sensor Error message	• Check the sensor cable is securely plugged into the sensor. • Check the sensor cable is securely plugged into the monitor. • Replace the sensor. • When the Sensor Error message is still displayed, replace the sensor cable. • When the Sensor Error message is still displayed, replace the monitor.
Audible alarm not working	• Check for screen messages. When *SETBACK* is displayed the monitor has been remotely muted. • Check to see if the alarm has been disabled in the **Cal config menu** (section 8.1.1.1).
RS485 Comms not connected	• See **Diagnostics menu**, Comms Data (section 13.2). • Check the correct Protocol, Slave ID, Baud Rate and Parity have been set. • Tx & Rx = 0. The AFA4000 is not connected to the network.

Problem	Check for
	• Tx & Rx >0 but fixed values. The AFA4000 has lost connection to the network. Rx is counting but Tx is a fixed value. The AFA4000 is connected to the network but the Master is offline or not polling the AFA4000.

13.1.2 RS485 comms

Problem	Check for
BACnet: **Device not present on Network**	• Ensure the AFA4000/2 is in Run mode or Diagnostics screen. The comms are interrupted when the AFA4000 is in the pushbutton menus. • Power cycle the AFA4000. This is required when the protocol has been changed. • Ensure Max Masters is set to the number of devices on the network. When the value set is larger than the actual number of devices the comms will be slowed and may cause time out issues. • Ensure the network is BACnet MS/TP not BACnet IP - a separate router is required for IP. • Check the comms settings are correct in the **Diagnostics menu** (section 13.2).
Modbus: **Device not present on Network**	• Ensure the AFA4000/2 is in Run mode or Diagnostics screen. The comms are interrupted when the AFA4000 is in the pushbutton menus. • Power cycle the AFA4000. This is required when the protocol has been changed. • Ensure the network is Modbus RTU. • Check the coms settings are correct in the **Diagnostics menu** (section 13.2).

13.1.3 *Auto Sash*

Problem	Check for
Sash does not auto drive	• Ensure that there is mains power to the control unit and that all the connections are correct. • Ensure that the Sash 1 Settings Menu entry S1 Enabled is set to *Enabled*. • Ensure the Tilt Switch is connected or linked out, at the control box terminals.
Sash motor does not drive	• Check the motor and clutch are connected. • Check the sash position sensor or limit switch are connected.
Motor drives but clutch does not engage	• Ensure that the clutch is connected.
Sash does not drive to the correct positions	Check the calibration is correct, re-calibrate the sash stop positions.
Sash drive does not stop when sash is closed	Ensure that the Sash Low switch is connected and operational.
Sash drive is slow or fast	Adjust the Sash 1 Settings Menu entry S1 Motor Speed, 0 - 100%.
Auto sash status and menus not shown	• Check the RJ45 cable is connected at both ends. • Check the Auto Sash controller power supply is securely plugged into the mains power socket. • Power cycle the AFA4000 and check the version shown is AFA4000/E(S) S = Auto sash compatible.
Obstruction detected Alarm always shown	• Check the Light curtains or Under sash sensors have been calibrated. • Check the Light curtain or Under sash sensor Input polarity is correct (block the beam, if the error resets then the input polarity is wrong).

Sash Fault Alarm always shown	The controller does not detect that the sash position sensor or limit switch is fitted, check the connections.
Fault LED is illuminated	Ensure that the area between the sash sensor transmitter and receiver is clear and that the sensors are aligned, power up again to reset.

13.2 Diagnostics menu

The AFA4000 Diagnostics Menu can be used to check the comms settings and operation, when the AFA4000 comms parameter settings have been configured.

Press the ↑/ ↓ buttons together from the Run screen to access the Diagnostics Menu. The menu contains the following Input and Output data:

Menu	Parameter/Action
Alarm Test	The audible alarm will sound.
Comms Data	Displays the following: • Protocol (None / TEL / Modbus / BACnet) • Slave ID (for Modbus) or Device Instance (for BACnet) • Baud Rate • Parity • Tx – Number of Data Packets transmitted (increments when transmitting). The displayed value rolls over to zero when the maximum count is reached. • Rx – Number of Data Packets received (increments when receiving). The displayed value rolls over to zero when the maximum count is reached. • Tx & Rx = 0. AFA4000 is not connected to the network (initial set up). • Tx & Rx >0, but fixed values. AFA4000 has lost connection to the network. Rx is counting but Tx is a fixed value. AFA4000 is connected to the network but the Master (BMS) is offline or not polling the AFA4000.
I/O Status	Input Data. This displays the following: • Input 1 – On / Off or Analogue Voltage status • Input 2 – On / Off or Analogue Voltage status • Input 3 – On / Off or Analogue voltage status
	Output Data. This displays the following:

Menu	Parameter/Action
	• Relay 1 – On / Off status • Relay 2 – On / Off status • Relay 3 – On / Off status
	Sensor Data. This displays the following: • Airflow sensor status 0-100% (100% = 0 airflow, 0% = max flow) • Temperature °C or °F (Optional with additional Temperature sensor fitted)
Auto Sash Data *(only when Auto Sash is connected)*	• Position Status. The sash position is shown as % open when sash position sensor is used • Alarm On / Off status • Moving On / Off status • Sash Closed On / Off status • Obstruction On / Off status • User On / Off status (User detected) • Sash open On / Off status • Sash Locked On / Off status

13.3 Auto sash alarm indications

In an alarm condition, originating from within the fume hood, the current alarm displays in the status window:

Alarm message	Description
Obstruction Detected	This is displayed when the sash beam is broken and when the sash starts to close. Remove the obstruction and press the **Mute** button to reset the alarm.
Sash Fault	This is displayed when the sash does not close or open when expected. Check the sash drive for faults and press **Mute** to reset the alarm.
Remove Sash Lock / Cancel to Reset	This is displayed when the sash is at or above the calibrated lock position for longer than the pre-set alarm time. Press **Mute** or lower the sash to reset the alarm.

When a BMS input is in an active condition, the current alarm displays in the status window:

Alarm message	Description
Fire Alarm	This is displayed along with the normal text, for example *Fire Alarm* or *User present,* when the fire alarm input is activated. The sash will drive closed when the user is not detected and the sash is clear. The sash can be operated manually when the user is detected (auto open, tiptronic & pushbuttons are disabled).
BMS open	This is displayed along with the normal text when the user is not detected and when the BMS Open input is activated. The sash will drive open when the user is not present and the sash is clear. The sash can be operated normally when the user is detected (auto open, tiptronic & pushbuttons are active).
BMS close	This is displayed when the BMS Close input is activated, the sash will drive closed when the user is not present and the sash is clear. The sash can be operated normally when the user is detected (auto open, tiptronic & pushbuttons are active).
Emergency (up)	This is displayed along with the normal text when the user is not detected and when the EV Open input is activated. The sash will drive open when the user is not present and the sash is clear. The sash can be operated manually when the user is detected (auto open, tiptronic & pushbuttons are disabled).
Emergency (dn)	This is displayed along with the normal text when the user is not detected and when the EV Close input is activated. The sash will drive closed when the user is not present and the sash is clear. The sash can be operated manually when the

Alarm message	Description
	user is detected (auto open, tiptronic & pushbuttons are disabled).
Sash Opening	This is displayed when the Sash Open Footswitch has been operated whilst the operator is present.
Sash Closing	This is displayed when the Sash Close Footswitch has been operated whilst the operator is present.

14. Cleaning and maintenance

14.1 Cleaning

The Auto Sash Controller and AFA4000/2 are generally maintenance free.

All parts fitted within the laboratory space may need occasional cleaning depending on the environmental conditions and usage. Include the following:

Part	Method	Notes
Keypad	Use a dry cloth, optical lens or screen wipe to remove dust, dirt, grease or finger marks.	Do not remove the keypad whilst the unit is powered up. Isolate the power if the keypad is removed for cleaning.
Personnel Sensor	Use a dry cloth, optical lens or screen wipe to remove dust, dirt, grease or finger marks.	Do not adjust the sensor position whilst cleaning. If the sensor angle is adjusted the user detection may be compromised.
Light Curtains	Use a dry cloth, optical lens or screen wipe to remove dust, dirt, grease or finger marks.	The Light Curtain is calibrated to detect glass objects. Make sure the light curtain is kept free from obstructions and kept clean.
Under Sash sensor	Use a dry cloth, optical lens or screen wipe to remove dust, dirt, grease or finger marks.	Do not adjust the sensor position whilst cleaning. If the sensor angle is adjusted the sensor beam will be compromised.

14.2 Contamination

When any part of the Auto Sash Control system is contaminated it must be either removed and decontaminated or disposed of and replaced with a new part.

The local in-house Risk assessment, removal and disposal procedures (SOP) and COSHH requirements must be observed whilst de-contaminating or disposing of the contaminated part and should only be carried out by trained and competent parties.

Isolate the power to the controller before removing or replacing any contaminated parts to avoid the risk of electric shock.

14.3 Maintenance

14.3.1 Faulty / replacement parts

If a faulty part has been identified (section 13.1), the Auto Sash Control system should be isolated and marked as *Faulty – do not use /Out of service* until a replacement part has been fitted. The fume cupboard can be operated manually during this period.

No special tools or parts are required for maintenance.

14.3.2 Validation

Once a replacement part has been fitted the Auto Sash Control system operation should be fully tested to ensure safe operation.

A new tested label should be fitted or a new date should be applied to an existing label to show that the system has been repaired and tested and is safe to use.

15. Technical specifications

15.1 AFA4000/2 Airflow Monitor

15.1.1 Physical

Specification	AFA4000
Dimensions (device)	148 mm (H) x 80 mm (W) x 25.9 mm (max) (D)
Dimensions (mounting bracket)	143.4 mm (H) x 75.4 mm (W)
Mounting	Semi flush
Connections	Flying leads with plug in connections
Airflow sensor	Remote SM7 / ILS (In-line Sensor)
Pushbuttons	Three Configurable pushbuttons
Display	Digital velocity display m/sec Graphical display: • Green: Safe • Amber: Caution • Red: Alarm
Com port	RS485 com port Modbus RTU and BACnet
Alarm indication	Red graphic with Audible alarm

15.1.2 Operational information

Specification	AFA4000
Alarm range	0.20 - 2.00 m/s remote SM7 or ILS Airflow sensor
Control range	Face Velocity control 0.20 - 2.00 m/sec
Control resolution	0.01 m/sec

Specification	AFA4000
Control response	< 2 seconds
Control output 1	0 - 10 / 2 - 10 Vdc control output for damper, valve or inverter drive
Control output 2	0 - 10 / 2 - 10 Vdc control output for bleed or supply air damper/inverter or 0 - 10 Vdc volumetric output
Field set up	2-point velocity calibration with on screen instructions
Accuracy	Face velocity ± 5%

15.1.3 I/O

Specification	AFA4000
Digital output	3 configurable outputs
Digital input	3 configurable inputs
Night setback	Digital input activation
Sash high	Digital input activation via proximity sensor or micro switch

15.1.4 Temperatures

Specification	AFA4000
Monitor operating range	+13 to +30℃
Airflow sensor operating temperature	+15 to +30℃
Airflow sensor working temperature	Ambient to +30℃
Storage temperature	-30 to +65℃

15.1.5 Regulatory

Specification	AFA4000
Agency listings	CE RoHS
Hazardous area (remote airflow sensor)	Gas group IIC Temp Class T6 with ATEX certified I.S. Zener Barriers

15.2 Auto Sash Controller

15.2.1 General

	Auto Sash Controller	Options and features
Power Supply	1005 -240 Vac; 50/60 Hz; 3 A	• 2 m power lead with plug-in connector • 0.75 mm2, 300 V, 6 A rated cable
Keypad	16*2 Backlit LCD display with pushbuttons	• UK single gang socket (85 mm x 85 mm) version • US single gang socket (3" x 2") version
Drive Motor Assembly	PWM output DC motor and clutch	• Chain and sprocket shaft drive • Sash wire pulley drive • Rack and pinion sash direct sash drive
Personnel Sensor	PIR with background re-learn function	
Sash Position Sensor	Steel wire sprung potentiometer	• 1 m length for bench type F/Cs • 3 m length for walk-in type F/Cs

	Auto Sash Controller	Options and features
Sash Sensor	PIR sensor with glass detection	• Light Curtain (retro-fit and new build types) • Under the sash retro-reflective (single sensor)
Tilt Switch	Inhibits controller when switch is open	Fitted to the access panel of the fume hood
Field Set up	Menu calibration and setup with password protection	Menu adjustment of motor speed / time delays etc
BMS Inputs	4 programmable volt-free inputs	• Open sash • Close sash • Fire Alarm (close sash) • Emergency open / close sash
BMS Outputs	Programmable volt-free (sash position) outputs: Voltage: • 0 – 10 V • 1 – 10 V • 0 – 5 V • 1 – 5 V Current: • 0 – 20 mA • 4 – 20 mA	• Always Open / Closed • Open / Close on sash fault alarm • Open / Close on user detected • Open / Close on obstruction detected • Open / Close on sash open / closed • Remote audible alarm
Control Functions	Sash operation	• Manual sash operation (where user detected) Tiptronic 'touch sensitive' open/close • Auto-Close (unoccupied condition) • Auto-Open (pushbutton enable feature) • Keypad Pushbutton open/close

	Auto Sash Controller	Options and features
		• Footswitch open/close (optional) • BMS input open / close
Alarms	Audible/visible indication	• Obstruction detected • Sash fault
Status Indication	Keypad LCD display	Sash status (user present / open / closing / closed etc)
Connections	Flying leads with plug-in connections	(All cable lengths can be specified)
Agency Listing	CE RoHS	
Mains Power Protection	On-board fuse (F1)	3.15 A, 250 V rated

15.2.2 Environmental conditions

	Rating	Notes
Pollution Degree	Pollution degree 2	Laboratory Areas
Over-Voltage Category	300 V Cat II	
Operating Temperature Range	-20 to 60 °C	
Operating Humidity Range	20 - 90% RH non-condensing	
Storage Temperature Range	-20 to 80 °C	

15.2.3 *Controller connections*

Connector	Terminal Connection	Ratings & Specification
Power Supply CN15	• 2 m power lead with flying lead with 3 Way plug in terminal block • 0.75mm2, 300 V, 6 A Rated Cable	• 100-240 Vac; 50/60 Hz; 3A (Fused 3.15 A)
Keypad CN4	• Backlit LCD display with pushbuttons • RJ45 Cable 2 m	• Max 24 Vdc 100 mA (PTC Fused 200 mA)
Drive Motor Assembly CN7	• 2 m flying lead with 4-way plug-in terminal block	• Motor 0-24 Vdc PWM Output Clutch 24 Vdc • Max total power 135W (5.6A)
Personnel Sensor CN6	• 2 m flying lead with 4-way plug-in terminal block	• Max 24 Vdc 100 mA (PTC Fused 200 mA)
Sash Position Sensor CN5	• 2 m flying lead with 3-way plug-in terminal block	• Bottom Switch: 24 V (PTC Fused 200 mA) • Sash Pos Sensor: 3.3 Vdc 43 mA Max
Sash Sensor CN3	• PIR sensor with Glass Detection Light Curtain or Under Sash Sensor with 3 m flying lead	• Max 24 Vdc 100 mA (PTC Fused 200 mA)
Tilt Switch CN2	• 2-way plug in terminal block	• Max 24 Vdc 100 mA (PTC Fused 200 mA)

Connector	Terminal Connection	Ratings & Specification
BMS Output Relays CN11,12,13,14	• 4 programmable volt-free outputs • Change-over relays R1 -R4 3-way plug-in terminal blocks	• Max 30 Vac/dc 1 A
Analogue Outputs CN9	• 6-way plug-in terminal block • 0-10 Vdc over Sash Height (2-way) (Programable 0-10, 1-10,0-5,1-5V) • 4-20mA over Sash Height (2 Way) (Programable 0-20 or 4-20 mA) • External Sounder (2-way)	• 0-10 V Max 10 V (Current limited) • 4-20 mA Max 24 V • Max 24 Vdc 100 mA (PTC Fused 200 mA)
BMS Digital Inputs CN10	• 4 programmable digital inputs • 8-way plug-in terminal block	• Max 24 Vdc 100 mA per input • Input impedance 100 kΩ
RS485 Comms (Optional)	• Plug-in expansion module • 8-way plug in terminal block	• Isolated RS485 output

15.2.4 Supply and field wiring requirements

Mains 5Supply	UK	3-pin single-gang socket or fused spur 3 A rated for 3-pin plug
	USA	2-pin single-gang socket or fused spur 3 A rated for 2-pin plug
	EURO	2-pin single-gang socket or fused spur 3 A rated for 2-pin plug

Note: The controller should be positioned so that the mains connection can easily be isolated. Ensure that the mains connector can be accessed for removal.

15.2.5 Auxiliary equipment interconnections

15.2.5.1 TEL supplied equipment

All TEL supplied equipment is provided with plug-in terminal connections.

1. Isolate the mains supply to the controller **before** connecting any equipment.
2. Follow the installation instructions in the relevant sections of this manual.
3. Where possible test the mechanical operation of the equipment before the mains power is switched on to the controller. Test that the sash position sensor draw wire is free and is not catching.

15.2.5.2 3rd party equipment

All 3rd party equipment must be within the electrical specification (page 165) and the connection diagram on page 90.

All 3rd party equipment performance must comply with the requirements of the Auto Sash controller. Parameter re-configuration may be required, when the equipment does not meet the required performance characteristics for the factory settings.

1. Isolate the mains supply to the controller **before** connecting any equipment.
2. Follow the installation instructions in the relevant sections of this manual.
3. Where possible test the mechanical operation of the equipment before the mains power is switched on to the controller. Test that the motor assembly is free and the sash moves correctly by hand. Test that the sash position sensor draw wire is free and not catching.

16. Warranty

Seller warrants that this product, under normal use and service as described in the operator's manual shall be free from defects in workmanship and material for a period of twelve (12) months, or the length of time specified in the operator's manual, from the date of shipment to the customer. This limited warranty is subject to the following exclusion:

1. Batteries and certain other components when indicated in specifications are warranted for a period of 90 days from the date of shipment to the customer.
2. With respect to any repair services rendered, Seller warrants that the parts repaired or replaced will be free from defects in workmanship and material, under normal use, for a period of 90 days from the date of shipment to the customer
3. Seller does not provide any warranty on finished goods manufactured by others. Only the original manufacturer's warranty applies
4. Unless specifically authorized in a separate writing by Seller, Seller makes no warranty with respect to, and shall have no liability in connection with, any goods which are incorporated into other products or equipment by the Buyer. All goods returned under warranty shall be at the Buyer's risk of loss, Seller's factory prepaid, and will be returned at Seller's risk of loss, Buyer's factory prepaid.

The foregoing is IN LIEU OF all other warranties and is subject to the conditions and LIMITATIONS stated herein. NO OTHER EXPRESS OR IMPLIED WARRANTY OF FITNESS FOR PARTICULAR PURPOSE OR MERCHANTABILITY IS MADE.

THE EXCLUSIVE REMEDY OF THE USER OR PURCHASER, AND THE LIMIT OF LIABILITY OF SELLER FOR ANY AND ALL LOSSES, INJURIES, OR DAMAGES IN CONNECTION WITH THIS PRODUCT (INCLUDING CLAIMS BASED ON CONTRACT NEGLIGENCE, STRICT LIABILITY, OTHER TORT, OR OTHERWISE) SHALL BE THE RETURN OF THE PRODUCT TO THE FACTORY OR DESIGNATED LOCATION AND THE REFUND OF THE PURCHASE PRICE, OR, AT THE OPTION OF THE SELLER, THE REPAIR OR REPLACEMENT OF THE PRODUCT. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. SELLER SHALL NOT BE RESPONSIBLE FOR INSTALLATION, DISMANTLING, REASSEMBLY OR REINSTALLATION COSTS OR CHARGES. NO ACTION,

REGARDLESS OF FORM, MAY BE BROUGHT AGAINST THE SELLER MORE THAN ONE YEAR AFTER THE CAUSE OF ACTION HAS ACCRUED.

The purchaser and all users are deemed to have accepted the terms of this LIMITATION OF WARRANTY AND LIABILITY, which contains the complete and exclusive limited warranty of Seller. This LIMITATION OF WARRANTY AND LIABILITY may not be amended or modified nor may any of its terms be waived except by a writing signed by an authorized representative of the Seller.

17. Index

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